R8

C16

CI5

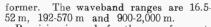
chassis is "live" to the

"TRADER" SERVICE SHEET

HREE switch - controlled pre - set stations are provided on the Mar-coniphone T21A, in addition to the three manually tuned wavebands. The

MARCONIPHONE T21A

3-band A.C. Superhet with Pre-set Stations



Provision is made for the use of an outside aerial, but except for S.W. operation it is seldom necessary to use one as an internal plate aerial provides ample signal pick-up in the service areas of modern transmitters. The chassis is "live" to the mains, but the pick-up sockets are isolated from the mains, and the output transformer secondary is connected directly to the E socket. It is advisable

to use a good earth connection.

Release date and original price: July
1949; £17 19s. 6d. plus purchase tax.



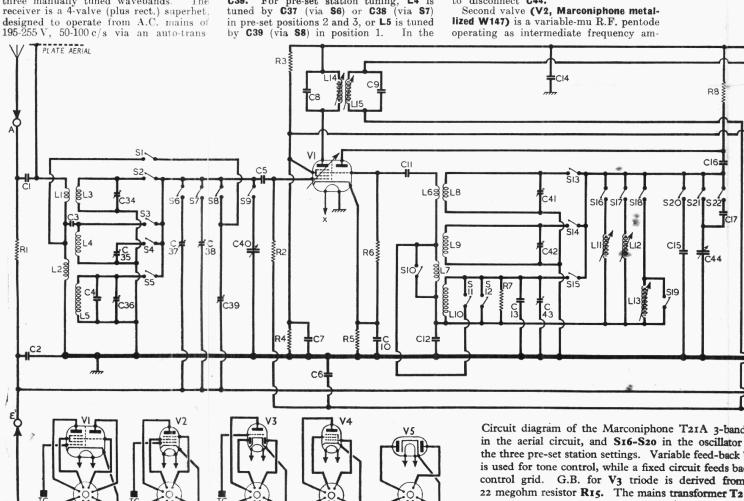
Plate aerial input via coupling coils L1 (S.W.) and L2 (M.W. and L.W.) to single-tuned circuits comprising coils L3 (S.W.), L4 (M.W.), and L5 (L.W.) tuned manually by C40. On S.W. S1 closes to by-pass L2 via C39. For pre-set station tuning, L4 is tuned by C37 (via S6) or C38 (via S7) in pre-set positions 2 and 3, or L5 is tuned by C39 (via S8) in position 1.

pre-set positions, \$9 opens to disconnect

First valve (V1, Marconiphone metallized X147) is a triode-hexode operating as frequency changer with internal coupling. Triode oscillator anode coils L8 (S.W.), L9 (M.W.) and L10 (L.W.) are tuned manually by C44 via S21 (S.W.) or S22 (M.W. and L.W.). Parallel trimming by C41 (S.W.), C42 (M.W.) and C13, C43 (L.W.); series tracking by C17 (M.W.) and C12 and C17 in series (L.W.). Reaction coupling by L6 (S.W.), L7 (M.W. and L.W.) with some additional coupling across C12 on L.W.

For pre-set station tuning, the two M.W. coils L11 (position 3) and L12 (position 2) are connected between grid and anode circuits via \$16 or \$17, or the L.W. coil L13 is connected there via S18 (position 1). Tuning capacitance is provided by C15 via S20, while S21 and S22 open to disconnect C44.

Second valve (V2, Marconiphone metallized W147) is a variable-mu R.F. pentode operating as intermediate frequency am-



For more information remember www.savoy-hill.co.uk

plifier with tuned-transformer couplings C8, L14, L15, C9, and C19, L16, L17, C20.

Intermediate frequency 465 kc/s.

Diode second detector is part of double diode triode valve (V3, Marconiphone metallized DH147), in which the diode sections are wired in parallel. Audio-frequency component in rectified output is developed across load resistor R11 and passed via R12, manual volume control R13 and C26 to grid of triode section, which operates as A.F. amplifier. I.F. filtering by C21, R12 and R18.

Provision is made for a P.U. to be connected across R13 via isolating capacitors C22 and C23. The D.C. potential developed across R13 is tapped off and fed back, through a decoupling circuit R10, C6, as G.B. to F.C. and I.F. valves, giving automatic volume control.

Resistance-capacitance coupling by R16, C28, via grid stopper R18, between V3 triode and pentode output valve (V4, Marconiphone N147). Fixed tone correction by C30. Fixed negative feed-back from V4 cathode via R17, C27 to V3 triode grid circuit. Variable negative feed-back is employed as tone control between V4 anode and control grid circuits.

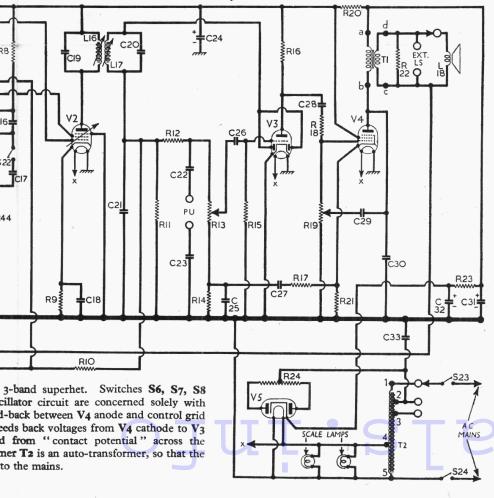
Provision is made for the connection of a low impedance external L.S. across the secondary of T1. A plug and socket connection in this circuit permits the internal L.S. to be muted. R22 provides an artificial load in the event of neither speaker being connected. Another safety measure is to connect both speakers directly to the **E** socket.

H.T. current is supplied from the mains input auto-transformer T2 by rectifying valve (V5, Marconiphone U147), whose two sections are connected in parallel to operate as a half-wave rectifier. Resistance-capacitance smoothing by C32, R23 and C31 and R20, C24.

COMPONENTS AND VALUES

R1		RESISTORS	Values (ohms)	Loca- tions
R2	R.1	Aerial shunt	1 000 000	.15
R3 V1, V2, S.G. H.T. { ppt. divider 22,000 H5 R5 V1 fixed G.B. 220 H5 R6 V1 osc. C.G. 33,000 H5 R7 Osc. damping 39,000 J4 R8 Osc. anode load 22,000 H5 R9 V2 fixed G.B. 330 G5 R10 A.G.C. decoupling 2,200,000 F4 R11 Signal diode load 470,000 E5 R12 I.F. stopper 100,000 F4 R13 Volume control 2,000,000 E3 R14 FB. resistor 4,700 E3 R15 V3 C.G. resistor 22,000 000 E5 R16 Triode load 22,000 000 E5 R17 FB. resistor 2,200 E4 R18 V4 C.G. stopper 47,000 E4 R19 Tone control 500,000 F5 R20 H.T. smoothing 1,000 G4 R21 V4 G.B. 33 R22 Speaker shunt 33 R3 H.T. smoothing 330 F5				
R4 \$\ \text{pot.} \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \				
R5 V1 fixed G.B. 220 H5 R6 V1 osc. C.G. 33,000 H5 R7 Osc. damping 39,000 J4 R8 Osc. ancde load 22,000 H5 R9 V2 fixed G.B. 330 G5 R10 A.G.C. decoupling 2,200,000 F4 R11 Signal diode load 470,000 E5 R12 I.F. stopper 100,000 F4 R13 Volume control 2,000,000 E3 R14 FB. resistor 22,000,000 E3 R15 V3 C.G. resistor 22,000,000 E5 R16 Triode load 22,000 E0 R17 FB. resistor 2,200 E0 R19 V4 C.G. stopper 47,000 E4 R19 Tone control 500,000 F3 R20 H.T. smoothing 1,000 G4 R21 V4 G.B. 33 B1 R22 Speaker shunt 33				
R6 V1 osc. C.G. 33,000 H5 R7 Osc. damping 39,000 J4 R8 Osc. ancde load 22,000 H5 R9 V2 fixed G.B. 330 G5 R10 A.G.C. decoupling 2,200,000 F4 R11 Signal diode load 470,000 E5 R12 1.F. stopper 100,000 E3 R13 Volume control 2,000,000 E3 R15 Y3 C.G. resistor 4,700 E3 R15 Y3 C.G. resistor 22,000 F5 R16 Triode load 22,000 F5 R17 FB. resistor 2,200 E4 R19 Tone control 500,000 F3 R20 H.T. smoothing 1,000 G4 R21 V4 G.B. 150 E4 R22 Speaker shunt 33 B1 R22 H.T. smoothing 330 F5				
R7 Osc. damping 39,000 J4 R8 Osc. anode load 22,000 H5 R9 V2 fixed G.B. 330 G5 R10 A.G.C. decoupling 2,200,000 F4 R11 Signal diode load 470,000 E5 R12 I.F. stopper 100,000 F4 R13 Volume control 2,000,000 E3 R15 V3 C.G. resistor 22,000,000 E5 R16 Triode load 220,000 F5 R17 FB. resistor 2,200 E4 R18 V4 C.G. stopper 47,000 E4 R19 Tone control 500,000 F3 R20 H.T. smoothing 1,000 G4 R21 V4 G.B. 150 E4 R22 Speaker shunt 33 B1 R23 H.T. smoothing 33 F5				
R8 Osc. anode load 22,000 H5 R9 V2 fixed G.B. 330 G5 R10 A.G.C. decoupling 2,200,000 F4 R11 Signal diode load 470,000 E5 R12 I.F. stopper 100,000 F4 R13 Volume control 2,000,000 E3 R14 FB. resistor 4,700 E3 R15 V3 C.G. resistor 22,000,000 E5 R16 Triode load 220,000 F5 R17 FB. resistor 2,200 E4 R19 Tone control 500,000 F3 R20 H.T. smoothing 1,000 G4 R21 V4 G.B. 1,50 E4 R22 Speaker shunt 33 B1 R23 H.T. smoothing 330 F5				
R9 V2 fixed G.B. 330 65 R10 A.G.C. decoupling 2,200,000 F4 R11 Signal diode load. 470,000 E5 R12 I.F. stopper 100,000 E3 R13 Volume control 2,000,000 E3 R14 FB. resistor 4,700 E3 R15 V3 C.G. resistor 220,000 E5 R16 Triode load 220,000 F5 R17 FB. resistor 2,200 E4 R18 V4 C.G. stopper 47,000 E4 R19 Tone control 500,000 F3 R20 H.T. smoothing 1,000 G4 R21 V4 G.B. 150 E4 R22 Speaker shunt 33 B1 R23 H.T. smoothing 33 F5				
R10 A.G.C. decoupling 2,200,000 F4 R11 Signal diode load 470,000 E5 R12 I.F. stopper 100,000 F4 R13 Volume control 2,000,000 E3 R14 FB. resistor 4,700 E3 R15 V3 C.G. resistor 22,000,000 E5 R16 Triode load 222,000,000 F5 R17 FB. resistor 2,200 E4 R18 V4 C.G. stopper 47,000 E4 R19 Tone control 500,000 F3 R20 H.T. smoothing 1,000 G4 R21 V4 G.B. 150 E4 R22 Speaker shunt 33 B1 R23 H.T. smoothing 330 F5	R9	V2 fixed G.B		G5
R11 Signal diode load 470,000 E5 R12 I.F. stopper 100,000 F4 R13 Volume control 2,000,000 E3 R14 FB. resistor 4,700 E3 R15 V3 C.G. resistor 22,000,000 E5 R16 Triode load 220,000 F5 R17 FB. resistor 2,200 E4 R18 V4 C.G. stopper 47,000 E4 R19 Tone control 500,000 F3 R20 H.T. smoothing 1,000 G4 R21 V4 G.B. 150 E4 R22 Speaker shunt 33 B1 R23 H.T. smoothing 330 F5	R10			F4
R12 I.F. stopper 100,000 F4 R13 Volume control 2,000,000 E3 R14 FB. resistor 4,700 E3 R15 V3 C.G. resistor 22,000,000 E5 R16 Triode load 220,000 F5 R17 FB. resistor 2,200 E4 R18 V4 C.G. stopper 47,000 E4 R19 Tone control 500,000 F3 R20 H.T. smoothing 1,000 G4 R21 V4 G.B. 150 E4 R22 Speaker shunt 33 B1 R23 H.T. smoothing 330 F5	R11			E5
R13 Volume control 2,000,000 E3 R14 FB. resistor 4,700 E3 R15 V3 C.G. resistor 22,000,000 E5 R16 Triode load 22,000 F5 R17 FB. resistor 2,200 E4 R18 V4 C.G. stopper 47,000 E4 R19 Tone control 500,000 F3 R20 H.T. smoothing 1,000 G4 R21 V4 G.B. 150 E4 R22 Speaker shunt 33 B1 R23 H.T. smoothing 330 F5	R12			F4
R14 FB. resistor 4,700 E3 R15 V3 C.G. resistor 22,000,000 E5 R16 Triode load 220,000 F5 R17 FB. resistor 2,200 E4 R18 V4 C.G. stopper 47,000 E4 R19 Tone control 500,000 F3 R20 H.T. smoothing 1,000 G4 R21 V4 G.B. 150 E4 R22 Speaker shunt 33 B1 R23 H.T. smoothing 33 F5	R13			E3
R15 V3 C.G. resistor 22,000,000 E5 R16 Triode load 220,000 F5 R17 FB. resistor 2,200 E4 R18 V4 C.G. stopper 47,000 E4 R19 Tone control 500,000 F3 R20 H.T. smoothing 1,000 G4 R21 V4 G.B. 150 E4 R22 Speaker shunt 33 B1 R23 H.T. smoothing 330 F5	R14	FB. resistor		E3
R17 FB. resistor 2,200 E4 R18 V4 C.G. stopper 47,000 E4 R19 Tone control 500,000 F3 R20 H.T. smoothing 1,000 G4 R21 V4 G.B. 150 E4 R22 Speaker shunt 33 B1 R23 H.T. smoothing 330 F5	R15	V3 C.G. resistor		E5
R18 V4 C.G. stopper 47,000 E4 R19 Tone control 500,000 F3 R20 H.T. smoothing 1,000 G4 R21 V4 G.B. 150 E4 R22 Speaker shunt 33 B1 R23 H.T. smoothing 330 F5	R16	Triode load	220,000	F5
R18 V4 C.G. stopper 47,000 E4 R19 Tone control 500,000 F3 R20 H.T. smoothing 1,000 G4 R21 V4 G.B. 150 E4 R22 Speaker shunt 33 B1 R23 H.T. smoothing 330 F5	R17	FB. resistor	2,200	E4
R19 Tone control 500,000 F3 R20 H.T. smoothing 1,000 G4 R21 V4 G.B. 150 E4 R22 Speaker shunt 33 B1 R23 H.T. smoothing 33 F5	R18	V4 C.G. stopper	47,000	E4
R21 V4 G.B 150 E4 R22 Speaker shunt 33 B1 R23 H.T. smoothing 330 F5	R19		500,000	F3
R22 Speaker shunt 33 B1 R23 H.T. smoothing 330 F5	R20	H.T. smoothing	1,000	G4
R23 H.T. smoothing 330 F5	R21			E4
	R22	Speaker shunt	33	B1
DO4 175 1514 #040 DF	R23	H.T. smoothing	330	F5
R24 V5 surge limiter *240 D5	R24	V5 surge limiter	*240	D5

* Centre tapped.



	CAPACITORS	$_{(\mu F)}^{ m Values}$	Loca- tions
C1	External aerial		
	series	0.001	J5
C2	Earth isolator	0.01	J5
C3	"Top" coupling	0.000005	H4
C4	Aerial L.W. trim	0.00003	J3
C5	V1, hexode C.G.	0.0001	A1
C6	A.G.C. decoupling	0.05	F4
C7	V1 S.G. decoupling	0.05	H5
C8	1st I.F. transformer (0.0001	B2
C9	tuning {	0.00018	B2
C10	V1 cath. by-pass	0.02	H5
C11	V1 osc. C.G	0.0001	H5
C12	Osc. L.W. tracker	0.00027	A2
C13	Osc. L.W. fixed		
	trim	0.0001	G3
C14	H.T. R.F. by-pass	0.05	F4
C15	Pre-set tune II	0.00035	$\tilde{J}4$
C16	Osc. anode coupling	0.0001	H5
C17	Osc. M.W. tracker	0.00059	J4
C18	V2 cath, by-pass	0.05	G5
C19	2nd I.F. trans-	0.0001	C2
C20	former tuning	0.00018	\tilde{c}_2
C21		0.0001	E5
C22	I.F. by-pass P.U. D.C. isolating capacitors	0.01	F5
C23	P.U. D.C. isolating {	0.05	G5
C24*	H.T. smoothing	16.0	G4
C25	FB. decoup	0.05	F3
C26	A.F. coupling	0.01	E4
C27	FB. capacitor	0.05	E4
C28	A.F. coupling	0.02	E5
C29	FB. tone control	0.0005	E3
C30		0.005	E4
C31*		16.0	G4
C32*	H.T. smoothing capacitors	32.0 §	F4
C33	Mains R.F. by-pass Aerial S.W. trim.	0.01	E5
C341	Aerial S.W. trim		A1
C351	Aerial M.W. trim.		A1
C361	Aerial L.W. trim.		A1
C371	Pre-set 3 trim		A2
C381	Pre-set 2 trima		A2
C391	Pre-set 1 trim		A2
C40†	Aerial tuning		Aī
C411	Osc. S.W. trim		G4
C421	Osc. M.W. trim		Bi
C43‡	Osc. L.W. trim		Bi
C44†	Oscillator tuning		AÎ

* Electrolytic. † Variable \ddagger Pre-set. \S two $16\mu F$ in parallel.

OTHER COMPONENTS	COMPONENTS Approx. Values (ohms)	
L1	0·1 137·0 0·1 2·6 26·0 0·4 2·0 0·1 2·6 6·8 2·0 2·5 5·0 10·0 4·4 4·0 0·8 13·0 18·0 146·0 0·1	H3 J3 H3 J3 J3 J3 H5 J5 H5 J5 A2 A2 A2 B2 B2 C2 B1 D4 H4

VALVE ANALYSIS

Valve voltages and currents in the table overleaf are those measured in our receiver when it was operating on mains of 205 V, using the 195-215 V tapping on the mains adjustment panel. The receiver was tuned to the lowest wavelength on the M.W. band, and the volume control

Radio



Switch Table and Diagrams

			7			_
Switch	s.w.	M.W.	L.W.	3	2	1
S1 S2	C		Æ.		_	
S2	C					
S3	_	C		С	c	
S4		С				
S5		-	С			С
S6	-			С	С	-
S3 S4 S5 S6 S7 S8		c	C C	C	С	C
88				-		С
89	С	С	С			
S10	С			MATERIAL STATES	С	С
S11	С				С	С
S12	00000	С	-	С	C	CCC
S12 S13	C					
S14	_	C	-	_		
S15			С			
$\tilde{S}16$		1		С		
S17			-		Ç	
S18						С
S19	С	C	С	С	С	
S20	_	С	С	C	C	C
S20 S21	С					
S22	-	С	С	number .		Transport

VALVE ANALYSIS—continued

was at maximum, but there was no signal

With the exception of cathode readings, all voltages were measured on the 400 V scale of a model 7 Avometer, chassis being the negative connection.

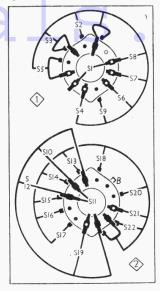
	Anode		Scr	Screen	
Valve	v	mA	V	mA	V
V1 X147	215 Osci 107	$\left\{\begin{array}{c} 1.7 \\ \text{llator} \\ 3.8 \end{array}\right\}$	94	2.0	1.5
V2 W147	215	3.9	94	1.24	1.6
V3 DH147 V4 N147	$\frac{50}{222}$	25:0	215	2.7	4.5
V5 U147	230†	200			250.0

† A.C. reading.

DISMANTLING THE SET

The cabinet is fitted with a detachable bottom cover, held in place by four wood screws, and removal of this cover permits access to be gained to the components beneath the chassis.

Removing Chassis.—Pull off the four control knobs (with felt washers);



Diagrams of the waveband switch units (above) drawn as seen from the rear of an inverted chassis. In several cases front and back tags are strapped together. On the left is the associated table.

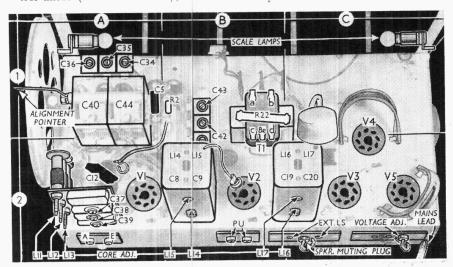
remove back and bottom covers (four wood screws each);

loosen wood screw on the left inside (viewed from the rear) holding the plate aerial spade connector, unclip the scale lamps from their brackets, and free the drive cord from the cursor carriage;

emove four 2BA chassis retaining bolts (with one plain and one spring washer each) from the underside of the cabinet, and slide chassis out to the extent of the speaker leads, which is sufficient for most purposes.

To free chassis entirely, unsolder the speaker leads.

When replacing, do not omit to replace the plate aerial connector.



Plan view of the chassis. All the pre-set station adjustments are grouped in the rear left-hand corner of the chassis, where they are conveniently accessible with the trimmer tool provided.

Removing Speaker.—Remove four wood screws (with washers) and lift speaker out.

When replacing, the speech coil tags should be uppermost.

GENERAL NOTES

Switches.—\$1-\$22 are the waveband and pre-set station switches, ganged in two rotary units in a six-position assembly beneath the chassis. These units are indicated by the numbers 1 and 2 in diamonds in our under-chassis view by arrows which show the direction in which they are viewed in the diagrams in col. 2 where they are shown in detail.

The table (col. 1) gives the switch positions for the six control settings, starting from the fully anti-clockwise position of the control knob (S.W.). A dash indicates open and C closed

cates open, and C, closed.

S23, S24 are the double-pole Q.M.B.
mains circuit switches, ganged with the
manual volume control R13.

Scale Lamps.—These are two Osram M.E.S. type lamps, with small clear spherical bulbs, rated at 6.3 V, 0.3 A. In order to avoid damage to the mains autotransformer when the chassis is on the bench, it is advisable to bind the scale lamps with insulating tape to prevent short-circuits.

CHASSIS DIVERGENCIES

In early chassis the plate aerial, instead of being connected as we show it, was connected to the junction of L1 and L2, where it was not operative on the S.W. band. Although the external aerial is provided mainly for S.W. operation, the plate aerial can sometimes be used, and the modification is necessary in any case because in the original position it sometimes caused instability on S.W., and the modification should be carried out on all early models when they come in for service. The change was introduced at serial No. 44755.

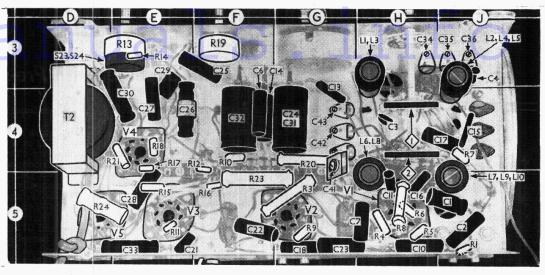
In early models also (up to serial No. 5789), the upper pick-up socket was connected via **C22** to the opposite end of **R12** to that shown in our diagram, where it sometimes caused serious distortion. This modification is already included in all chassis from serial No. 5790 onwards, and should be made to earlier models when they are brought in for service.

When this receiver is to be used with an H.M.V. playing desk 2101 or 2102 (Columbia 231), the quality will be greatly improved if a second 0.05 μF capacitor is connected in parallel with C23. At the same time, the earth bonding in the player between the brake mechanism and the tone filter screen should be cut. This disconnects the brake-work from the earthing system and removes hum.

In early models prior to serial No. 6049 the aerial pre-set trimmer bank C37, C38, C39 (location reference A2) was connected directly to the earth socket, as shown in our circuit diagram, where the insulation is liable to be subjected to a higher voltage strain than is safe for it, as one side of the capacitors is in D.C. contact with the mains, and the other with the earth socket.

Where this arrangement is found, it should be modified by breaking the common earth lead from the trimmer bank and connecting it via a 0.01 μ F, 1,000 V

Under-chassis view. The waveband switch units indicated here by 1 and 2 in diamonds are shown in detail in the diagrams in col. 2. A sketch showing the connections of the mains auto - transformer T2, as seen from the opposite end of an inverted chassis, appears in col. 4 below.



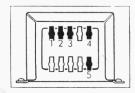
test capacitor to chassis. The makers recommend a Dubilier type 460, part No. P85463/4. A convenient chassis tag will be found between V1 and the tuning gang on the chassis deck.

Switch S11.—This switch occurs incidentally, and as it does no harm it is allowed to remain, but it is not shown in the makers' diagram. We show it in ours in order to explain what might otherwise be mysterious short-circuits between the two points it connects in the S.W. and pre-set 1 and 2 positions of the waveband

CIRCUIT ALIGNMENT

These operations may be carried out with the chassis in the cabinet if the bottom cover is removed to give access to the trimmers. It may, however, be found more convenient to remove the chassis from its cabinet where a complete re-alignment is necessary. For this purpose an alignment scale is printed on the outer face of the cursor drive drum. It is calibrated in frequency, and readings are taken against a wire pointer as shown in our plan view of the chassis.

I.F. Stages.—Switch set to M.W., turn volume control and gang to maximum, connect signal generator (via a 0.01 µF capacitor in the "live" lead) to control grid (top cap) of V2 and the E socket.



This sketch identifies the five connections to the mains transformer, numbered in the circuit diagram.

Feed in a $465 \,\mathrm{kc/s}$ (645.16 m) signal, and adjust the cores of L17 (location reference C2) and L16 (C2) for maximum output. Transfer "live" signal generator lead to control grid (top cap) of V1, feed in a 465 kc/s signal, and adjust the cores of L15 (B2) and L14 (B2) for maximum out-

R.F. and Oscillator Stages.—Transfer "live" signal generator lead to A socket via a suitable dummy aerial. The alignment pointer should coincide with the black line on the drum (opposite to the one with waveband markings) at maximum capacitance of the gang. The pointer may be adjusted in position by slackening its re-taining nut on the end of the gang, while the drum may be adjusted upon slackening its two boss screws. At maximum capacitance of the gang, the cursor should coincide with the high wavelength ends of the tuning scales with the receiver in its cabinet. The cursor may be adjusted by sliding the carriage along the drive

S.W.—Switch set to S.W., and unscrew C41 (G4) to its minimum capacitance. Tune to 18 Mc/s on scale, feed in an 18 Mc/s (16.7 m) signal and adjust C41, then C34 (H3) for maximum output.

M.W.—Switch set to M.W., tune to 230 m on scale, feed in a 230 m (1,300 kc/s) signal and adjust C42 (G4), then C35 (J3) for maximum output.

L.W.—Switch set to L.W., tune to

1,000 m on scale, feed in a 1,000 m (300 kc/s) signal and adjust C43 (G4), then C36 (J3) for maximum output.

Pre-set Stations

Position 1.—This will normally be set to receive the B.B.C. L.W. station on 1,500 m. Feed in a 1,500 m (200 kc/s) signal and adjust (with the special trimming tool provided) L13 (A2) and C39 (A2) for maximum output. This pre-set position has a waveband range of 1,250-

Position 2.—The range of this channel is 330-560 m. Using the trimming tool provided, adjust L12 (A.2) and C38 (A2) for maximum output while receiving the desired transmission.

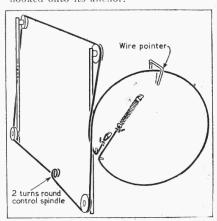
Position 3.—The range of this channel is 200-342 m. Using the trimming tool provided, adjust L11 (A2) and C37 (A2) for maximum output while receiving the desired transmission.

DRIVE CORD REPLACEMENT

About six feet of fine quality plaited flax twine is required for the tuning drive cord. The course it follows is shown clearly in the sketch below, where the drive system is drawn as seen when the chassis is viewed from the front righthand corner, taking a three-quarter view of the end of the chassis which carries the drive drum, with the gang at minimum

First check that the wire pointer coincides with the vertical calibration line on the drum when the gang is at maximum. Then tie a loop in one end of the cord, making a non-slip knot, pass the end of the cord through the hole in the drum groove, slip the loop over the nearer anchor, and turn the gang to minimum capacitance. Run the cord upwards over the upper pulley near the drum, then follow the sketch, pulling the gang against its stop at minimum to prevent the cord from slipping off its pulleys.

Make two complete turns in an anticlockwise direction round the control spindle, and finally tie off to the tension spring so that the spring opens out to about twice its relaxed length when hooked onto its anchor.



Three-quarter end-view sketch of the drive cord system as seen from the drum end of the chassis.