## Broadcaster Service Man's Manual

# PILOT B344 BATTERY ALL-WAVE FOUR

IRCUIT.—Either a doublet or ordinary single wire aerial can be used, a shorting link being provided for use with the latter. The aerial is coupled to the grid of V1, a heptode frequency changer, via a set of tuned secondary H.F. transformer coils. An I.F. wavetrap is incorporated in the aerial circuit.

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The output of V1 passes via an iron core I.F. transformer to the grid of V2, a tetrode acting as the I.F. amplifier, and thence through another I.F. transformer (this time of air core construction) to the demodulating diode of V3, a double diode

The other diode of V3 provides a D.C. potential which is fed back to the preceding stages to give automatic volume control. The grid of the triode section of V3 is fed through a volume control that operates so as to vary the input to the grid of the valve in question. A variable resistance and condenser, connected in series, is shunted across the primary of an L.F. transformer in the anode circuit of V3, giving tone control

The secondary of the L.F. ransformer feeds the twin grids of V4, a double pentode output valve, the two halves working in a push-pull arrangement. The output of the twin anodes passes through a push-pull output transformer, located on the speaker frame, to the voice coil of a permanent magnet speaker.

Power is provided by a medium-size 135 volt H.T. battery tapped at 90 volts, 2 volts low tension battery and a 10.5 volt grid bias unit giving 4.5, 9 and 10.5 volts negative. The makers of the receiver recommend Ever-Ready P.49, Siemens 1337, Pertrix 357, or Hellesen TP/B for the H.T. battery.

Special Notes.—There are two dial lights in the receiver located one at the top and the other at the bottom of the wavelength

dial assembly. They are rated at 2 volts .06 amp., and are of the bayonet-type fitting in holders clamped to the dial assembly.

A jack provided at the rear of the chassis enables a pick-up to be connected. The pick-up should be of the high impedance type.

A metallic bridging contact is provided adapted to short A1 to the earth terminal of the receiver when using the set with an ordinary single wire aerial. If it is desired to use a doublet aerial with the receiver this shorting bar must be removed

Fixed condenser C16 was found to have a capacity of 6 mfd. in our particular chassis.

Chassis Removal.—The back of the cabinet is secured by four screws. The tuning control knob is of the grub-screw type, and the other three are spring secured. Turn the cabinet up on its side and remove the four bolts and washers observed on the base, taking the usual precautions to prevent the chassis from falling to the bench.

Turn the cabinet to its usual upright position and remove the speaker cable plug

VALVE READINGS



Octal valves are used in this battery all-wave superhet four made by Pilot Radio, Ltd., and listed at  $11\frac{1}{2}$  gns.

from its place on the top rear of the chassis. The chassis can then be completely removed.

The speaker is secured by four bolts with sliding clip tops and can be taken out if desired with the chassis.

#### Circuit Alignment Notes

I.F. Circuits.—Connect a service oscillator between the grid of V2 (the I.F. amplifying valve) and chassis via a .1 mfd. fixed condenser and connect an output meter in the usual manner. Turn the wavechange switch to medium waves and gang condenser to maximum capacity. Turn volume control to maximum.

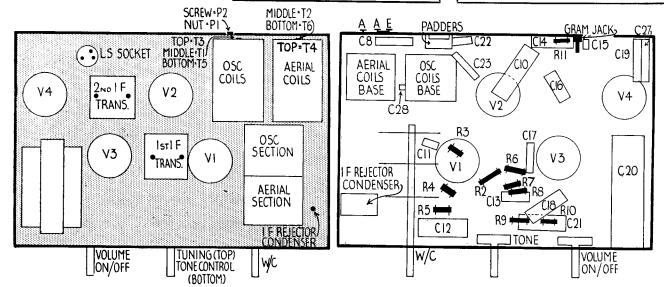
Tune the external oscillator to 456 kc. and adjust the trimmers of the second I.F. transformer until maximum response is obtained in the output meter.

## No signal. 128 volts H.T. 9 volts negative grid bias. Volume maximum.

Type.	Electrod	le.   Volts.	Ma
1C7G	Anode	128	1.5
1	Screen	105	1.3
1	Osc. anod	le 112	3
1D5G	Anode	100	3.5
1	Screen		1.6
1H6.6			.5
			2.4
1			2.2
			1.4
	All Octal bas	All Octal bases   Pilot valves   1C7G	All Octal bases Pilot valves. 1C7G Anode 128 Screen 105 Osc. anode 128 1D5G Anode 128 Screen 105 1H6.6 Anode 125 1E7G Anode 127 Anode 127

#### QUICK TESTS

These are available on the speaker transformer leads. Volts measured between these and the chassis should be :—
Red lead, 129 volts.
Blue leads. 127 volts.



Every component, including trimmers, can be identified easily with the aid of the chassis diagrams. The tinted drawing (left) gives the top view.

For more information remember www.savov-hill.co.uk

Then connect the oscillator to the grid of V1 (the frequency changer) and adjust the trimmers of the first I.F. transformer for maximum response, reducing the input from the service oscillator as the circuits come into line so as to render the A.V.C. inoperative.

Signal Circuits .- Leave the output meter connected as before but connect the service oscillator to the aerial and earth terminals of the receiver through a fixed condenser having a capacity of .0002 mfd.

Medium Waves .- Tune set and oscillator to 200 metres (1,500 kc.) and adjust the M.W. oscillator trimmer T1 and aerial circuit trimmer T2 for maximum.

Tune set and oscillator to 500 metres (600 kc.) and adjust medium-wave padding condenser P1 for maximum response simultaneously rocking the gang.
Repeat the 200 metres adjustment to

ensure correct calibration and maximum sensitivity.

Long Waves.—Tune set and oscillator to 800 metres (375 kc.) and adjust long-wave oscillator trimmer T3 and trimmer T4 respectively for maximum. Tune set and oscillator to 2,000 metres (150 kc.) and

Ohms.

100,000 50,000

3,000

10,000 50,000

500,000

1 megohm 100,000

1 megohm 1 megohm 10,000

RESISTANCES

V1 series grid ... V1 A.V.C. decoupling Oscillator grid leak

Purpose.

V1, V2, screen decoupling ... Oscillator anode decoupling ...

V2 A.V.C. decoupling
A.V.C. diode load (part)
A.V.C. diode load (part)
Bias potentiometer (part)
Bias potentiometer (part)

Demodulator diode load Volume control

Tone control ....

adjust long wave padding condenser P2 for maximum simultaneously rocking the gang condenser to ensure optimum results.

Repeat the 800 metres adjustment to ensure correct calibration and maximum sensitivity.

Short Waves .- Tune the set and oscillator to 16.6 metres (18 mg.) and adjust T5 and T6 respectively for maximum The 16.6 metres position on the response. wavelength dial is indicated by a long thin line adjacent to the 17 metres calibration mark.

The short wave padding condenser is

I.F. Wavetrap.—Tune oscillator to 456 kc. and set the tuning condenser gang to maximum capacity and the wavechange switch to the medium wave position.

Adjust the rejector condenser (located as in layout and diagram) for minimum.

Two exact service replacement condensers for the Belmont B344 are available from A. H. Hunt, Ltd.

These are: For C20, unit list number 2633, price 3s. 3d: for C21, unit 2985, price 1s. 4d

#### **CONDENSERS**

	Purpose.	T	Mfds.
-8	V1 A.V.C. decoupling		.05
10	V1 filament H.F. bypass		.25
11	Oscillator grid		.00005
12	V1, V2 anode decoupling		.5
13	V2 A.V.C. decoupling		.05
14	V1, V2 screen decoupling		.25
15	H.F. bypass		.0001
16	L.F. coupling	1	.01
17	A.V.C. diode coupling		.00005
18	Tone control		.01
19	V4 anode shunt		.002
20	H.T. reservoir		8
21	Bias decoupling		10
22	Oscillator anode decoupling		.05
23	S.W. padder		.003
27	V4 anode shunt		.002
28	S.W. neutralising	,	
29	L.W. oscillator shunt		.000015

### Pilot B344 on Test

MODEL B 344.—Standard model for battery operation, requiring 135-volt H.T. battery, 10½ G.B. battery tapped at 4½, 9 and 10½ volts, 2-volt 45-amp. accumulator. Recommended H.T.s: Ever Ready P49, Siemens 1337, Pertrix 357 and Hellesen TP/B. Price, without batteries, 11½ gns. Description. — Three-waveband,

four-valve, battery superhet table

FEATURES.—Full-vision scale with wavelength and name ealibration. Controls for tuning, volume, tone and waveband. Pickup connection by jack. No extra speaker connection.

LOADING.—II.T., 17 ma.; L.T.,

0.45 amp.

Sensitivity and Selectivity
SHORT WAVES (16-52 metres).—
Very good sensitivity and standard selectivity. No drift and easy handling.

MEDIUM WAVES (168-555 metres). -Excellent gain and good selectivity. Low background. Local tivity. Low background. station spread on adjacent chan-nels only. General performance comparable with mains superhet.

comparable with maths supernet.

Long Waves (740-2,200 metres).—

Representative performance with adequate gain and selectivity.

Slight overlap on Deutschlandsender.

Acoustic Output

Excellent volume for a battery eceiver. Well balanced characreceiver. teristic and good top response. Tone control even and not too

