"TRADER" SERVICE SHEET

# BUSH DAC41

3-band A.C./D.C. Superhet

L9 (M.W.) and L10 (L.W.) are tuned by C34. Parallel trimming by C35 (S.W.), C36 (M.W.) and C13, C16 (L.W.); series tracking by C14 (M.W.) and C15 (L.W.). Reaction coupling from oscillator anode via L11 (S.W.), L12 (Continued col. 1 overleaf)

| -                     | in.   |       |    |    |  |
|-----------------------|-------|-------|----|----|--|
| 100000                |       |       |    |    |  |
|                       |       |       |    |    |  |
|                       | 888   |       |    |    |  |
|                       | 100   |       |    |    |  |
|                       | -     |       |    |    |  |
|                       | 200   |       |    |    |  |
|                       | 888   |       |    |    |  |
| SECTION AND RESIDENCE | 500   |       |    |    |  |
| -                     | -     |       |    |    |  |
| 800 m                 | 200   |       |    |    |  |
| 200                   | 888   |       |    |    |  |
| 200 <b>8</b>          |       |       |    |    |  |
| 000                   | 200   |       |    |    |  |
| 808 ·                 | 200   |       |    |    |  |
| 200                   | 1000  |       |    |    |  |
| 30 <b>3</b>           | -     |       |    |    |  |
| 003                   | 6296  |       |    |    |  |
| 808                   | 888   |       |    |    |  |
| ara co                | -     |       |    |    |  |
| and the               | 200   |       |    |    |  |
| 30 <b>3</b>           | -     |       |    |    |  |
| 808 O.A               | 2023  |       |    |    |  |
| TO                    | 888   |       |    |    |  |
| 1000                  | 9999  |       |    |    |  |
| 100                   | -     |       |    |    |  |
| 100                   | 888   |       |    |    |  |
| 33 <b>3</b> 55        | 200   |       |    |    |  |
| - 22                  | -     |       |    |    |  |
|                       | -     |       |    |    |  |
| - 33                  | -     |       |    |    |  |
| er me                 | 1000  |       |    |    |  |
| PK (800)              | -     |       |    |    |  |
| 1000                  | -     |       |    |    |  |
| Sec. 12.00            | 200   |       |    |    |  |
|                       | 888   |       |    |    |  |
| 100,000               | een:  |       |    |    |  |
| 200000                | -     |       |    |    |  |
| 46000                 | 886   |       |    |    |  |
| -                     | -     |       |    |    |  |
| <b>2</b> 00300        |       |       |    |    |  |
| 600                   | 22.4  |       |    |    |  |
|                       |       |       |    |    |  |
| B 4 (100)             |       |       |    |    |  |
| ALC: U                | 887   |       |    |    |  |
| -                     |       |       |    |    |  |
| 100                   |       |       |    |    |  |
|                       |       |       |    |    |  |
|                       |       |       |    |    |  |
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| ulit                  | 7     | 1 4   | 7  |    |  |
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| ~~~                   |       |       | *  |    |  |
| ls Tì                 | . 4 4 | 4 4   | 'n |    |  |

MPLOYING the triode section of the frequency changer as a pick-up pre-amplifier when switched to Gram, the Bush DAC41 is a 3-valve (plus rectifier) 3-band table superhet receiver designed to operate from A.C. or D.C. mains of 200-250 V, 50 c/s in the case of A.C. The waveband ranges are, 14.3-35.5 m, 176-575 m, 1,000-2,000 m.

Release date and original price: May 1954, £16 12s 3d. Purchase tax extra.

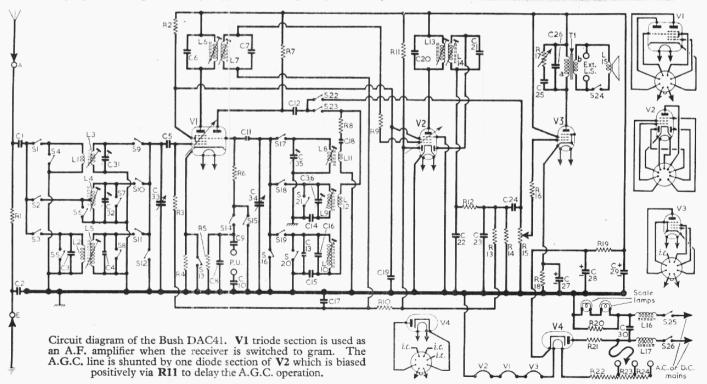
#### CIRCUIT DESCRIPTION

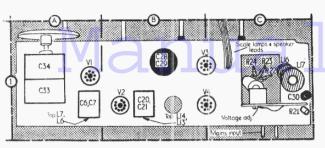
Aerial input via coupling coils L1 (S.W.) and L2 (L.W.) to single tuned circuits L3, C33 (S.W.) and L5, C33 (L.W.). For M.W. operation the aerial is coupled to the M.W. tuning circuit L4, C33 via a tapping on L4. Aerial and earth sockets are isolated from chassis by C1, C2. First valve (V1, Mullard UCH42) is a triode hexode operating as frequency changer with internal coupling. Oscillator grid coils L8 (S.W.),

|      | CAPACITORS           | Values        | Loc |
|------|----------------------|---------------|-----|
| C1   | Aerial and earth (   | $0.001 \mu F$ | G3  |
| C2   | isolators i          | $0.01 \mu F$  | G3  |
| C3   | L.W. aerial shunt    | 600pF         | G3  |
| C4   | L.W. aerial trim,    | 85pF          | G3  |
| C5   | V1 C.G               | 100pF         | G3  |
| C6   | 1 1st I.F. trans.    | 110 pF        | A1  |
| C7   | f tuning i           | 110 pF        | A1  |
| C8.  | P.U. tone correction | $0.002 \mu F$ | G3  |
| C9   | 1)                   | $0.005 \mu F$ | F3  |
| C10  | P.U. isolators {     | $0.01 \mu F$  | G3  |
| C11  | Osc. C.G             | 56pF          | G2  |
| C12  | Osc. anode coup      | $0.001 \mu F$ | F2  |
| C13  | L.W. osc, trim       | 33pF          | G2  |
| C14  | M.W. osc, tracker    | 515 pF        | G2  |
| C15  | L.W. osc. tracker    | 365pF         | G2  |
| C16  | L.W. osc. trim       | 240pF         | G2  |
| C17  | A.G.C. decoupling    | $0.05 \mu F$  | F2  |
| C18  | S.W. reaction coup.  | 56pF          | G2  |
| C19  | S.G. decoupling      | $0.05 \mu F$  | F2  |
| C20  | 2nd I.F. trans.      | 110 pF        | B1  |
| C21  | f tuning \           | 110 pF        | B1  |
| C22  | LE by paggar         | 100pF         | F3  |
| C23  | I.F. by-passes {     | 100pF         | E3  |
| C24  | A.F. coupling        | $0.002 \mu F$ | E3  |
| C25  | Part tone control    | $0.05 \mu F$  | D2  |
| C26  | Tone correction      | $0.005 \mu F$ | E2  |
| C27* | V3 cath. by-pass     | $50 \mu F$    | E2  |
| C28* | H.T. smoothing {     | $50 \mu F$    | B1  |
| C29* | ) (                  | $50 \mu F$    | B1  |
| C30  | Mains R.F. by-pass   | $0.01 \mu F$  | C1  |
| C31‡ | S.W. aerial trim     | -             | G3  |
| C32‡ | M.W. aerial trim     | Parameter 1   | G3  |
| C33† | Aerial tuning        |               | Ai  |
| C34† | Oscillator tuning    | transport.    | A1  |
| C35‡ | S.W. osc, trim,      |               | G2  |
| C36‡ | _ M.W. osc. trim     |               | G2  |

|     | RESISTORS         | Values                        | Loca-<br>tions |
|-----|-------------------|-------------------------------|----------------|
| R1  | Anti-static shunt | 1ΜΩ                           | G3             |
| R2  | S.G. H.T. feed    | $27k\Omega$                   | F2             |
| R3  | V1 C.G            | $680 \mathrm{k}\Omega$        | G3             |
| R4  | V1 C.G V1 G.B     | $330\Omega$                   | G3             |
| R5  | P.U. shunt        | $680 k\Omega$                 | G3             |
| R6  | V1 osc, C.G       | $47k\Omega$                   | G2             |
| R7  | Osc. anode feed   | $10k\Omega$                   | F2             |
| R8  | Osc. stabilizer   | $100\Omega$                   | G2             |
| R9  | V2 C.G. stopper   | $2 \cdot 2 \mathbf{k} \Omega$ | F3             |
| R10 | A.G.C. decoupling | $1.5M\Omega$                  | F2             |
| R11 | Delay diode bias  | $20M\Omega$                   | E2             |
| R12 | I.F. stopper      | $47 \mathrm{k}\Omega$         | E3             |
| R13 | A.G.C. decoupling | $680 \mathrm{k}\Omega$        | E2             |
| R14 | Signal diode load | $330 \text{k}\Omega$          | E2             |
| R15 | Volume control    | $500 \text{k}\Omega$          | E2             |
| R16 | V3 C.G. stopper   | $47k\Omega$                   | E2             |
| R17 | Tone control      | $50 \text{k}\Omega$           | D2             |
| R18 | V3 G.B            | $180\Omega$                   | E2             |
| R19 | H.T. smoothing    | $1k\Omega$                    | E3             |
| R20 | Scale lamp shunt  | $75\Omega$                    | D2             |
| R21 | V4 surge limiter  | $250\Omega$                   | C1             |
| R22 | )                 | $1.030\Omega$                 | C1             |
| R23 | Heater ballast    | $200\Omega$                   | C1             |
| R24 |                   | $200\Omega$                   | Č1             |

| ОТНЕ   | ER COMPONENTS  | Approx.<br>Values<br>(ohms) | Loca-<br>tions                               |
|--|--|-----------------------------|--|
| L1 L2 } L3 L4 L5 L6 L6 L7 L8 L9 L10 L11 L12 L13 L14 L15 L16 L17 S1-S23 S24 S25 | Aerial coupling coils { Aerial tuning coils { Ist I.F. trans. { Sec. Oscillator tuning coils { Oscillator reaction { coils { Pri. Sec. { Sec. Oscillator reaction { coils { Pri. Sec. { Speech coil { Mains R.F. chokes { O.P. trans. { b { Waveband sw { Speaker switch { Sec. { Speaker switch { Sec. { | 50-0<br>                    | G3 G3 G3 G8 G8 G8 A1 A1 G2 G2 G2 G2 B1 C1 G2 |
| 826  | Mains sw., g'd R15   | post of                     | E2   |





Plan view of the chassis indicating the positions of the I.F. core adjustments in locations A1 and B1.

Circuit Description-continued

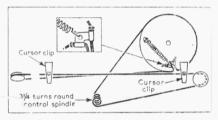
Circuit Description—continued (M.W.) and the common impedance of tracker C15 (L.W.).

Second valve (V2, Mullard UBF80) is a double diode R.F. pentode, its pentode section operating as intermediate frequency amplifier with tuned transformer couplings C6, L6, L7, C7 and C20, L13, L14, C21.

Intermediate frequency 470 kc/s.
One diode section of V2 operates as signal detector, the audio frequency component in its rectified output being developed across load resistor R14 and passed via C24 and volume control R15 to control grid of pentode output valve (V3, Mullard UL41).

control R15 to control grid of pentode output valve (V3, Mullard UL41).

Sockets are provided for the connection of a gramophone pick-up, whose output is fed via S14 to triode section of V1, which operates as pick-up pre-amplifier. The amplified A.F. output is developed across R7, and is coupled via C12, S22 to the top of R15. S13 opens in the gram position of the waveband control, applying bias to V1 triode.



Sketch of the tuning drive cord system.

## **VALVE ANALYSIS**

Valve voltages and currents given in the table below are derived from the manufacturers' information, and were measured on a receiver operating from 230 V A.C. mains. The receiver was tuned to the high wavelength end of the M.W. band, but there was no signal input

input. Voltages were measured on the 10 V and 1,000 V ranges of a Model 7 Avometer, chassis being the negative connection in each case.

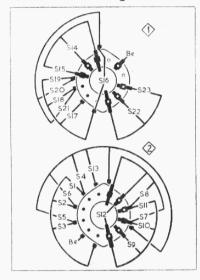
| Valve                                      | Anode                                     |   | Screen          |            | Cath.         |
|--|---|---|-----------------|------------|---------------|
| varve                                      | V   | mA  | V               | mΑ         | V             |
| V1 UCH42<br>V2 UBF80<br>V3 UL41<br>V4 UY41 | 140<br>Oscil<br>100<br>140<br>130<br>210* | $\begin{bmatrix} 1.5 \\ \text{lator} \\ 3.8 \end{bmatrix}$ $\begin{bmatrix} 3 \\ 6.0 \end{bmatrix}$ | 50<br>50<br>140 | 2·1<br>7·0 | 7·7<br>195·0† |

A.C. reading. † Cathode current 55 mA 1 No reading quoted; cathode current 4.6 mA.

## CIRCUIT ALIGNMENT

set gang to about two thirds maximum capacitance. Connect output of signal generator, via an 0.1 µF capacitor in the "live" lead, to control grid (pin 2) of V2 and chassis. Feed in a 470 kc/s (638.3 m) signal and adjust the cores of L14 (location reference B1) and L13 (B1) for maximum output. Transfer signal generator "live" lead, together with the 0.1 µF capacitor, to control grid (pin 6) of V1 and chassis. Feeding in a 470 kc/s signal, adjust the cores of L7 (A1) and L6 (A1) for maximum output.

### Waveband Switch Diagram and Table



| Switches  | S.W.  | M.W.                                  | L.W.                                  | Gram. |
|---|-------|---------------------------------------|---------------------------------------|-------|
| S1<br>S2<br>S3<br>S4<br>S5<br>S6<br>S7<br>S8<br>S9<br>S10<br>S11<br>S12<br>S13<br>S14<br>S15<br>S16<br>S17<br>S18<br>S19<br>S20 | 0 0 0 | C C C C C C C C C C C C C C C C C C C | C C C C C C C C C C C C C C C C C C C | c c c |
| S21<br>S22<br>S23   | 0     | c                                     | С                                     | C     |

R.F. and Oscillator Stages.—As the tuning scale remains fixed to the cabinet when the chassis is withdrawn, reference is made in the following alignment to the substitute tuning scale fixed to the back of the tuning drive drum. This scale has the trimming and tracking points marked on it in wavelengths, and is read off against the top sloping edge of the fixed metal pointer. Check that with the gang at maximum capacitance, the pointer coincides with the datum line on the substitute scale. When the chassis is finally replaced in its cabinet, check that with the gang at maximum capacitance, the cursors coincide with the short vertical lines at the high wavelength ends of the tuning scales. The positions of all the R.F. and oscillator adjustments are shown in the sketch below where they are drawn as seen from the aerial input end of an upright chassis. Connect output of signal generator, via a dummy aerial, to A and E sockets.

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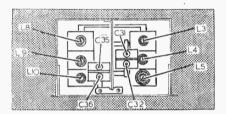
L.W.—Switch receiver to L.W., tune to 1,400 m on substitute scale, feed in a 1,400 m (214 kc/s) signal and adjust the cores of L10 and L5 for maximum output. Check calibration

and L5 for maximum output. Check canoration over band.

M.W.—Switch the receiver to M.W., tune to 500 m, feed in a 500 m (600 kc/s) signal and adjust the cores of L9 and L4 for maximum output. Tune receiver to 200 m, feed in a 200 m (1,500 kc/s) signal and adjust C36 and C32 for maximum output.

maximum output.

S.W.—Switch receiver to S.W., tune to 30 m, feed in a 30 m (10 Mc/s) signal and adjust the cores of L8 and L3 for maximum output. Ture receiver to 45 m, feed in a 15 m (20 Mc/s) signal and adjust C35 and C31 for maximum output.



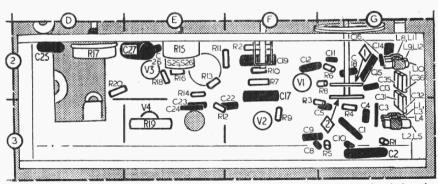
Sketch showing the positions of all the R.F. and oscillator adjustments.

### **GENERAL NOTES**

Switches.—S1-S23 are the waveband and radio/gram change-over switches, ganged in two rotary units beneath the chassis. These units are indicated in our underside view of the chassis, and shown in detail in the diagrams in col. 2, where they are viewed in the directions indicated by arrows in the under-chassis illustration. The associated switch table gives the switch operations for the four control settings, starting from the fully anti-clockwise position of the control knob. A dash indicates open, and C, closed.

Scale Lamps.—These are 3.5V, 0.15A lamps, with large clear spherical bulbs and M.E.S. bases.

Drive Cord Replacement.-About 50 inches of Drive Gord Replacement.—About 50 inches or nylon-braided glass yarn is required for a new drive. The cord should be run as shown in the sketch of the tuning drive system, where it is drawn as seen from the front of the chassis with the gang at maximum capacitance.



Underside view of the chassis. 1 and 2 in diamonds indicate the waveband switch units.

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