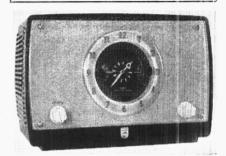
"TRADER " SERVICE SHEET



IVING a choice of four pre-tuned stations, one on L.W. and three on M.W., the Philips 342A "Music Maid" also has a choice of several combinations of automatic switching operations which are performed by a synchronous type electric clock. Details of this latter feature are given overleaf under "Clock Operations."

The receiver is a 4-valve (plus rectifier) table superhet designed for operation from A.C. mains of 200-250, 50 c/s.

Release date and original price: December, 1954, £17 9s 9d. Purchase tax extra.

CIRCUIT DESCRIPTION

Pre-tuned frame aerial inputs L2, L1, C3 (L.W.), L2, C24 (M.W.1), L2, C25 (M.W.2) and L2, C26 (M.W.3) precede first valve (V1, Mullard UCH81) which operates as frequency changer with external coupling between oscillator grid and injector grid.

Provision is made for the connection of an external aerial via C1, S4, S5 to the junction

PHILIPS 342A

Clock-controlled 'A.C. Superhet

of L1, L2 (L.W.) and via C1, S1 to a tapping on L2 (M.W.). Pre-set oscillator coils L5 (L.W.). L6 (M.W.1), L7 (M.W.2) and L8 (M.W.3) are tuned by C7, C8 in a Colpitts exercise.

(M.W.3) are timed by 07, 00 m 2 constant circuit.

Second valve (Y2, Mullard UBF80) is a double diode R.F. pentode, its pentode section operating as intermediate frequency amplifier with tuned transformer couplings 05, L3, L4, C6 and C12, L9, L10, C13.

and G12, L9, L10, C13.

Intermediate frequency 470 kc/s.

One diode section of V2 operates as signal detector. The audio frequency component in its rectified output is developed across volume control R9, which acts as diode load, and is passed via C17 to triode grid of double diode triode valve (V3, Mullard UBC41). The two diode sections of V3 are not used and are strapped to its cathode. Tone correction at low level settings of the volume control by

	RESISTORS	Values	Loca- tions	
R1 R2 R3 R4 R5 R6 R7 R8 R9* R10 R11 R12 R13 R14 R15 R16 R17 R18 R19 R20	Anti-static shunt V1 C.G. Osc. C.G	1MΩ 820kΩ 47kΩ 33kΩ 118kΩ 47kΩ 15kΩ 500kΩ 10MΩ 220kΩ 470kΩ 1-2kΩ 220Ω 1kΩ 220Ω 1kΩ 220Ω 1kΩ 220Ω	A1 E2 F2 E2 E2 E2 D2 D2 D2 D2 E2 E2 E2 E2 E1 C1 B1	

* Tapped at 450 k Ω + 50k Ω from R7.

R8, C16. I.F. filtering by C14, R7, C15 and C20.
Resistance-capacitance coupling by R11, C18
and R12 between V3 and pentode output valve.
(V4, Mullard UL41). Fixed tone correction in
V4 anode circuit by C22. Two negative feedback tone correction circuits are used one
between winding d on T1 and V4 cathode
circuit, and the other between winding c on
T1 and V3 grid circuit.

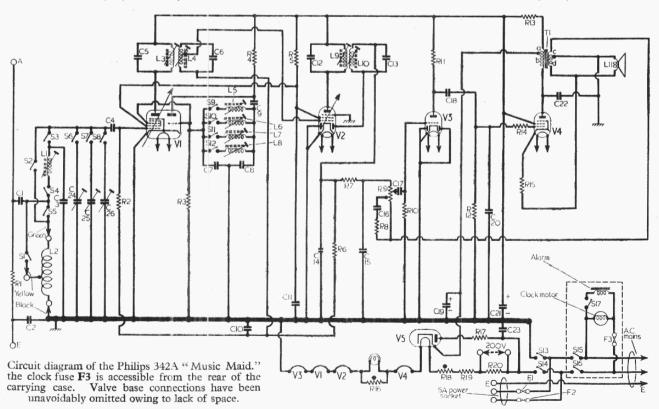
GENERAL NOTES

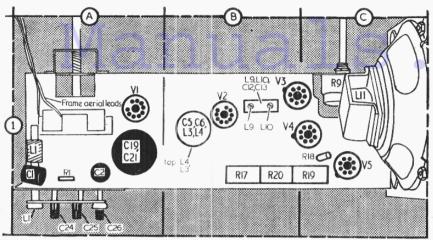
Switches.—\$1-\$12 are the pre-set station switches ganged in a single rotary unit beneath the chassis. The unit is indicated in the under chassis illustration and shown in detail in column 2 overleaf, drawn as seen from the front of an inverted chassis. The associated switch table shows the switch operations for the four control settings, starting from the fully anti-clockwise position. A dash indicates open, and C, closed.

Scale Lamp.—This is a 19 V, 0.09 A lamp with a clear tubular bulb and an M.E.S. base.

CAPACITORS	Values	Loca- tions
Aerial and earth	0.001µF 4,700pF 150pF 115pF 115pF 452pF 0.001µF 470pF 0.1µF 110pF 82pF 0.033µF 0.01µF 0.033µF 0.01µF 8,300pF 50µF 50µF 400pF 400pF 400pF 250pF 250pF	A1 F2 B1 F2 F2 F2 E2 E2 E2 E2 D2 D2 D2 D2 D2 A1 D2 A1 A1

* Electrolytic. # Pre-set.





Plan view of the chassis showing the aerial pre-tuned station adjustments in location A1.

отн	OTHER COMPONENTS		Loca- tions
L1 L2 L3 L4 L5 L6 L7 L8 L9 L10 L11	L.W. loading coil Frame aerial 1 st I.F. trans. { Pri Sec. L.W. osc. pre-set } M.W. osc. pre-sets { 2nd I.F. trans. { Pri Sec. Speech coil O.P. trans. { a b d d	37·0 2·5 7·2 4·6* 14·0 6·0 3·2 2·9 13·5 3·5 20·0 320·0	A1 B1 B1 F2 F2 F2 F2 B1 B1 C1
S12 S13,	Waveband \mathbf{swit} ches		F2
S14 S15,	Mains sw		D2
S16 S17 F1,	Time switches Alarm switch		
F2 F3	5 amp fuses 500mA Clock fuse		

* Measured across lower section

CLOCK OPERATIONS

Hand Setting.—The clock hands may be set by rotating the small white knob situated to the right of the A and E sockets at the rear of the receiver. This knob should only be turned in an anti-clockwise direction.

Slumber Switch.—This control, if turned clockwise, can be set to switch the receiver of after any period up to 60 minutes as indicated by its calibrated time scale. It should be used in conjunction with the "Radio" switch (see below).

below).

Alarm Setting.—The small dial in the centre of the clock face is read off against the rear end of the hour hand, and indicates the time at which the alarm will operate. It may be adjusted by pulling out the alarm setting knob and rotating it in an anti-clockwise direction. The alarm will only work when this knob is out. To stop the alarm, the knob should be pushed in. It should be used in conjunction with the "Radio" switch (see below).

Radio Switch.—This control is positioned at the bottom of the clock face and has the following three settings.

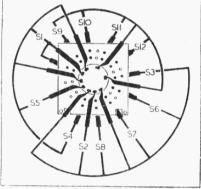
Alarm—With the switch in this position, the

lowing three settings.

Alarm.—With the switch in this position, the slumber switch and alarm setting adjustments can be set up for operation. The receiver and 5 A power socket will be switched on at the time indicated by the alarm dial, and unless the alarm knob has been pushed in, the alarm will sound 10 minutes later.

Off.—Only the slumber switch will be in operation in this position to switch the receiver and 5 A power socket off at the selected time. The clock, in conjunction with the alarm setting.

(Continued in column 3)



Above: Diagram of the waveband switch unit. Below: Associated switch table.

Switches	\mathbf{L}	1	2	3
S1 S2	_	C	C	C
S3 S4 S5	cc			
S6 S7	-	С	С	
S8 S9 S10	С	C		С
S11 S12			С	C

Clock Operation-continued

operates as a normal alarm clock, but it must be set to ten minutes before time required.

Manual.—The receiver will operate normally irrespective of the clock control settings, and the 5 A power socket will be switched on all the time. The clock will still operate as an alarm clock in this position, but must still be set to ten minutes before time required.

VALVE ANALYSIS

Valve voltages and currents given in the table below are those measured in our receiver when it was operating from A.C. mains of 230 V, with the station selector control set to "L." There was no signal input. Voltages were measured with an Avo Electronic TestMeter, and as this instrument has a high internal resistance, allowance should be made for the current drawn by other types of meter. Chassis was the negative connection in every case. in every case.

Valve	Anode		Screen		Cath.
valve	v	mA	v	mA	V
V1 UCH81	{ 150·0 Oscill 33·0	$\left\{\begin{array}{c} 3\cdot 9 \\ \text{ator} \\ 3\cdot 6 \end{array}\right\}$	70.0	3.0	_
V2 UBF80	150.0	5.3	70.0	2.0	
V3 UBC41	69.0	0.4		-	-
V4 UL41	165-0	37.5	150.0	6.6	8.6
V5 UY41	167.0*	Process.			176.0

* A.C. reading. † Cathode current, 59-5 mA.

CIRCUIT ALIGNMENT

I.F. Stages.—The following adjustments can be made accessible by removing the cabinet back and base cover. Switch station selector switch to 3. Unscrew the cores of L3, L4, L9 and L10 (location reference B1) to their fullest extent. Connect signal generator output, via an 0.05 pF capacitor in each lead, to control grid (pin 2) of V1 and chassis. Feed in a 470 kc/s (638.3 m) signal and adjust the cores of L10, L9, L4 and L3, in that order, for maximum output. Repeat these adjustments until no further improvement results.

Pre-set Stations.—The following adjustments should be made with the chassis in its cabinet, and can be effected through the cabinet back cover, where they are labelled L, 1, 2 and 3 to correspond with the settings of the station selector knob. A special trimming tool, secured by a clip to the back cover, is provided for the adjustment of the oscillator and L.W. aerial cores.

L (1,250-1,800 m).—Switch receiver to "L." tune in signal with L5 core adjustment (F2), and then adjust the core of L1 (A1) for maximum output.

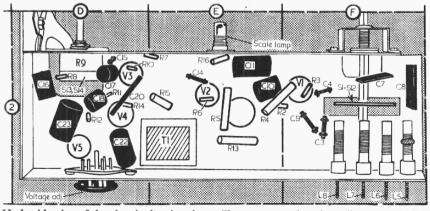
1 (310-550 m).—Switch receiver to "L." tune

and then adjust the core of L1 (A1) for maximum output.

1 (310-550 m).—Switch receiver to "1," tune in signal with L6 core adjustment (F2), and then adjust C24 (A1) for maximum output.

2 (245-435 m).—Switch receiver to "2," tune in signal with L7 core adjustment (F2), and then adjust C25 (A1) for maximum output.

3 (188-343 m).—Switch receiver to "3," tune in signal with L8 core adjustment (F2), and then adjust C26 (A1) for maximum output.



Underside view of the chassis showing the oscillator pre-tuned station adjustments in F2.