# "TRADER" SERVICE SHEET

# EKCO AC86 AND RG86 AC SUPERHETS

The Ekco AC86 in the walnut finish cabinet.

AMPLIFIED delayed automatic volume control, incorporated with a noise suppressor circuit, with a third IF transformer winding for coupling to the AVC diode, form a novel feature in circuit design in the Ekco AC86. The operation is somewhat complex, but it is fully explained in the circuit description that follows.

The receiver is a 5-valve (plus rectifier) 2-band superhet, designed to operate from AC mains of 200-250 V, 40-80 c/s. Provision is made for the connection of a gramophone pick-up and a low impedance external speaker.

The set is housed in a plastic cabinet, made in walnut or black and chromium finish.

The RG86 is a radiogram version of the AC86, employing a chassis basically the same as that in the table model. Some small modifications occur in the pick-up circuit, but there are no considerable differences between the two chassis.

Release date, all models: 1936.
Original prices: AC86, walnut, £13
2s. 6d.; black and chromium, £13 13s.
RG86, £23 2s.

# CIRCUIT DESCRIPTION

Aerial input via series condenser C1 and S1 (MW), or C1, L1 and S2 (LW), to tappings on primary coils of inductively coupled band-pass filter. Primary coils L2 (MW) and L3 (LW) are tuned by C25; secondary coils L4 (MW) and L5 (LW) are tuned by C27. Coupling by mutual inductance of primary and secondary windings, which are wound on a common former. L1 is included in the aerial lead on LW to prevent MW break-through on that band. Image suppression by C24.

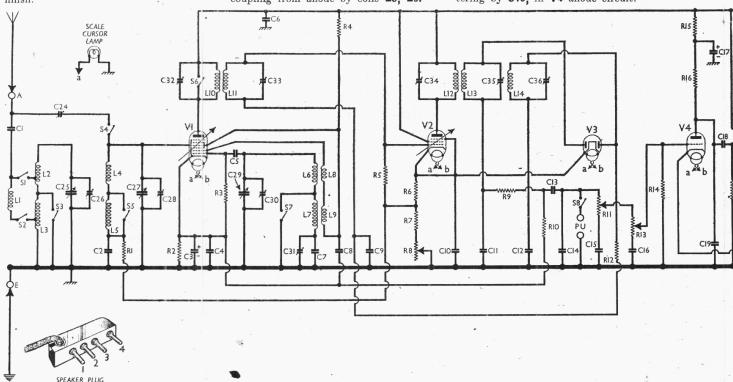
that band. Image suppression by C24.
First valve (V1, Mullard metallised FC4 or Cossor 41MPG) is an octode operating as frequency changer with electron coupling. Oscillator grid coils L6 (MW) and L7 (LW) are tuned by C29. Parallel trimming by C30 (MW); tracking by specially shaped stator vanes of C29 (MW), with the addition of series capacity of condensers C7, C31 (LW). Reaction coupling from anode by coils L8, L9.

Second valve (V2, Mazda metallised AC/VP1) is a variable-mu RF pentode operating as intermediate frequency amplifier with tuned-primary, tuned-secondary transformer couplings C32, L10, L11, C33 and C34, L12, L13, C35, L14, C36. The significance of the resistors R6, R7, R8 in the cathode lead, and the third circuit L14, C36 of the second IF transformer, is explained later under "The AVC System."

#### Intermediate frequency 130 kc/s.

Diode second detector is part of separate double diode valve (V3, Mazda metallised V914 or Mullard 2D4A) Audio frequency component in rectified output developed across load resistor R10 which, it should be noted, is returned to V1 cathode, is passed via AF coupling condenser C13, manual volume control R11, C15 and variable tone control circuit R13, C16 to control grid of triode valve (V4, Mullard metallised 354V), which operates as AF amplifier. C15 compensates for the normal loss of bass as the volume control is turned down.

R9 and R10 together form the total diode load, but only 50 per cent. of the total rectified signal, that across R10, is passed on to the AF amplifier. In addition to providing a step-down coupling, R9 also operates in conjunction with C11, C14 to form an IF filter. Further IF filtering by C19, in V4 anode circuit.



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Provision is made for the connection of a gramophone pick-up, which may be left permanently connected since it is connected across R11 via S8 which, in turn, is operated by the main waveband switch control. When S8 closes, S6 also closes to short-circuit the output from V1 and thus mute radio.

Resistance-capacity coupling by R16, C18, R17 between V4 and pentode output valve (V5, Mazda AC/Pen). Fixed tone correction by C20 in anode circuit.

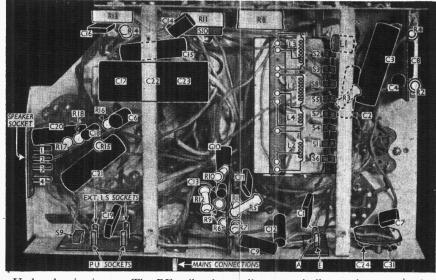
Provision is made for the connection of a low impedance external speaker by sockets across the secondary winding of the output transformer **T1**, while **S9** permits the internal speaker to be muted if desired.

HT current is supplied by IHC full-wave rectifying valve (V6, Mullard IW3 or Mazda UU3). Smoothing by speaker field L17 and dry electrolytic condensers C22, C23. HT circuit RF filtering by C6.

# The AVC System

It will be observed from the circuit diagram that the second diode of V3, fed from the link coil (the third winding, L14, on the second IF transformer) is returned via R12, L11 and R5 to a point in the potential divider R6, R7, R8 in V2 cathode circuit, and that V3 cathode is connected directly to V2 cathode. Thus the second, or AVC diode of V3 is biased negatively with respect to its cathode; the nominal potential difference is 2-3 V.

R12 and R5 are the AVC diode load resistors, and are actually connected in series in the normal manner. The potential across R6 provides a semi-fixed GB for V2 at the same time as it provides AVC delay, and when a signal strong enough to overcome the delay voltage reaches the AVC diode, the diode current



Under-chassis view. The RF coils, shown diagrammatically, are in a screened container. The waveband switches, in a unit attached to the coil unit, are identified here by numbers at the side of the row of connecting tags.

flowing through R5 increases the bias potential applied to V2 control grid, causing the anode current to fall in the usual manner, applying simple direct AVC to V2.

V1 pentode control grid is returned via a decoupling circuit to the same point in V2 cathode circuit as R5, and with the noise suppression control R8 at the "All Stations" position, or maximum sensitivity (when R8 is virtually short-circuited), V1 cathode is slightly positive with respect to its control grid, the respective voltages being approximately 44 V and 42 V above chassis before AVC action commences.

As V2 HT current falls, however, with AVC action, the positive potential at the top of R7 falls also, so that V1 control grid becomes more negative with respect to its cathode. The stronger the signal at V3 diodes, the more negative does V2 control grid become; and consequently the more negative does V1 control grid become also, but at a greater rate according to the amplification of V2, resulting in delayed amplified AVC action.

The signal diode anode load R9, R10 is returned to V1 cathode, which has been slightly positive with respect to V2, V3 cathodes throughout the process, so that the diode handles any signal which reaches it.

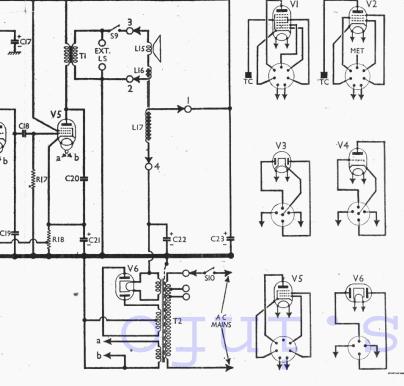
# Noise Suppression

The noise suppressor control is marked in three grades: "All Stations", "Medium" and "Strong", although actually this means for our purposes minimum, medium and maximum noise suppression respectively. The markings refer to the strength of signal required to overcome the delay.

The AVC action with minimum sup-

The AVC action with minimum suppression has just been described. When the 'suppressor control is turned to 'Strong', all except very strong transmissions are suppressed, and as the control is continuously variable, it is intended to be adjusted to a position in which all stations too weak to be heard satisfactorily above local interference are suppressed, with the interference. The following describes the action when the suppressor is turned to "Strong", or maximum suppression.

The slider of R8 is now at the bottom of its element, and the total resistance of R7 and R8 is 15,000 Ω. R6 may be neglected, except to remember that it delays AVC action. In the absence of a signal, V2 cathode will be about 90 V positive, while V1 cathode will be 60 V positive, with respect to chassis, so that



Circuit diagram of the Ekco AC86. The signal diode load is returned to VI cathode. VI control grid is returned to V2 cathode, as is also the AVC diode load circuit R12, R5. L14 is the "Link coil" coupling to the AVC diode. A sketch of the speaker plug appears beneath the circuit, and the points of connection are numbered in the

diagram.

Radio

V1 control grid is biased to about 30 V positive, and V3 signal diode about 30 V negative, with respect to their own cathodes.

Under these conditions, V1 will operate very inefficiently, while no signal will be rectified by the heavily biased signal diode. A very strong signal, however, will force its way through to the IF stages, and if it reaches the AVC diode in sufficient strength to overcome the AVC delay, AVC action will commence, reducing the HT current through V2, causing the potential difference across R7, R8 to fall, and thus reducing the positive voltage applied to V1 control grid and the negative delay voltage to the signal diode, until at some point the signal diode delay will be exceeded by the signal voltage, and a rectified signal will be handed on to the AF stages. V1 control grid will continue to become increasingly negative as the signal strength increases, resulting in normal AVC action once the suppression voltage has been overcome.

At intermediate positions of the suppressor control, the same thing happens with a smaller initial delay voltage, and only in very bad conditions of interference is it necessary to use maximum suppres-

#### **DISMANTLING THE SET**

Removing Chassis.—Remove the five control knobs (recessed grub screws) from the front of the cabinet;

withdraw the speaker plug from its socket

at the side of the chassis deck; remove the four screws from beneath the cabinet, when the chassis, with its two mounting rails, may be withdrawn. The rails may be detached from the chassis if the fixing screws are removed. When replacing, the control spindle of the noise suppressor should be turned to its fully clockwise position. The knob should then be fitted, with the sector marked "Strong" uppermest.

Removing Speaker.—Withdraw the necting plug, remove the screw the speaker magnet support (threaded into the magnet) and remove the four nuts holding the speaker to the sub-baffle.

When replacing, the magnet support screw hole should be at the top.

#### COMPONENTS AND VALUES

	The state of the s	and the second
	RESISTORS	Values (ohms)
R1 R2	V1 pent. CG decoupling V1 fixed GB resistor	500,000 6,000*
R3 R4 R5	V1 osc. CG resistor V1 osc. and SG HT feed Part AVC diode load	50,000 15,000* 250,000
R6	V2 fixed GB resistor and AVC delay	300
R7 R8 R9	Noise suppressor limiter Noise suppressor control	5,000 10,000
R10 R11	IF stopper V3 signal diode load Manual volume control	100,000 100,000 250,000
R12 R13	Part AVC diode load Variable tone control	250,000 500,000
R14 R15 R16	V4 CG resistor V4 anode decoupling V4 anode load	1,000,000 9,000 25,000
R17 R18	V5 CG resistor V4, V5 GB resistor	250,000 400†
		1

\* Tolerance limits  $\pm 5\%$ . † Tapped at 75  $\Omega$  from chassis.

	CONDENSERS	Values (µF)
C1	Aerial series condenser	0.0008
C2	V1 pent. CG decoupling	0.1
C3*	V1 cathode AF by-pass	10.0
C4	V1 cathode RF by-pass	0.1
Č5	·V1 osc, CG condenser	0.001
C6	. HT circult RF by-pass	0.1
C7	Osc. LW fixed tracker	0.0007
C8	V1 HT decoupling	0.1
C9	V2 CG decoupling	0.01
C10	V2 cathode by-pass	0.1
C11	IF by-pass	0.0002
C12	Link coil DC isolator	0.01
C13	AF coupling to V4	0.01
C14	IF by-pass	0.0003
C15	Base compensator	0.25
C16	Part variable tone control	0.0005
C17*	V4 anode decoupling	2.0
C18	V4 to V5 AF coupling	0.01
C19	IF by-pass	0.001
C20	Fixed tone corrector	0.0025
C21*	V5 cathode by-pass	25.0
C22*		8.0
C23*	} HT smoothing condensers {	8.0
C24†	)	8.0
C25†	Image suppressor	
C26†	Band-pass pri, tuning	
C261 C27†	B-P pri. MW trimmer	
	Band-pass sec. tuning	
C28‡	B-P sec. MW trimmer	- 4
C29†	Oscillator circuit tuning	
	Osc. circ. MW trimmer	
C31‡ C32‡	Osc. circ. LW tracker	
	1st IF trans. pri. tuning	-
C33‡ C34‡	1st IF trans. sec. tuning	Andrew .
C351	2nd IF trans. pri. tuning	
	2nd IF trans. sec. tuning	
C36‡	Link coil tuning	

\* Electrolytic. † Variable. ‡ Pre-set.

(	OTHER COMPONENTS	Approx. Values (ohms)
L1	Aerial LW choke	50.0
$^{ m L2}_{ m L3}$	Band-pass primary coils {	30.0
$_{ m L5}^{ m L4}$	Band-pass secondary coils {	3·0 30·0
L6	Osc. MW tuning coil	5.0
$_{ m L8}^{ m L7}$	Osc, LW tuning coil Oscillator reaction coils.	10.0
L9	} total	5.0
L10	$\begin{cases} 1st \text{ IF trans. } \begin{cases} Pri. & \dots \\ Sec. & \dots \end{cases}$	80 0
$\frac{\text{L}11}{\text{L}12}$	Sec	80 0 80:0
L13	2nd IF trans. and link coil	80.0
L14	Sand II trans. and mix con	120.0
L15	Speaker speech coil	$2 \cdot 2$
L16	Hum neutralising coil	0.2
L17		2,200.0
T1	Speaker input trans. $\begin{cases} Pri. \\ Sec. \end{cases}$	800.0
	(Pri. total	36.5
T2	Mains Heater sec	0.1
	trans. Rect. heat. sec.	0.2
01 05	H.T. sec., total	600.0
S1-S5 S7	Waveband switches	
S6	Radio muting switch	
88	Gram PU switch	
89	Internal speaker switch	
S10	Mains switch, ganged R11	

#### **VALVE ANALYSIS**

Valve voltages and currents given in the table below are those quoted in the

Valve	Anode Voltage (V)	Anode Current (mA)		Screen Current (mA)
V1 FC4	$\begin{cases} 250 \\ \text{Oscil} \\ 125 \end{cases}$	$\left\{\begin{array}{c} 3.4 \\ lator \\ 2.8 \end{array}\right\}$	90*	4.0
V2 AC/VP1 V3 2D4A	250	7.1	250	0.9
V4 354V	150	2.5		
V5 AC/Pen	225	28.0	250	5.4
V6 IW3	360†		_	-

†Cathode to chassis, D.C.
\*Screen to cathode, not chassis.
V1 cathode (all stations), 44V approx.
V1 cathode (strong), 60 V approx.
V2 cathode (all stations), 42V approx.
V2 cathode (strong), 90V approx.

makers' manual. When taking readings the volume control should be at maximum, and the noise suppressor should be at "All Stations." There should be no signal input.

Except in the case of V1 screen, all voltages are measured with the negative meter lead connected to chassis, and as V1 and V2 cathode voltages are not normal, their approximate values are quoted beneath the table.

#### **GENERAL NOTES**

Switches.—\$1-\$5 and \$7 are the waveband switches, and \$6, \$8 are the radio muting and gramophone pick-up switches, in a three-position ganged assembly beneath the chassis. The assembly is indicated in our under-chassis view, where the pairs of tags associated with each switch are individually identified.

The control is continuously rotatable in either direction, but the knob, which is located by its fixing screw in a slot in the control spindle, is marked with three coloured spots to indicate the position to which it is turned: black (MW); red (LW); white (gram). The table below gives the switch positions for the three control settings, starting with the black spot uppermost (MW) and turning in a clockwise direction.

#### Switch Table

MW (black)	LW (red)	Gram (white)
С		
C		
C		
C	-	C
		C
	(black) C C C	(black) (red)

**S9** is a screw-type switch, mounted on a panel at the rear of the chassis, for muting the internal speaker. It is closed when screwed up.

\$10 is the QMB mains switch, ganged with the volume control R11.

Coils.—L2-L5-are the band-pass tuning coils, wound on a wooden former and enclosed in metal screen which completely surrounds them. The screen is then bolted to the case of the waveband switch assembly, the whole forming a complete unit. L1 is an RF-choke, mounted outside the unit. Its purpose is to prevent MW break-through on the LW band. The assembly is shown in our under-chassis view, where the connections from the coils, brought out to pins protruding through an insulating panel, are indicated diagrammatically. An external wire connects together the two pins at the extreme ends.

The oscillator coils **L6-L9** are in a screened unit on the chassis deck, as are also the IF transformers **L10**, **L11** and **L12**, **L13**, **L14**. Both IF units contain their respective trimmers.

Gramophone Pick-up.—Two sockets are provided on the panel at the rear of the chassis for the connection of a gramophone pick-up, and as they are switched in and out of circuit by the main switch control, the pick-up may be left permanently connected. The socket nearer the

chassis deck is connected directly to chassis.

External Speaker.—Two further sockets are provided on the same panel for connecting a low-impedance (about 4-6  $\Omega$ ) external speaker. Switch **89**, described under "Switches," permits the internal speaker to be muted if desired.

Scale Cursor Lamp.—The scale lamp is enclosed in a metal shield, the light showing through a double "V" aperture at the front of the shield to illuminate part of the scale. A cursor line between the ends of the aperture throws a shadow on the scale, and the whole assembly then travels over the scale as a cursor, illuminating the scale from the rear.

The lamp is rated at 6.3 V, 0.3 A; it is fitted with an MES base and a large clear spherical bulb. Its flexible connecting lead is taken in one or two large loops round the tuning spindle to one side of the holder; the return connection runs to chassis via the mounting bracket.

R2, R4, C3.—Special conditions are required in the case of these three com-The resistors R2, R4 have critical tolerance limits, and replacements should be within  $\pm$  5% of the rated values. **R2** is rated at 6,000  $\Omega$ , and **R4** at 15,000 Ω.

The condenser C3 is not critical as regards its rated capacity, but it performs an unusual function, and if it deteriorates to any considerable extent, AVC "flutter," which gives the impression of AF instability, occurs, and is extremely difficult to trace. It is electrolytic, but it requires an RF by-pass, which is provided by C4. Further, as V1 cathode operates at unusually high positive potentials, C3 is rated at 100 V working. The sample in our chassis was a TCC type AW, rated at 10  $\mu$ F, 100 V.

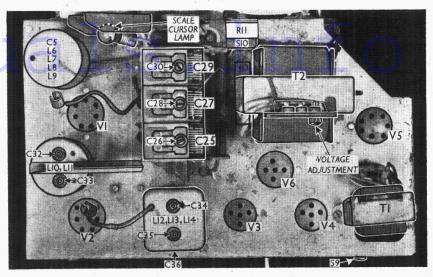
Condenser C21.—This is a tubular electrolytic, rated at 25 µF, 15 V peak working.

Condensers C17, C22, C23.—These are three electrolytics in a single cardboard rectangular container fitted beneath the chassis. All three condensers are rated at 500 V peak. The red and blue outlet leads are the positive connections for C22 and C23 (8  $\mu \hat{F}$  each), and the yellow lead is the positive of C17 (2  $\mu$ F). The black lead is the common negative connection.

Resistor R18.—This is the combined GB resistor for V4 and V5. It is wire-wound, with a tapping point 75  $\Omega$  from the chassis end. The whole resistor is included in V5 cathode lead, and V4 cathode is connected to the tapping. A safe power rating for a replacement would be 1 watt.

Common Faults.—The most common faults, and some which can be baffling, are an untraceable AF motor-boating, insensitivity, unresponsive volume control action, and instability, with bad quality, in the output stage.

The apparent AF motor-boating can be caused by deterioration of C3, as previously explained, and is actually AVC "flutter." Sometimes it produces untraceable trouble with the volume control. Another fault that affects the volume control directly, and renders it inoperative, is the base compensator C15 if it becomes open-circuited. The remedy here is to replace the condenser or, alter-



Plan view of the chassis. The speaker socket is on the right-hand end of the chassis, but can only be seen in the under-chassis view overleaf.

natively, to dispense with the compensator and connect the bottom of R11 directly to chassis.

Insensitivity can be produced by unequal ageing of V1 and V2, the effect being out of all proportion to the loss that would be expected from the same degree of ageing in a normal circuit. The result is an enhanced suppression effect, amplifying the normal action of the suppressor circuit. If V1 and V2 age together, the trouble should not occur. It would, however, be advisable always to replace the two valves together when one

Bad quality, sometimes having the appearance of instability, will result from a small deterioration in the quality of C21. A quick test can be made by connecting a good 25 µF electrolytic condenser temporarily in parallel with C21, and if a change is observed, the old condenser should be removed and the replacement fitted.

### CIRCUIT ALIGNMENT

IF Stages.—Connect signal generator to A and E sockets, turn the noise suppressor control to the "All Stations" position, the volume control to maximum, switch set to LW, and turn the gang to maximum capacity.

Feed in a 130 kc/s (2,307.7 m) signal. If it cannot be detected, transfer aerial clip to control grid (top cap) of V1. Adjust C32, C34, C33 and C35 in that order, for maximum output, reducing signal input as the circuits come into line. Now adjust C36 for minimum output.

RF and Oscillator Stages .- Connect signal generator leads via a suitable dummy aerial to A and E sockets. At minimum and maximum positions of the gang the cursor should be horizontal. In this position, stops on the cursor arm should rest, at each end of the sweep, against the condenser drive spindle support bracket.

MW.—Switch set to MW, tune to 200 m on scale, feed in a 200 m (1,500 kc/s)

signal, and adjust C30 for maximum output. Tune to 250 m on scale, feed in a 250 m (1,200 kc/s) signal, and adjust C26 and C28 for maximum output. Check calibration at 500 m (600 kc/s) and other convenient points on the scale.

 $\mbox{LW}$  .—Switch set to LW, tune to 1,600 m on scale, feed in a 1,600 m (187.5 kc/s) signal and adjust  $\mbox{C31}$  for maximum output while rocking the gang slightly for optimum results.

Image Suppressor .- This was originally intended to operate at various wavelengths according to the location of the receiver, but the relative powers and frequencies of transmitters have since been modified considerably, and their sites may have been changed, so that the original adjustment may not be effective.

If image interference is experienced, therefore, it may be minimised by tuning the receiver to the frequency at which it is found and adjusting C24 for minimum interference, using the speaker as an indicator.

# SERVICE SHEET 649

CORRECTION

I JNDER "Circuit Alignment" in the above Service Sheet, which deals with the Ekco AD65 receiver, the second paragraph should read:

". . . adjust C29, C31, C30, then C32, in that order, for maximum output."

The rest of this paragraph should be deleted, as all four circuits should be "peaked" for maximum output.

Dealers are requested to make the correction in the copies in their possession to avoid inconvenience at some future date.