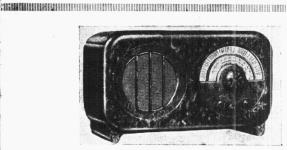
EKGO-AC85 **SERVICE** SHEET

AC SUPERHET



The appearance of the Ekco AC85 in the walnut finish cabinet.

MPLIFIED delayed automatic volume control, incorporated with a noise suppressor circuit, with a third IF transformer coupling to the AVC diode, form a novel feature in circuit design in the Ekco AC85. The operation is very complex, but it is fully explained in the circuit description that follows.

The receiver is a 5-valve (plus rectifier) 2-band superhet, designed to operate from AC mains of 200-250 V, 40-80 c/s. Provision is made for the connection of a gramophone pick-up and a high impedance external speaker.

The set is housed in a plastic cabinet, made in walnut or black and chromium finish. A special model is made for 25 c/s

Release date: 1935.

Original prices: walnut, £13 2s. 6d.; black and chromium, £13 13s. 25 c/s mains models 10s. 6d. extra.

CIRCUIT DESCRIPTION

Aerial input via series condenser C1 and S1 (MW), or C1, L1 and S2 (LW), to tappings on primary coils of inductively coupled band-pass filter. Primary coils L2 (MW) and L3 (LW) are tuned by C25; secondary coils L4 (MW) and L5 (LW) are tuned by C27. Coupling by mutual inductance of primary and secondary windings, which are wound on a common former. L1 is included in the aerial lead on LW to prevent MW break-through on that band. Image suppression by C24.

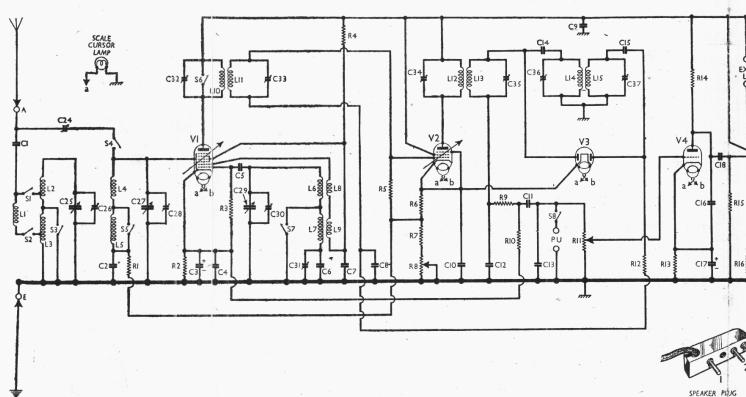
First valve (V1, Mullard metallised FC4 or Cossor 41MPG) is an octode operating as frequency changer with electron coupling. Oscillator grid coils L6 (MW) and L7 (LW) are tuned by C29. Parallel trimming by C30 (MW); tracking by specially shaped stator vanes of C29 (MW), with the addition of series capacity of condensers C6, C31 (LW). Reaction coupling from anode by coils L8, L9.
Second valve (V2, Mazda metallised

AC/VP1) is a variable-mu RF pentode operating as intermediate frequency amplifier with tuned-primary, tunedsecondary transformer couplings C32, L10, L11, C33 and C34, L12, L13, C35. The significance of the resistors R6, R7, R8 in the cathode lead is explained later.

Intermediate frequency 110 kc/s.

Diode second detector is part of separate double diode valve (V3, Mazda metallised V914 or Mullard 2D4A). Audio frequency component in rectified output developed across load resistor R10 which, it should be noted, is returned to V1 cathode, is passed via AF coupling condenser C11 and manual volume control R11 to control grid of triode valve (V4, Mullard metallised 354V), which operates as AF amplifier.

R9 and R10 together form the total diode load, but only 50 per cent. of the total rectified signal, that across R11, is passed on to the AF amplifier. In addition to providing a step-down coupling, R9 also operates in conjunction with C12, C13 to form an IF filter. Further IF filtering is performed by C16, in V4 anode circuit. Provision is made for the connection of a gramophone pick-up, which may be left permanently connected since it is connected across R11 via S8 which, in turn, is operated by the main waveband



switch control. When **88** closes, **86** also closes to short-circuit the output from **V1** and thus mute radio.

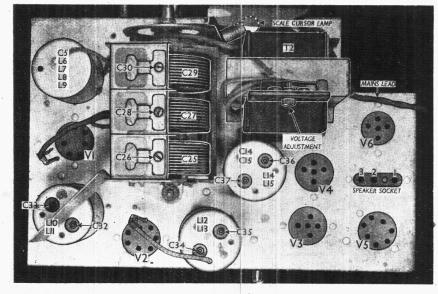
Resistance-capacity coupling by R14, C18, R15 between V4 and pentode output valve (V5, Mazda AC/Pen). Fixed tone correction by C20 in anode circuit. Three-position tone control adjustment by plug and socket device in association with resistance-capacity filter C21, R17. The tone control sockets are marked L, M, H, for low, medium and high tone response, as shown in the circuit diagram. There is no connection to the "H" socket.

Provision is made for the connection of a high impedance external speaker in V1 anode circuit, while S9 permits the internal speaker to be muted by disconnecting the primary of the output transformer T1 from the valve anode. The external speaker leads are thus at HT positive potential, and the external speaker must be continuous as the anode current flows via that speaker when the internal speaker is muted.

HT current is supplied by IHC full-wave rectifying valve (V6, Mullard IW3 or Mazda UU3). Smoothing by speaker field L18 and dry electrolytic condensers C22, C23. HT circuit RF filtering by C9.

The AVC System

It will be observed from the circuit diagram that the second diode of V3, fed from the link coil transformer C36, L14, L15, C37, is returned via R12, L11 and R5 to a point in the potential divider R6, R7, R8 in V2 cathode circuit, and that V3 cathode is connected directly to V2 cathode. Thus the second, or AVC, diode of V3 is biased negatively with respect to its cathode; the nominal potential difference is 2-3 V.



Plan view of the chassis. The link coil coupling condensers, C14, C15 are contained in the L14, L15 assembly. The speaker socket is indicated on the right.

R12 and R5 are the AVC diode load resistors, and are actually connected in series in the normal manner. The potential across R6 provides a semi-fixed GB for V2 at the same time as it provides AVC delay, and when a signal strong enough to overcome the delay voltage reaches the AVC diode, the diode current flowing through R5 increases the bias potential applied to V2 control grid, causing the anode current to fall in the

usual manner, applying simple direct AVC to ${\bf V2.}$

V1 pentode control grid is returned via a decoupling circuit to the same point in V2 cathode circuit as R5, and with the noise suppression control R8 at the "All Stations" position, or maximum sensitivity (when R8 is short-circuited), V1 cathode is slightly positive with respector its control grid, the respective voltages being approximately 60 V and 55 V above chassis before AVC action commences.

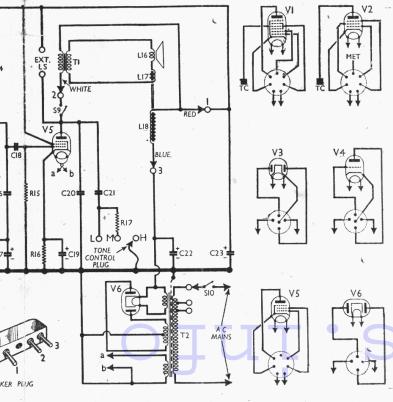
As V2 HT current falls, however, with AVC action, the positive potential at the top of R7 falls also, so that V1 control grid becomes more negative with respect to its cathode. The stronger the signal at V3 diodes, the more negative does V2 control grid become; and consequently the more negative does V1 control grid become also, but at a greater rate according to the amplification of V2, resulting in delayed amplified AVC action.

The signal diode anode load R9, R10 is returned to V1 cathode, which has been slightly positive with respect to V2, V3 cathodes throughout the process, so that the diode handles any signal which reaches

Noise Suppression

The noise suppressor control is marked in three grades: "All Stations," "Medium" and "Strong," although actually this means for our purposes minimum, medium and maximum noise suppression respectively. The markings refer to the strength of signal required to overcome the delay.

The AVC action with minimum suppression has just been described. When the suppressor control is turned to "Strong," all except very strong transmissions are suppressed, and as the control is continuously variable, it is intended to be adjusted to a position in which all stations too weak to be heard satisfactorily above local interference are suppressed, with the interference. The



Circuit diagram of the Ekco AC85 superhet. R12 and R5 form the AVC diode load, and are connected in series in the normal manner, but via LII. **R6** provides AVC delay and V2 fixed GB. IF coupling to the AVC diode is via the "Link Coil," L14, L15, which is a normal IF transformer. The action of the amplified delayed AVC circuit is explained in the "Circuit Description." A sketch of the speaker plug is shown beneath the circuit, and its connecting points are numbered in the

diagram.

Radio

following describes the action when the suppressor is turned to "Strong," or maximum suppression.

The slider of R8 is now at the bottom of its element, and the total resistance of R7 and R8 is 15,000 Ω. R6 may be neglected, except to remember that it delays AVC action. In the absence of a signal, V2 cathode will be about 95 V positive, while V1 cathode will be 65 V positive, with respect to chassis, so that V1 control grid is biased to about 30 V positive, and V3 signal diode about 30 V negative, with respect to their own cathodes

Under these conditions, V1 will operate very inefficiently, while no signal will be rectified by the heavily biased signal diode. A very strong signal, however, will force its way through to the IF stages, and if it reaches the AVC diode in sufficient strength to overcome the AVC delay, AVC action will commence, reducing the HT current through V2, causing the potential difference across R7, R8 to fall, and thus reducing the positive voltage applied to V1 control grid and the negative delay voltage to the signal diode, until at some point the signal diode delay will be exceeded by the signal voltage, and a rectified signal will be handed on to the AF stages. V1 control grid will continue to become increasingly negative as the signal strength increases, resulting in normal AVC action once the suppression voltage has been overcome.

At intermediate positions of the suppressor control, the same thing happens with a smaller initial delay voltage, and only in very bad conditions of interference is it necessary to use maximum suppression.

COMPONENTS AND VALUES

	CONDENSERS	Values (μF)
C1	Aerial series condenser	0.001
C2	V1 pent. CG decoupling	0.1
C3*	V1 cathode AF by-pass	10.0
C4	V1 cathode RF by-pass	0.1
C5	V1 osc. CG condenser	0.001
C6	Osc. circuit LW fixed	
	tracker	0.0008
C7	V1 osc. and SG decoup-	
	ling	0.1
C8	V2 CG decoupling	0.01
C9	HT circuit RF by-pass	0.1
C10	V2, V3 cathodes by-pass	0.1
C11	AF coupling to V4	0.001
C12	IF by-pass condensers {	
C13		0.0005
C14	Link coil input coupling	0.0001
C15		0.0001
C16	diode	0.0001
C17*	IF by-pass V4 cathode by-pass	25.0
C18	V4 to V5 AF coupling	0.1
C19*	V5 cathode by-pass	25.0
C20	Fixed tone corrector	0.0025
C21	Part of tone control	0.01
C22*		8.0
C23*	HT smoothing condensers	12.0
C24‡	Image suppressor	
C25†	Band-pass pri. tuning	-
C26‡	B-P pri. MW trimmer	-
C27†	Band-pass sec. tuning	-
C28‡	B-P sec. MW trimmer	-
C29†	Oscillator circuit tuning	
C30‡ C31‡	Osc. circ. MW trimmer Osc. circ. LW tracker	
C311 C321		
C331	1st IF trans. pri. tuning 1st IF trans. sec. tuning	
C341	2nd IF trans. pri. tuning	-
C351	2nd IF trans. pri. tuning 2nd IF trans. sec. tuning	-
C361	Link coil pri, tuning	
C371	Link coil sec. tuning	

^{*} Electrolytic. † Variable. ‡ Pre-set.

	RESISTORS	Values (ohms)
R1	V1 pent. CG decoupling	500,000
R2	V1 fixed GB resistor	6,000*
R3	V1 osc. CG resistor	50,000
R4	V1 osc. and SG HT feed	15,000*
R5	Part AVC diode load	250,000
R6	V2 fixed GB resistor and	
	AVC delay	300
R.7	Noise suppressor limiter	5,000
R8	Noise suppressor control	10,000
R9	IF stopper	100,000
R10	V3 signal diode load	100,000
R11	Manual volume control	250,000
R12	Part AVC diode load	250,000
R13	V4 GB resistor	* 1,000
R14	V4 anode load	50,000
R15	V5 CG resistor	250,000
R16	V5 GB resistor	375
R17	Part variable tone control	9,000
		153

^{*} Tolerance limits \pm 5%.

	OTHER COMPONENTS	Approx. Values (ohms)
L1	Aerial LW choke	18.0
L2	(2.7
L3	Band-pass primary coils	27.7
L4	Dand many manufacture and a	2.7
L_5	Band-pass secondary coils {	27.7
L6	Osc. MW tuning coil	4.7
L7	Osc. LW tuning coil	13.7
L8 L9	Oscillator reaction coils	4.5
L10	Lat IE trans Pri	110.0
L11	1st IF trans. { Sec	110.0
L12	and IF trans. { Pri	110.0
L13	(1500	110.0
L14	Link coil Pri	110.0
L15	(566	110.0
L16 L17	Speaker speech coil	$\frac{1.5}{0.2}$
L17	Hum neutralising coil Speaker field coil	2,200.0
	(D-:	630.0
T1	Speaker input trans. { Pri. Sec.	0.4
	Pri., total	36.5
T2	Mains Heater sec	0.1
	trans. Rect. heat. sec.	0.2
	(HT sec., total	609.0
S1-S5 S7	Waveband siwtches	· . · · · ·
S6	Radio muting switch	
S8	Gram PU switch	
89	Internal speaker switch	
S10	Mains switch, ganged R11	

VALVE ANALYSIS

Valve voltages and currents given in the table below are those quoted in the makers' manual. When taking readings the volume control should be at maximum, and the noise suppressor should be at "All Stations." There should be no signal input.

Except in the case of V1 screen, all voltages are measured with the negative meter lead connected to chassis, and as V1 and V2 cathode voltages are not normal, their approximate values are quoted beneath the table.

Value	Anode Voltage	Anode Current	Screen Voltage	Screen
	(V) (260	(mA)	(V)	(mA)
V1 FC4	Oscil 154		90*	4.0
V2 AC/VP1	260	2.2	260	9.0
V3 V914				
V4 354V	133	1.2		
V5 AC/Pen	238	28.0	260	5.4
V6 IW3	360†			1 1

[†]Cathode to chassis, DC.
*Screen to cathode, not chassis.
V1 cathode, 60v approx.
V2 cathode (all stations), 55V approx.
V2 cathode (strong), 95V approx.

DISMANTLING THE SET

Removing Chassis.—Remove the four control knobs (recessed grub screws) from the front of the cabinet;

withdraw the speaker plug from its socket on the chassis deck;

on the chassis deck; remove the four screws from beneath the cabinet, when the chassis, with its two mounting rails, may be withdrawn. The rails may be detached from the chassis if the fixing screws are removed. When replacing, the control spindle of the noise suppressor should be turned to its fully clockwise position. The knob should then be fitted, with the sector marked "Strong" in the uppermost position.

Removing Speaker.—Withdraw the connecting plug and remove the four nuts holding the speaker to the sub-baffle. When replacing, the transformer should be on the right.

GENERAL NOTES

Switches.—S1-S5 and S7 are the waveband switches, and S6, S8 are the radio muting and gramophone pick-up switches, in a three-position ganged assembly beneath the chassis. The assembly is indicated in our under-chassis view, where the pairs of tags associated with each switch are individually identified.

The control is continuously rotatable in either direction, but the knob, which is located by its fixing screw in a slot in the control spindle, is marked with three coloured spots to indicate the position to which it is turned: black (MW); red (LW); white (gram). The table below gives the switch positions for the three control settings, starting with the black spot uppermost (MW) and turning in a clockwise direction.

Switch Table

Switch	MW (black)	LW (red)	Gram (white)
S1	С		
S2		C	-
S3	C		
S4	C		-
S5	C		
S6		mm-15	С
S7.	C		
S8			C

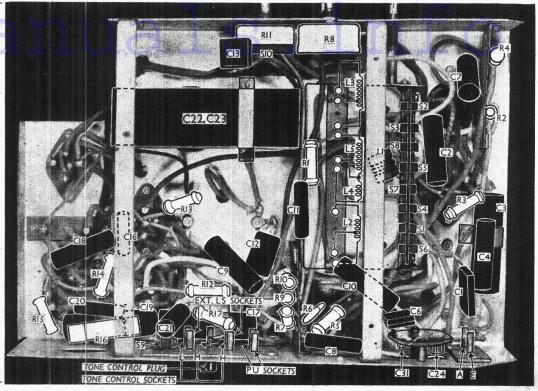
89 is a screw-type switch, mounted on a panel at the rear of the chassis, for muting the internal speaker. It is closed when screwed up.

S10 is the QMB mains switch, ganged with R11.

Coils.—L2-L5 are the band-pass tuning coils, wound on a wooden former and enclosed in metal screen which completely surrounds them. The screen is then bolted to the case of the waveband switch assembly, the whole forming a complete unit. L1 is an RF choke, mounted outside the unit. Its purpose is to prevent MW break-through on the LW band. The assembly is shown in our under-chassis view, where the connections from the coils, brought out to pins protruding through an insulating panel, are indicated diagrammatically. An external wire connects together the two pins at the extreme ends. The pin at the top end of L2 is connected from inside.

The oscillator coils L6-L9 are in a screened unit on the chassis deck, as are

Under-chassis view. The RF coils and waveband switches are in a combined assembly on the right, and their terminal contacts are indicated, the coils being shown diagrammatically. An external wire connects the two extreme end tags of the coil contacts, joining the bottom of L2 to the top of L3. The values of R2 and R4, on a panel at the top right-hand corner, have close tolerance limits.



also the IF transformers L10, L11 and L12, L13, and the "link" coupling transformer L14, L15, the link unit being a replica of the IF transformers. All three transformers contain their respective trimmers, but the link coil also contains its input and output coupling condensers C14, C15.

Gramophone Pick-up.—Two sockets are provided on the panel at the rear of the chassis for the connection of a gramophone pick-up, and as they are switched in and out of circuit by the main switch control, the pick-up may be left permanently connected. The socket nearer the chassis deck is connected directly to chassis

External Speaker.—Two further sockets are provided on the same panel for connecting a high impedance (about 8,000 Ω) external speaker. Switch $\mathbf{S9},$ described under "Switches," permits the internal speaker to be muted, but when this is done it is necessary that the external speaker circuit should be continuous to DC, as the anode current to $\mathbf{V5}$ must then flow via the external speaker circuit.

Scale Cursor Lamp.—The scale lamp is enclosed in a metal shield, the light showing through a rectangular aperture at the front of the shield to illuminate part of the scale. A cursor line between the ends of the aperture throws a shadow on the scale, and the whole assembly then travels over the scale as a cursor, illuminating the scale from the rear.

The lamp is rated at 6.3 V, 0.3 A; it is fitted with an MES base and a large clear spherical bulb. Its flexible connecting lead is taken in one or two large loops round the tuning spindle to one side of the holder; the return connection runs to chassis via the mounting bracket.

R2, R4, C3.—Special conditions are required in the case of these three components. The resistors R2, R4 have critical tolerance limits, and replacements should be within \pm 5% of the rated values. R2 is rated at 6,000 Ω , and R4 at 15,000 Ω .

The condenser ${\bf C3}$ is not critical as regards its rated capacity, but it performs an unusual function, and if it deteriorates to any considerable extent, AF instability occurs and is extremely difficult to trace. It is electrolytic, but it requires an RF by-pass, which is provided by ${\bf C4}$. Further, as ${\bf V1}$ cathode operates at unusually high positive potentials, ${\bf C3}$ is rated at 100 V working. The sample in our chassis was a TCC type AW, rated at 10 μ F, 100 V.

Condensers C17, C19.—These are two tubular electrolytics, each rated at 25 μ F, 15 V neak working

15 V peak working. Condensers C22, C23.—These are two electrolytics in a single rectangular cardboard container beneath the chassis. C22 is $8\mu F$, and C23 is $12 \mu F$; both are rated at 500 V DC peak. The yellow lead is the positive of C23, the red lead the positive of C22, and the black lead is the common negative.

CIRCUIT ALIGNMENT

IF Stages.—Connect signal generator to A and E sockets, turn the noise suppressor control to the "All Stations" position, switch set to LW, and turn the gang to maximum capacity.

maximum capacity.

Feed in a 110 kc/s (2,728 m) signal. If it cannot be detected, transfer aerial clip to control grid (top cap) of V1. Adjust G32, G34, G33 and G35 in that order, for

maximum output, reducing signal input as the circuits come into line. Screw in C35 a little, then adjust C36 for maximum output. Now adjust C37, selecting the centre of the dip between two peaks that will be found. Finally, adjust C35 for maximum output.

RF and Oscillator Stages.—Connect signal generator leads via a suitable dummy aerial to A and E sockets. At minimum and maximum positions of the gang the cursor should be horizontal. In this position the cursor bracket should rest, at each end of the sweep, against a stop projecting from the condenser drive assembly.

MW.—Switch set to MW, tune to 200 m on scale, feed in a 200 m (1,500 kc/s) signal, and adjust C30 for maximum output. Tune to 250 m on scale, feed in a 250 m (1,200 kc/s) signal, and adjust C26 and C28 for maximum output. Check calibration at 500 m (600 kc/s) and other convenient points on the scale.

LW.—Switch set to LW, tune to 1,600 m on scale, feed in a 1,600 m (187.5 kc/s) signal and adjust **C31** for maximum output while rocking the gang, slightly for optimum results.

Image Suppressor.—This was originally intended to operate at 479 m, but the relative powers and frequencies of transmitters have since been modified considerably, and their sites may have been changed, so that the original adjustment may not be effective.

If image interference is experienced, therefore, it may be minimised by tuning the receiver to the frequency at which it is found and adjusting **C24** for minimum interference, using the speaker as an indicator.