"TRADER" SERVICE SHEET



DESIGNED to operate from self-contained batteries or from A.C. or D.C. mains of 100-250 V, the Philips 401UB is a 4-valve (plus metal rectifier) 2-band portable superhein a plastic case. A set of safety contacts isolates the mains and the negative H.T. lead from the chassis when the carrying case is opened.

Release date and original price: June, 1950, £14 5s 5d, without batteries. Purchase tax extra.

CIRCUIT DESCRIPTION

Aerial input to single-tuned circuits L2, G29 (M.W.) and L1, L2, G29 (L.W.) via isolating capacitors C1, G2, and bottom capacitance coupler G3. Modulation hum is by-passed by R1.

coupler C3. Modulation hum is by-passed by R1. First valve (V1, Mullard DK91) is a heptode operating as frequency changer with electron coupling. Oscillator grid coils L3 (M.W.) and L4 (L.W.) are tuned by C31. Parallel trimming by C30 (M.W.) and C32 (L.W.); series tracking by C12 (M.W.) and C31, C12 (L.W.). Inductive reaction coupling from oscillator anode by L5 (M.W.) and L6 (L.W.).

Second valve (V2, Mullard DF91) is an R.F. pentode operating as intermediate frequency amplifier with tuned transformer couplings C7, L7, L8, C8 and C15, L9, L10, C16. Fixed grid bias via R8.

Intermediate frequency 470 kc/s.

bias vía R8.

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Diode signal detector is part of diode pentode valve (V3, Mullard DAF91). Audio frequency component in rectified output is developed across volume control R12, which acts as load resistor, and is passed via C18 to the control grid of the pentode section. I.F. filtering by C17, R11 and the screening on the connecting leads.

D.C. potential developed across R11, R12 is fed back as bias to F.C. stage only giving automatic

gain control. Resistance-capacitance coupling between V3 anode and control grid of output pentode (V4, Mullard DL94) by R15, C20, R16.

For battery operation power supplies are carried by switches \$5 (B) and \$8 (B), which close in that position, as indicated by the suffix (B). For mains operation \$6(M) and \$7(M) close. \$9, \$10, \$11 and \$12 are the normal "on/off" switches.

H.T. current on mains is supplied by half-wave metal rectifier (MR1, SenTerCel RM2) consisting of two units joined in series for 250 V mains coverage. Smoothing by R19, voltage adjustment resistors R23, R24, R25, R26, R27 and electrolytic capacitors C21 and C25. Filament current is taken from the H.T. circuit, the filaments being connected in series and fed via the H.T. potential divider R19, R20, R21 and R22. They are shunted by C24.

The filaments remain series-connected for battery operation. Bias is obtained from the filament voltage drop. R17 and R9 are filament shunts to by-pass H.T. current past the heater chain. One half of V4 filament is unused.

COMPONENTS AND VALUES

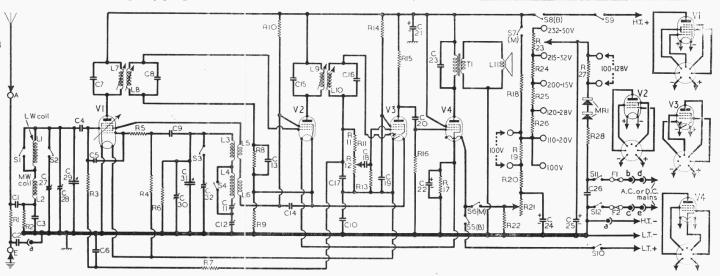
RESISTORS	Values	Loca- tions
RESISTORS	Values 1MΩ 10kΩ 470kΩ 100kΩ 1kΩ 38kΩ 5-6MΩ 3-3MΩ 1-5kΩ 27kΩ 1MΩ 10MΩ 4-7MΩ 11MΩ 2-2MΩ 820Ω 1kΩ	
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\begin{array}{c} 1.32 k\Omega \\ 680 \Omega \\ 1.1 k\Omega * \\ 3.3 k\Omega \\ 307 \Omega \\ 281 \Omega \\ 158 \Omega \\ 305 \Omega \\ 150 \Omega \\ 22 \Omega \end{array}$	C1 C2 E5 C2 C2 C2 C1 E5 E5

* Variable between the limits $700-1,100\Omega$.

	CAPACITORS	Values	Loca- tions
C1	Aerial series	680pF	D1
C2	Chassis isolator	$0.0047 \mu F$	
C3	Aerial coupling	$0.0068 \mu F$	F4
C4	V1 C.G	100pF	G4
C5	Neutralizing	2.2pF	H4
C6	A.G.C. decoupling	$0.01 \mu F$	Hő
C7) 1st I.F. trans (110pF	A1
C8	1 st 1.F. trans tuning	110pF	A1
C9	V1 osc, C.G	100pF	G4
C10	Filament by-pass	$0.1 \mu F$	G5
C11	L.W. tracker	400pF	F4
C12	M.W. tracker	575pF	F4
C13	V2 C.G. by-pass	$0.01 \mu F$	H4
C14	H.T. decoupling	$0.047 \mu F$	H5
Č15		110pF	A2
C16	2nd I.F. trans tuning	110pF	A2
C17	I.F. by-pass	$100 \mathrm{pF}$	H_5
C18	A.F. coupling	$0.0047 \mu F$	H5
C19	V3 S.G. decoup	$0.047 \mu F$	H5
C20	A.F. coupling	$0.0047 \mu F$	$_{\rm H6}$
C21*	H.T. smoothing	$100 \mu F$	D3
C22*	Filament by-pass	$250 \mu F$	A3
C23	Tone corrector	$0.0022 \mu F$	A2
C24*	Filament smoothing	$100 \mu F$	D3
C25*	H.T. smoothing	$50 \mu F$	A3
C26	Mains by-pass	$0.01 \mu F$	E5
C271	L.W. aerial trim	125 pF	F4
C28‡	M.W. aerial trim.	32pF	G4
C29†	Aerial tuning	§487pF	B1
C30±	M.W. osc. trimmer	50pF	G4
C31†	Oscillator tuning	§487pF	B1
C321	L.W. osc. trimmer	200pF	F4

* Electrolytic. †Variable. ‡ Pre-set. § "Swing" value, min to max.

$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	OTHER COMPONENTS	Approx. values (ohms)	Loca- tions
F2 200mA fuse — D2	Aerial tuning coll	S 0.3 T : 11:0 n 12:6 3:2 i. 12:0 i. 12:0 c. 12:0 c. 12:0 s. 890:0	D1 C1 C1 C1 C1 A1 A1 A2 A2 F5 B2



Circuit diagram of the Philips 401UB. The second half of V4 filament may replace the first if the polarity is reversed.

VALVE ANALYSIS

Valve voltages and currents given in the table below are those quoted by the manufacturers and were measured while the receiver was operating from 250 V A.C. mains with the voltage adjustment set at the appropriate tapping. The set was tuned to the highest wavelength end of M.W. and the volume control was at maximum, but there was no signal input. Voltage readings were measured with a 20,000 Ω per volt meter, chassis being the negative connection.

tive connection.

Valve		Anode		Screen		
	varve		v	mA	V	mA
V1	DK91		86	0.63	42	1.2
V2	DF91		86	1.25	42	0.32
V3	DAF91		24	0.068	22	0.014
V4	DL94		83	3.7	86	0.75

DISMANTLING THE SET

Removing Chassis.—Remove the four bolts (with lock washers, plain washers and spacers) holding the edges of the chassis to

spacers) holding the edges of the chassis to the cabinet; unsolder the four leads from the tag strip mounted below the tubular battery holder in the back half of the cabinet; the chassis may now be lifted out. When replacing, the strap should be secured beneath the chassis fixing bolt next to V4. The four leads should be resoldered to the tag strip as follows, starting from the fixing screw end; yellow (thick), yellow (thin), red, green.

green.

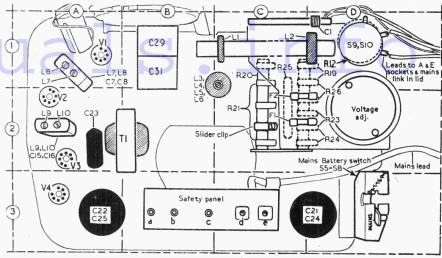
Removing Speaker.—Remove the three 6BA screws (with shake-proof washers and rubber mounting washers) securing the speaker to the

chassis; unsolder the leads from the speech coil tags and withdraw speaker.

GENERAL NOTES

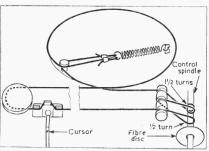
Switches.—S1-S4 are the waveband switches, ganged in a single unit on the front of the chassis plate. Its position is indicated in our front view of the chassis, where a drawing just below the unit shows it in detail. S1 and S4 close on M.W. (control knob towards low wavelength end of scales), and S2, S3 close on L.W. S5 (B), S6 (M), S7 (M) and S8 (B) are the mains/battery change-over switches, ganged in a second unit, mounted on a bracket at the rear of the chassis plate. Its position is also indicated in our front view of the chassis, and a detailed diagram of the unit is inset near it in that illustration.

Safety Panel.—This is mounted on the rear side of the chassis, and carries three plugs



Rear view of the chassis. Five contacts in the lid engage with those coded **a, b, c, d, e** on the safety panel when it is closed. The mains lead passes through the mains/battery switch for mains operation.

and two sockets which are met by complementary sockets and plugs mounted in the lid when it is closed. These connections cut off the mains and H.T. battery negative leads when the lid is



Sketch showing the tuning system, drawn as seen from the front, taking a three-quarter plan view, with the gang at minimum capacitance.

mains operation.

opened. They are coded a, b, c, d, e in the chassis view and circuit diagram.

Voltage Adjustment.—Six positions of voltage adjustment are provided on a special rotary plug, the voltage setting being that visible on the side of the plug which faces an aperture in the side of the carrying case. An arrow in the circuit diagram representing the plug goes to any of the six voltage positions indicated. In addition, the plug short-circuits R19 in the 100 V position only, and R27 in all three positions from 100 V to 128 V.

Batteries.—The filament battery consists of four Ever Ready U2 cells or the equivalents in other makes, making 6 V. These are held in a cardboard tube, and when it is inserted into the lid, the positive end should be on the right. It will not work the other way round. The H.T. battery consists of two batteries of the Ever Ready "Batrymax" B104 type units, of 45 V each, making 90 V. G.B. is automatic. All batteries fit into the lid where they are held by a "T"-shaped clamp and thumbscrew.

Tuning coils.—The aerial and oscillator coils L1, L2 and L3, L4 have adjustable iron-dust cores but these are set at works on an inductance bridge and should not be disturbed.

Drive Cord Replacement.—About 3 feet of cord is required, and it should be made up with a loop at each end to measure 845 mm (33.375in, or 33½in) overall, using special metal collars to clamp the ends. Run on as shown in the sketch (col. 2), starting anti-clockwise round the drum.

CIRCUIT ALIGNMENT

The I.F. adjustments are accessible with the

The I.F. adjustments are accessible with the chassis in the cabinet.

1.F. Stages.—Turn the gang and volume control to maximum. Connect the signal generator output, via a 0.047 µF capacitor in the "live" lead to control grid (pin 6) of valve V1. Feed in a 470 kc/s (638.3 m) signal and adjust the cores of L10, L9 (location reference A2) and L8, L7 (A1) for maximum output. Repeat these adjustments.

R.F. and Oscillator Stages.—Withdraw the chassis and lay it in the back half of the cabinet with the batteries in position. Access to the trimmers is gained by removing the scale backing plate. Transfer signal generator leads, via a suitable dummy aerial, to A and E sockets.

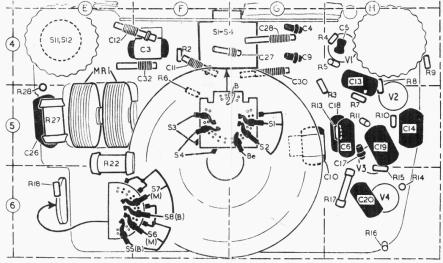
Note that the capacitance of the trimmers is varied by adjusting the amount of wire with

Note that the capacitance of the trimmers is varied by adjusting the amount of wire with which they are wound. Wire may only be removed; none must be added.

M.W.—Switch set to M.W., turn the gang to minimum feed in a 187.5 m (1,600 kc/s) signal and adjust C30 (G4) and C28 (G4) for maximum output. Turn gang to maximum, feed in a 576.9 m (520 kc/s) signal and adjust C12 (F4) for maximum output. Repeat these adjustments.

L.W.—Switch set to L.W., turn gang to minimum, feed in a 909 m (330 kc/s) signal and adjust C12 (E4) and C27 (F4) for maximum output. Turn gang to maximum, feed in a 2,027 m (148 kc/s) signal and adjust C11 (F4) for maximum output. Repeat these adjustments.

mum output. Repeat these adjustments.



Front face of the chassis, with diagrams of the waveband and mains/battery switch units inset. Arrows show the positions in which the units are viewed.