"TRADER" SERVICE SHEET

G.E.C. BC7443

A.C. 3-band 3-speed autoradiogram

#### CIRCUIT DESCRIPTION

MPLOYING built-in frame aerials for M.W. and L.W. reception, the G.E.C. BC7443 is a 4-valve (plus rectifier 3-band table autoradiogram designed to operate from A.C. mains of 190-250 V, 50 c/s, although with alternative motor pulleys it can be operated from 40 c/s or 60 c/s mains. The gramophone unit is a Garrard 3-speed automatic record changer RC110 employing a turn-over type crystal pick-up head. The waveband ranges are 13-50 m, 186-572 m and 1,000-2,000 m.

Instructions for replacing the pick-up styli and for making service adjustments to the record changer are given overleaf under "Gramophone Unit."

Release date and original price: August 1954, £31 os 1d. Purchase tax Tuned frame aerial input by L3, C27 (M.W.) and L3, L4, C27 (L.W.). For S.W. reception an external aerial is necessary and is coupled via L1 to aerial tuning circuit L2, C27. An external aerial may also be used on M.W. and L.W., when it is coupled to the tuned circuits, via L1 and the common impedance of C1. R1 shunts the A and E sockets to by-pass modulation burn voltages.

modulation hum voltages.

First valve (V1, Osram X79) is a triode hexode operating as frequency changer with internal coupling. Oscillator grid coils L5 (S.W.) and L6 (M.W. and L.W.) are tuned by C28. Parallel trimming by C29 (M.W.) and C9, C29 (L.W.); series tracking by C10 (M.W. and L.W.). Reaction coupling by L7 (S.W.), across the common impedance of C10 (M.W.), and via L8 and C10 (L.W.). Oscillator stabilization by R5.

Second valve (V2, Osram W77) is a variable-mu R.F. pentode operating as intermediate frequency amplifier with tuned transformer couplings C5, L9, L10, C6 and C13, L11, L12, C14.

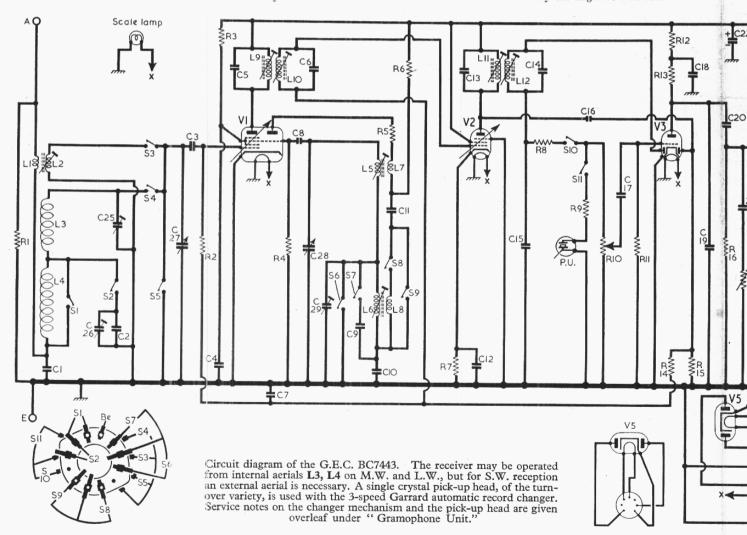
#### Intermediate frequency 470 kc/s.

Diode signal detector is part of double diode triode valve (V3, Osram DH77). Audio frequency component in its rectified output is developed across volume control R10, which acts as diode load, and passed via C17 to triode section.

and passed via C17 to triode section.

Second diode of V3 is fed from V2
anode via C16, and the resulting D.C.
potential developed across R15 is fed
back as bias to V1 and V2 giving automatic gain control.

Resistance-capacitance coupling by R13, C20 and R16 between V3 and pentode output valve (V4, Osram N78). Tone correction in anede circuit by C24, and in cathode circuit by the negative feed-back





Appearance of the G.E.C. BC7443

voltage developed across R20. Provision is made for the connection of a low-impedance external speaker across T1 secondary winding.

H.T. current is supplied by full-wave I.H.C. rectifying valve (V5, Osram U78). Smoothing by R18 and electrolytic capacitors G22, G23. Residual hum is neutralized by passing H.T. current through section a of the output transformer primary winding.

#### VALVE ANALYSIS

Valve voltages and currents given in the table below are those derived from the manufacturers' information, and were measured with the receiver operating from 230 V A.C. mains. The receiver was tuned to the lowest wavelength end of M.W., but there was no signal input.

M.W., but there was no signal input.
Voltages were measured on the 15 V
and 750 V ranges of a 1,000 ohms-pervolt meter, chassis being the negative
connection in every case.

Valve	Anode		Screen		Cath.
vaive	V	mA	v	mA	V
V1 X79 V2 W77 V3 DH77 V4 N78 V5 U78	$\begin{cases} 202 \\ \text{Oscil} \\ 90 \\ 202 \\ 65 \\ 260 \\ 261* \end{cases}$	$   \begin{bmatrix}     0.9 \\     3.3 \\     5.0 \\     0.6 \\     23.5   \end{bmatrix} $	40 202 202	1·7 1·5 3·5	         

\*A.C. reading, each anode.  $\dagger$  Cathode current 40 mA.

#### **GENERAL NOTES**

**Switches.—S1-S11** are the waveband and radio/gram change-over switches, ganged in a single rotary unit beneath the chassis. The unit is indicated in our underside illustration of the chassis, and

shown in detail beneath the circuit (below) where it is viewed from the rear of an inverted chassis. In the switch table (below) a dash indicates open and **C** closed.

Switches	$\operatorname{Gram}$	S.W.	M.W.	L.W.
S1			С	_
S2		_		C
S3	_	С	. stone	
S4			С	С
85	С			
S6		С	eroin.	
87				С
88	and the same of			C
S9	С	C	C	
S10		C	C	С
811	C			-

Drive Cord Replacement.—About five feet of nylon braided glass yarn is required for a new drive. It should be run as indicated in the sketch at the foot of columns 1 and 2 overleaf, starting with the gang at minimum capacitance.

Scale Lamp.—This is a small clear spherical bulb with an M.E.S. base, and is rated at  $6.5\,\mathrm{V}$ ,  $0.3\,\mathrm{A}$ .

Modifications.—The following changes in component values may be found in some receivers: R1,  $10~\Omega k$ ; R13,  $150~k\Omega$ ; R15,  $470~k\Omega$ ; R19,  $10~k\Omega$ ; C8, 40~pF; C11,  $0.004~\mu F$ ; C16, 47~pF or 56~pF.

## COMPONENTS AND VALUES

CAPACITORS		Values	Loca- tions
C1¶	Aerial coupling	3,950pF	D3
C2§	L.W. aeriai trim.	$140 \mathrm{pF}$	D2
C3	V1 C.G	100 pF	E2
C4	V1 S.G. decoupling	$0.05\mu F$	E2
C5	V1 S.G. decoupling  1st I.F. trans.  tuning  {	120pF	B1
C6	tuning \	$120 \mathrm{pF}$	B1
C7	A.G.C. decoupling	$0.04 \mu F$	$\mathbf{E}_3$
C8	V1 osc. C.G	47pF	D3
C9§	L.W. osc. trim	420pF	D2
C10††	Osc. tracker	420pF	D3
C11	Osc. reaction coup.	$0.003 \mu F$	E2
C12	V2 cathode by-pass	$0.04 \mu F$	$\mathbf{E}_3$
C13	2nd I.F. trans.	120pF	B1
C14	} tuning (	120pF	B1
C15	I.F. by-pass	300pF	F3
C16	A.G.C. coupling	47pF	F3
C17	A.F. coupling	0.01 uF	F3
C18	V3 H.T. decoupling	$0.25 \mu F$	G3
C19	I.F. by-pass	500pF	F3
C20	A.F. coupling	$0.05 \mu F$	F3
C21	Part tone control	$0.005 \mu F$	F2
C22*	)	$32\mu F$	G2
C23*	H.T. smoothing	$16\mu F$	G2
C24	Tone correction	$0.002 \mu F$	F2
C25‡	M.W. aerial trim.	40000	D2
C261	L.W. aerial trim.		D2
C27†	Aerial tuning		C1
C28†	Oscillator tuning	No. of Contrast	C1
C29‡	M.W. osc. trim,		D3

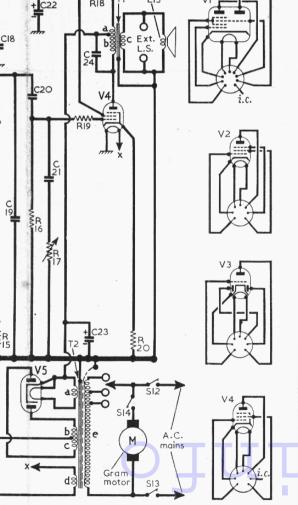
\* Electrolytic. † Variable. ‡ Pre-set. ¶ Tolerance  $\pm$  4%. § Tolerance  $\pm$  1%. †† Tolerance  $\pm$  2%.

......

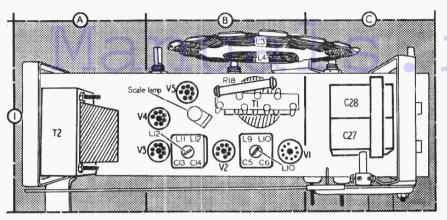
Dealers are reminded that component numbers used in the above tables may be different from those used in the manufacturers' diagram. If our component numbers are used, therefore, when ordering spares, it is advisable to mention the fact.

]	RESISTORS	Values	Loca- tions
R1 R2 R3 R4 R5 R6 R7 R8 R10 R11 R12 R13 R14 R15 R16 R17 R18	Mod, hum shunt V1 C.G V1 S.G. feed V1 osc. C.G Osc. stabilizer Osc. anode feed V2 G.B I.F. stopper P.U. tone corrector Volume control V3 anode decoup. V3 anode load A.G.C. decoupling A.G.C. dicode load V4 C.G Tone control H.T. smoothing C.G. stopper	8·2kΩ 1MΩ 100kΩ 470Ω 33kΩ 470Ω 100kΩ 470Ω 100kΩ 1MΩ 20kΩ 1MΩ 20kΩ 1MΩ 20kΩ 270kΩ 270kΩ 270kΩ 270kΩ 155kΩ	D3 E3 E3 E3 E3 E3 E3 E3 E3 F3 D2 F2 F2 F3
R20	V4 G.B	$150\Omega$	F3

ОТН	ER COMPONENTS	Approx. values (ohms)	Loca- tions
L1 L2 L3 L4 L5 L6 L7 L8 L9 L10 L11 L12 L13 T1	S.W. aerial coup. S.W. aerial tuning M.W. frame aerial L.W. frame aerial Oscillator tuning coils coils Sec. Sec. Sec. Speech coil O.P. trans.   A b c c d b Mains trans.  S.W. aerial coup. Sellator reaction Coils Sec. Sec. Speech coil Co.P. trans.  A b c d d	1·0 17·0 17·0 3·5 	D3 D3 B1 B1 B1 E3 D3 E3 D3 B1 B1 B1 B1 B1
S1-S11 S12, S13 S14	Waveband switches  Mains sw., g'd R10 Gram motor switch	35.0	D2 F2

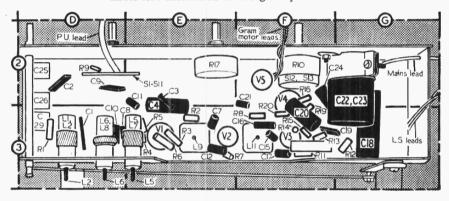


Radio



Plan view (above) of the chassis as seen with the tuning scale removed. The single scale lamp is located just below V5 valve holder. L3 and L4 are the frame aerials.

Under-side view of the chassis (below) showing all the R.F. and oscillator adjustments. The gram motor leads are connected to the motor terminal panel as indicated in the under-side illustration of the gramophone unit.



### CIRCUIT ALIGNMENT

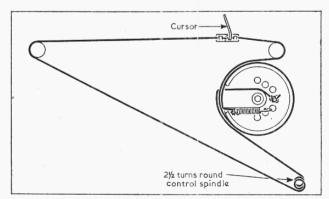
The receiver may be aligned with its chassis in position in the cabinet, access to the trimmers and core adjustments being obtained by removing the cabinet base cover.

1.F. Stages.—Switch receiver to M.W. and tune to a point at the high wavelength end of the band where there is no signal pick-up. Connect output of signal generator, via an  $0.01\mu\text{F}$  capacitor in the "live" lead, to control grid (pin 1) of V2 and chassis. Feed in a 470 kc/s (638.3m) signal and adjust the cores of L12 (location reference B1) and L11 (F3) for maximum output. Transfer signal

generator live lead to control grid (pin 2) of V1 and chassis. Feeding in a 470 kc/s signal, adjust the cores of L10 (B1) and L9 (E3) for maximum output. Repeat all the preceding adjustments until no further improvement results.

R.F. and Oscillator Stages.—Check that with the gang at minimum capacitance, the cursor is horizontal and coincides with zero on the logging scale. Transfer signal generator leads, via a dummy aerial, to A and E sockets.

**S.W.**—Switch receiver to S.W., and tune to 50m calibration dot on scale. Feed in a 50m (6 Mc/s) signal and adjust the cores of **L5** (E3) and **L2** (D3) for maxi-



Sketch of the tuning drive system as seen from the rear of an upright chassis with the gang at minimum capacitance. mum output. Repeat these adjustments.

M.W.—Switch receiver to M.W. and tune to 500m. Feed in a 500m (600 kc/s) signal and adjust the core of L6 (D3) for maximum output. Tune receiver to 200m, feed in a 200m (1,400 kc/s) signal and adjust C29 (D3) and C25 (D2) for maximum output. Repeat these adjustments until no further improvement results.

L.W.—Switch receiver to L.W. and feed in a 1,300m (230.8 kc/s) signal. Tune signal in on receiver and adjust C26 (D2) for maximum ouput.

# GRAMOPHONE UNIT

A Garrard type RC110 3-speed automatic record changer is fitted to the BC7443, and it employs a Garrard GC2 crystal pick-up with a two-position turnover head. Instructions for replacing the styli are given under "Pick-up Stylus."

Voltage Adjustment.—The gram motor

Voltage Adjustment.—The gram motor is designed to operate between the limits of 100-130 V and 200-250 V, from 50 c/s A.C. mains supply. Alternative motor pulleys are available for operation from 40 or 60 c/s. The three pulleys can be identified from the colour of their finish as follows: Copper, 40 c/s; nickel, 50 c/s; brass, 60 c/s.

Voltage adjustment is made by means of metal links on the voltage adjustment panel. A diagram showing the positions of these links for the two voltage ranges is inset beneath the voltage adjustment panel in the underside illustration of the gramophone unit.

For 100-130 V operation the motor current should not exceed 0.26 A, and for 200-250 V operation it should not exceed 0.13 A.

Transit Screws.—These are indicated in the plan view of the gramophone unit and should be removed before operating the instrument.

Removing Turntable.—Release the plastic disc in the centre of the turntable mat by giving it a quarter of a turn clockwise, and lift it off the turntable together with the mat. Next press-off the turnable retaining clip (not the main spindle retaining clip above it) from the record spindle. The turntable can now be removed by carefully lifting it with equal pressure on diametrically opposite sides. When replacing the turntable, the changer should be switched to the "off" position.

Lubrication.—The motor and intermediate wheel bearings are of the selfoiling type and lubrication should only be
necessary after about every 1,000 hours
of running. When lubricating, hold the
intermediate wheel out of the way and
insert a drop of fine machine oil in the top
motor bearing. Carefully remove all traces
of surplus oil before running. The intermediate wheel rubber, motor pulley and
inside of turntable rim must be kept free
of oil.

Auto-stop Mechanism.—The auto-stop mechanism is operated by the quick inward movement of the pick-up when it reaches the run-in groove near the centre of the record. The mechanism is therefore set to operate when the pick-up approaches within 2\(^2\) in of the centre of the turntable. If the auto-stop fails to operate, the height of the auto-trip lever should be raised by turning the auto-stop adjusting screw (see plan illustration of

motor unit). This will enable the lever to engage the cam on the striker at the end of a record.

If the motor momentarily starts, then stops, when switching on, check that the motor switch catch lever (under-side illustration) engages with and holds the switch lever when switched on. If it does not hold the switch lever in position, the two screws on the trip link adjustment (underside illustration) should be slackened off and the length of the trip adjusted until correct operation is obtained.

Speed Variation.—If the motor runs slow or "wow" is experienced, the turntable should be removed as described under "Removing Turntable" and the following checks made. Examine the motor pulley, intermediate wheel and inside of turntable rim for traces of oil, and if necessary wipe thoroughly with a clean cloth. Make sure that the motor pulley is in its correct position on the motor shaft. The intermediate wheel should run in the centre of its appropriate step on the motor pulley and should not foul the side of the adjacent step. If necessary the pulley can be adjusted to its correct height by slackening off the two grub screws holding it to the motor shaft and sliding it up or down the shaft.

Pick-up Dropping Position.—This is accurately pre-set at the factory. Should, however, any minor adjustment be required to accommodate abnormal records, the pick-up dropping screw (plan illustration), which is accessible through a hole in the motor plate, should be adjusted. This adjustment can only be made with the pick-up arm on its rest.

Pick-up Height.—This is controlled by the pick-up height screw in the rear end of the pick-up arm. Ten 12in 78 r.p.m. records should be placed on the turntable and the height screw adjusted so that as the pick-up returns to its rest after playing the last record, the tip of the stylus clears the record by in.

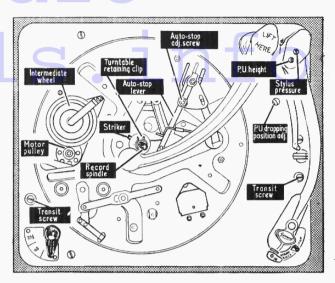
**Pick-up Stylus.**—The two styli used in the pick-up head are type GC2/1 (coded red) for  $33\frac{1}{3}$  and 45 r.p.m. operation, and type GC2/3 (coded green) for 78 r.p.m. operation.

To make the styli more accessible, the crystal cartridge should be removed from the pick-up arm as follows. Remove grub screw securing turn-over knob on front of pick-up; pull-off knob together with plastic collar and spring; withdraw cartridge from arm and lay on turntable mat.

Each stylus is secured to the cartridge by a metal pin, which forms an integral part of the stylus at the end remote from the sapphire. Near the sapphire end of the stylus two side flanges engage with a flexible plastic coupling element that drives the crystal. To remove the stylus, the blade of a knife should be inserted between it and the cartridge at the end nearest to the pick-up leads, and the stylus gently levered upwards, making sure that the side flanges disengage from the plastic coupler.

When inserting the new stylus, its pin should be engaged in the cartridge socket and pressed home gently, making sure ua.

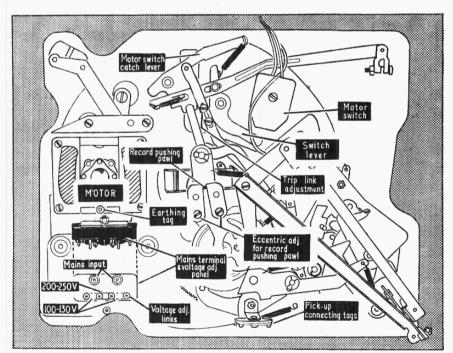
Plan view of the gramophone unit, where the various components, levers and adjusting screws referred to under "Gramophone Unit" are identified.



that the side flanges of the stylus engage squarely with the plastic coupler.

Record Dropping.—If a failure occurs in the record dropping operation that is not due to a badly warped record, then check that the record pushing pawl at the top of the turntable spindle is engaging in the record hole. The pawl is spring loaded, and after pushing a record off the spindle step it is pressed down by the records above. It then moves back into the spindle and should be ready to come forward again to push the next

record off the spindle step. By watching the operation of the record pushing pawl it can be seen whether it is operating as just described. If it is not moving back far enough into the spindle to allow the next record to move into place, the two eccentric pawl adjustment screws, shown in the under-side illustration of the changer, should be turned very slightly to move the pawl into the correct position. These adjusting screws should be finally set to allow a very small amount of play between the lower end of the pawl and the two arms of the adjustment.



Under-side view of the gramophone unit. The mains terminal and voltage adjustment panel has been re-drawn in plan form to show the mains input connections and the positions of the voltage adjustment links for 100-130V and 200-250V operation. The 200V link is shown in solid line, and the two 100V links are shown in broken line.