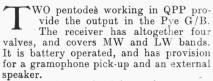
SERVICE SHEET "TRADER"

BATTERY RECEIVER



Release date and original price: December, 1932; £14 14s. complete.

CIRCUIT DESCRIPTION

Aerial input via tapping on primary windings to inductively coupled band-pass filter. Primary coils L1, L2 are tuned by C11; secondaries L3, L4 by C14. Coupling by mutual inductance of windings.
First valve (V1, Mazda metallised

S215VM) is a variable-mu RF tetrode operating as signal frequency amplifier, with gain control by variable potentiometer R9 in GB circuit. A variable resistor R1, which shunts the aerial input circuit, is ganged with R9, the dual unit forming the volume control.

Tuned-anode coupling by L6, L7, C16 between V1 and triode detector valve (V2, Mazda metallised HL2) which operates on the grid leak system with C4, R3. Reaction is applied from anode via coupling coil L5 and controlled by differential condenser C18, one side of which goes to chassis. Sockets are provided in the control grid circuit for the connection of a gramophone pick-up, and \$9 disconnects them when the receiver is switched to radio. RF filtering by C6, L8 and C7 in anode circuit.

Parallel-fed transformer coupling by R5, C8 and T1 between V1 and doublepentode quiescent push-pull output stage

(V3, V4, Mazda Pen220's). Fixed tone correction by C9, R7 between anodes. Provision for connection of low impedance external speaker across secondary of output transformer T2, while S10 permits the internal speaker to be muted.

GB potential for V1, and for V2 on gram, are obtained from a potential divider comprising R8, R9 across part of the GB section of the HT sattery, which is isolated from the HT section. the receiver is switched to gram, \$7 closes, so that V1 control grid is connected directly to GB—1 tapping to mute radio.
GB for the output valves is obtained from a separate tapping, GB-2. It should be noted that all battery circuits are isolated from chassis.

COMPONENTS AND VALUES

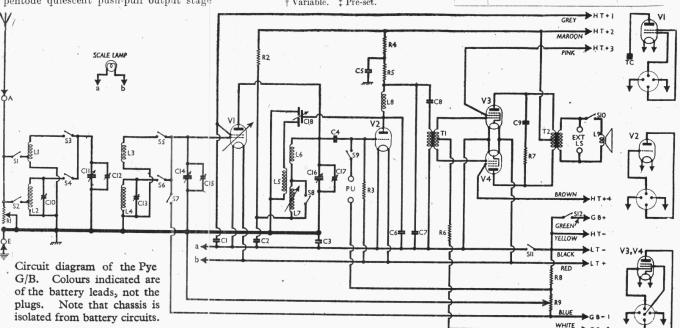
		CONDENSERS	$_{(\mu F)}^{ m Values}$
NOTE OF THE PROPERTY OF THE PR	C1 C2 C3 C4 C5 C6 C6 C7 C8 C9 C10‡ C11† C12‡ C13† C14† C15‡ C16† C17‡ C18†	V1 SG decoupling V1 anode decoupling V1 CG decoupling V2 CG condenser V2 condenser V2 anode decoupling RF by-pass condensers AF coupling to T1 Part tone corrector B-P pri. LW trimmer Band-pass pri. tuning B-P pri. MW trimmer B-P sec. LW trimmer B-P sec. LW trimmer B-P sec. MW trimmer V1 anode tuning V1 anode MW trimmer Differential reaction control	0·25 1·0 0·25 0·0002 0·5 0·0001 0·001 0·0025

† Variable. ‡ Pre-set.



	RESISTORS		Values (ohms)
R1	Aerial gain control		25,000
R2	V1 anode HT feed		10,000
R3	V2 grid leak		2,000,000
R4	V2 anode decoupling		10,000
R_5	V2 anode load		40,000
R6	V3, V4 CG's decouplin	g	150,000
R7	Part tone corrector		25,000
R8	V2 GB resistor		150
R9	V1 gain control		800

(OTHER COMPONENTS	Approx. Values (ohms)
L1 L2 L3 L4 L5 L6 L7 L8 L9 T1 T2 S1-S6 S8 S7 S9 S10	V2 anode RF choke Speaker speech coil Intervalve { Pri. trans. { Sec., total Output { Pri., total trans. { Sec } Waveband switches Radio muting switch Gram. PU switch Internal speaker switch	\$\begin{cases} \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
S11 S12	LT circuit switch GB circuit switch	



VALVE ANALYSIS

Valve voltages and currents given in the table below are those quoted in the makers' manual for a set operating on MW with a new HT battery reading 150 V on load, with the volume control at maximum, but with no signal input. The negative lead of the voltmeter is connected to LT negative, not chassis.

Valve	Anode Voltage (V)	Anode Current (mA)	Screen Voltage (V)	Screen Current (mA)
V1 S215VM	138	1.4	60	0.2
V2 HL2	80	1.6		
V3 Pen220	149	1.8	*	
V4 Pen220	149	1.8	*	

^{*} See under "Battery Leads and Voltages."

DISMANTLING THE SET

Removing Chassis.—Remove the control knobs

Removing Chassis.—Remove the control knobs (pull-off); lay the receiver face-down on a cloth on the bench; remove the two wood screws (with rubber grommets and metal bushes) holding the top of the chassis to the front of the cabinet; remove the four cheese head bolts (with metal washers) holding the base of the chassis to battens on the sides of the cabinet. These bolts are reached through holes in the cabinet base;

oase; lift out chassis, lay it face-down on the edges of the cabinet, and unsolder from the output transformer the two speaker leads. When replacing, do not omit to slip the speaker leads under the clip at the base of the transformer.

Removing Speaker.—First remove the chassis,

then free the external speaker panel (three wood screws) from the corner of the cabinet; free the four-way bunch of leads from the two

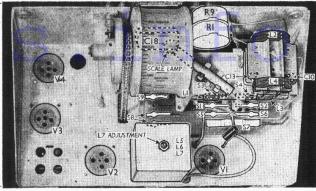
clips on the base of the cabinet; remove the four nuts (with spring washers) holding the speaker to the sub-baffle. When replacing, the leads should emerge from the left-hand side of the speaker.

GENERAL NOTES

Switches.—S1-S6 and S8 are the waveband switches, S7 the radio muting switch, and S8 the pick-up switch, all ganged in flat assembly mounted horizontally beneath **L1** and **L3**. The fixed contacts are indicated in our plan view of the chassis, and the table below gives the switch positions for the three control settings, commencing with the control on the left. A dash indicates open, and C,

Switch	LW	Gram	MW
S1			С
\$2	С		
S3			С
S4	С		
· S5			C
S6	C		
S7		C	
88			C
89		C	

Plan view of the chassis. A metal screening partition, which normally stands betwoen VI and the coils, has been removed for photographing. The fixed contacts of the waveband switches are numbered.



\$10 is the internal speaker muting switch, described under "External Speaker." S11, S12 are the battery circuit switches, ganged in a QMB unit at rear of chassis.

Coils.—The band-pass coils L1-L4 are in a built-up assembly indicated in our plan view. V1 anode and the reaction coils L5-L7 are in a screened unit on the The adjustment of L8, chassis deck. indicated on the top of the can, controls a brass plunger suspended in the middle of the coil unit. The RF choke R8 is mounted on a metal partition, just beneath **V2** holder.

Scale Lamp.—This is an Osram lamp, with an MES base, rated at 3.5 V, 0.15 A. It is mounted on a long tubular holder which is held in spring clips. As the LT circuit is isolated from chassis, the clips are mounted on a small panel insulated from chassis.

External Speaker.—Two sockets are provided on a panel at the side of the cabinet for a low impedance (2-5 Ω) external speaker. If the special plug provided is pushed right home in the sockets, \$10 opens and mutes the internal speaker. If the plug is inserted only half-way, both speakers operate.

Battery Leads and Voltages .- Special Pye products were originally specified for HT and LT supplies. The HT unit contained a 150 V HT battery and an isolated 9 V GB battery. The LT unit was a celluloid unspillable accumulator cell. The HT unit was marked 0-159 V. The leads should be connected as follows; red and black leads with spade tags, LT+ and LT-2 V; yellow lead, black plug, HT-(0); grey lead, red plug, HT+1, 60 V; maroon lead, red plug, HT+2, 159 V; pink lead, red plug (HT+3) and brown lead, red plug (HT+4) according to required anode current in table below; green lead, red plug, GB+; blue lead, black plug, GB-1, -9 V; white lead, black plug, GB-2, -7.5 V.

If a single lead is used with a substitute battery for HT- and GB+ it should be the present GB+ lead, as otherwise the GB battery will remain in circuit when the set is switched off.

HT+3 and +4 plugs should be adjusted so that the anode current for V3 and V4 is correct for battery voltage at HT+2. The correct anode current for each valve, measured without a signal, for four different HT batteries is shown in the following table:

-	Battery (HT +	voltage 2)		163	150	125	100
	Anode (mA)	current	•••	2.2	1.8	1.3	0.9

Isolated Chassis .- As will be seen from the circuit diagram, the power supplies are isolated from the chassis. It is important, therefore, that the metallising of V1 and V2 should not be permitted to come into contact with the chassis. If it does, the GB circuit will be short-circuited. A rubber pad is fixed to the dividing screen to insulate it from V1 metallising.

Chassis Divergencies .- In our chassis, C2 was 1 µF, whereas the makers' manual gives it as 0.25 μF . R4 and C5 are not shown in the makers' manual, but were added after production was commenced to avoid feed-back coupling via partly run-down HT batteries.

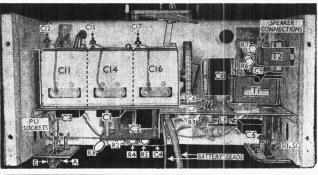
CIRCUIT ALIGNMENT

With the gang at maximum, the horizontal line at the high wavelength end of the scale should correspond with the pointers on the escutcheon. Connect signal generator to A and E sockets via a suitable dummy aerial, turn the volume control to maximum and the reaction control to minimum.

MW.—Switch set to MW. tune to 200 m. on scale, feed in a 200 m (1.500 kc/s) signal, and adjust C17 and the reaction control for maximum output. Tune to 250 m on scale, feed in a 250 m (1.200 kc/s) signal, and adjust C12 and C15 for maximum output, resetting the reaction control if necessary. Check performance at 500 m (600 kc/s).

LW.—Switch set to LW, **bune to 1.000 m on scale, feed in a 1,000 m. (300 kc/s) signal, and adjust C13 and C10 for maximum output. Check calibration over the scale and, if necessary, reset the L7 adjustment, but this should

and adjust C13 and C10 for maximum output. Check calibration over the scale and, if necessary, reset the L7 adjustment, but this should be avoided if possible. With each readjustment of L7, the reaction condenser should be reset and then, when the adjustment is at maximum, C17 must be readjusted at 200 m, then L8 at 1,000 m until no improvement can be obtained.



Under-chassis view. C6 and C7 are shown dotted through the screening partition, as they cannot be seen from this angle of view. They are actually mounted beside L8.