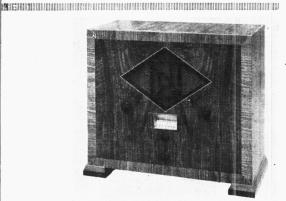
"TRADER" SERVICE SHEET ULTRA PANTHER

623

AC SUPERHET



The Ultra Panther table model.

HREE tuned IF transformers with two IF amplifying valves are included in the Ultra Panther AC Superhet, a 6-valve (plus metal rectifier) receiver designed for use with AC mains of 200-250 V, 40-100 C/S.

The full title, including "AC" and "Superhet," is necessary to identify the model, because there is a DC version, and there was previously a TRF model, both of which were styled "Panther."

Automatic volume control is not provided, but three valves are controlled by the manual gain control. A triode valve

operates as a separate oscillator, and provision is made for the connection of a gramophone pick-up and an external speaker.

A similar chassis is employed in the Panther consolette, and models were available for mains of 100-130 V, 40-100 C/S.

Release date and original prices: Table model, 1934, £19 19s.; Consolette model, 1934, £24 3s.

CIRCUIT DESCRIPTION

Aerial input via coupling coil L1 and (on MW) switch S2 to inductively coupled band-pass filter. Primary coils L2 (MW) and L3 (LW) are tuned by C23; secondary coils L5 (MW) and L6 (LW) are tuned by C25. Coupling by mutual inductance of primary and secondary windings. L4 imposes on L5 a load to balance that imposed on L2 by L1, for tracking purposes.

First valve (V1, Mazda AC/SGVM) is a variable-mu RF tetrode operating as mixer with cathode injector coupling via L7 from separate triode oscillator valve (V2, Mazda metallised AC/HL).

V2 control grid coils L9 (MW) and L10 (LW) are tuned by C28. Parallel trimming by C29 (MW) and C27 (LW); tracking by specially shaped plates of C28, the oscillator section of the gang. C27 is switched into circuit on LW by the closing of S5. Reaction from anode is applied via coupling coil L8.

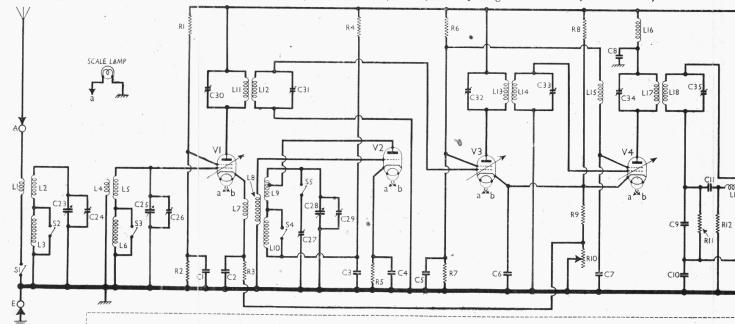
Third valve (V3, Mazda AC/SGVM)



The appearance of the consolette.

and fourth valve (V4, Mazda AC/SGVM) are variable-mu RF tetrodes operating as intermediate frequency amplifiers with tuned-primary, tuned-secondary transformer couplings C30, L11, L12, C31; C32, L13, L14, C33; and C34, L17, L18, C35. Intermediate Frequency 456 KC/S.

The screen grid of V3 is fed from a potential divider comprising resistances R6 and R7; V4 screen is fed from the same point via a decoupling choke L15. V3 and V4 cathodes are returned to a common point on the potential divider comprising resistances R8, R9 and R10,



Circuit diagram of the Ultra Panther AC superhet. S1 opens on LW. L7 is the cathode injector coupling coil. Grid to and V4 are obtained from the potentiometer R8, R9, R10; R10 being the variable gain control. AVC is not provided, the second unconnected. Pick-up switching is included, and provision is made for the connection of an external speaker. R1 control. A local/distant switch may be fitted on the cabinet in some cases; in the circuit it would be in series with

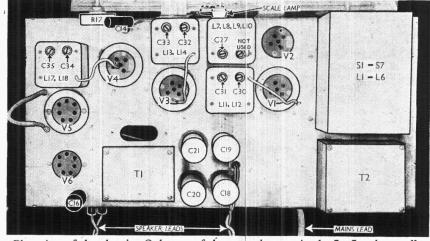
which are connected across the HT circuit, R10 being a variable resistance.

V1 cathode is returned via a fixed minimum GB limiting resistance R3 to the junction of R9 and R10, the latter acting as gain control for V1, V3 and V4, but having a greater effect on V1 than on the two IF valves.

Diode second detector is part of double diode triode valve (V5, Mazda AC/HL/DD). Audio frequency component in rectified output is developed across load resistance R11 and passed via AF coupling condenser C11, IF rejector choke L19 and switch S6 to CG of triode section, which operates as AF amplifier. The design does not include automatic volume control, and the second diode of V5 is left unconnected.

If filtering by C9 and L19 in diode circuit, and by C12 in triode anode circuit. Provision for connection of a gramophone pick-up in triode CG circuit via S7, which closes when the waveband control is turned to the gram position, while S6 opens to mute radio. The pick-up sockets are shunted by R13, so that the control grid will not become open-circuited if switched to gram while the pick-up is not connected.

Resistance-capacity coupling by R15, C13 and R17 between V5 triode and pentode output valve (V6, Mazda AC/Pen). R17 is a variable potentiometer operating as tone control; C14 is connected between its slider and one end of its element, and this combination forms a potential divider with R16, operating as a step-down coupling to V6. When the slider is near the chassis end of R17, the coupling ratio is practically the same at all frequencies, but as the slider is raised, the ratio varies with frequency, giving deeper tone.



Plan view of the chassis. Only one of the two trimmers in the L7-L10 is actually used. A sketch of the switch and coil unit, with cover removed, appears overleaf.

Fixed tone correction by R18, C15 in anode circuit, returned to HT positive line, and by C17, also in anode circuit but returned to chassis. Provision by means of two pairs of sockets for the connection of a low impedance external speaker, the internal speaker being connected to one pair of sockets. Either speaker may be connected or muted according to whether its plugs are inserted in or withdrawn from their sockets.

HT current is supplied by voltage-doubling metal rectifier (MR1, Westinghouse HT8 or HT16), with electrolytic condensers C20, C21. Smoothing by speaker field L22 and electrolytic condensers C18, L22 being in the negative HT lead to chassis. Mains RF filtering by C22.

COMPONENTS AND VALUES

	RESISTANCES	Values (ohms)
R1	Y1 SG HT feed potential {	40,000
R2	∫ divider \	25,000
R3	V1 fixed GB resistance	750
R4	V2 anode HT feed	15,000
R_5	V2 GB resistance	1,000
R6	V3, V4 SG's H.T feed	40,000
R7	f potential divider (25,000
R8	V3, V4 GB potential	75,000
R9	} divider (950
R10	V1, V3, V4, gain control	10,000
R11	V5 signal diode load	500,000
R12	V5 triode CG resistance	2,000,000
R13	PU shunt	100,000
R14	V5 GB resistance	1,000
R15	V5 triode anode load	50,000
R16	Part variable tone control	100,000
R17	Variable tone control	500,000
R18	Part tone corrector	15,000
R19	V6 GB resistance	415

,			C1
, 6			C2 C3 C4 C5 C6 C7 C8 C9 C10 C12 C14 C15 C16 C16 C16 C20 C21 C22 C24 C25 C22 C25 C27 C28 C30 C31 C31 C31 C31 C31 C31 C31 C31 C31 C31
_		-	*

	CONDENSERS	Values (μF)
C1 C2 C3 C3 C4 C5 C6 C7 C7 C10 C11 C12 C13 C15 C16* C19* C20 C21 C22 C23† C25† C25† C26‡ C27‡ C26‡ C29‡ C29‡ C29‡ C29‡ C29† C29† C29† C29† C29† C29† C29† C29†	V1 SG decoupling V1 cathode by-pass V2 ande decoupling V2 cathode by-pass V3 SG decoupling V3, V4 cathodes by-pass V4 SG decoupling V4 ande decoupling V5 v4 cathode by-pass V5 cathode by-pass V5 cathode by-pass V5 cathode by-pass V6 cathode by-pass V6 cathode by-pass V7 cathode to V6 coupling Part variable tone control Part tone corrector V6 cathode by-pass Part tone corrector U6 cathode by-pass Part tone corrector Control Contro	
C32	1st IF trans. sec. tuning 2nd IF trans. pri. tuning	
C33‡	2nd IF trans. sec. tuning	
C35‡	3rd IF trans. pri. tuning 3rd IF trans. sec. tuning	

* Electrolytic. † Variable. ‡ Pre-set.

R18 R18 C15	L20 L20 TC TC TC
V5 RI6 CI3	V2 V
RI2 PU RI3 CI4 RI7 CI7	TC MET
Grid bias voltages for VI, V3 d, the second diode of V5 being ker. R17 is the variable tone series with the aerial lead.	MRI C22 T2 V6 MAINS AC MAINS
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	OTHER COMPONENTS	Approx. Values (ohms)
L1	Aerial coupling coil	1.5
L2 L3	Band-pass primary coils {	4·5 10·5
L_4	B-P sec. loading coil	1.5
L_{5}	} Band-pass secondary coils {	4.5
$^{ m L6}_{ m L7}$	Cathode injector coil	10·5 0·75
L8	Oscillator reaction coup-	0.19
	ling	4.5
L9 .	Osc. MW tuning coil, total	8·5 3·2
L10 $L11$	Osc. LW tuning coil	5.25
L12	} 1st IF trans. { Sec	5.25
L13	2nd IF trans. { Pri	5.25
L14 L15	V4 SG decoupling choke	5.25
L16	V4 anode decoupling choke	60.0
L17	$\left. \left\{ \begin{array}{ll} \operatorname{3rd} \ \operatorname{IF} \ \operatorname{trans.} \right. & \left\{ \begin{array}{ll} \operatorname{Pri.} & \cdots \\ \operatorname{Sec} & \cdots \end{array} \right. \end{array} \right.$	5.25
$\frac{L18}{L19}$	IF rejector choke	5·25 55·0
L20	Speaker speech coil	4.0
L21	Hum neutralising coil	0.2
L22	Speaker field coil	1,400.0
T1	Output { Sec	200-0
	trans. (Pri., total	31.0
T2	Mains Heater sec	0.1
S1-S5	trans. (HT sec Waveband switches	66-()
S6,S7	Radio/gram switches	-
88	Mains switch, ganged R10	

DISMANTLING THE SET

Removing Chassis.—Remove the upper centre (tuning control) knob (pull off), and the three remaining knobs (recessed grub-screws) from the front of the cabinet;

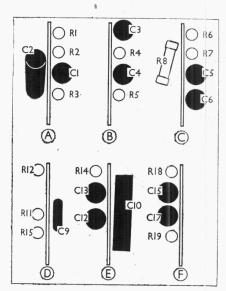
withdraw the internal speaker speech coil plugs from their sockets at the rear of

the chassis;

remove the four bolts (with metal and rubber washers) holding the chassis to

the bottom of the cabinet.

The chassis may now be withdrawn to the extent of the speaker leads, which is sufficient for normal purposes if it is stood on its control spindles. The internal speaker plugs can be reinserted if desired so that the set may be operated.



Drawings showing the end-on views of the six vertical assemblies indicated in the under-chassis view opposite, where arrows show the directions in which the assemblies are viewed here.

To free chassis entirely, unsolder the field coil leads from the connecting panel on the speaker and unsolder the speech coil leads or withdraw its plugs.

When replacing, two long sponge-rubber strips should be inserted between the chassis and the cabinet, one running along the front edge and one along the

rear edge of the chassis;

the large sheet-metal screen should then be laid on the rubber strips, so that it is in contact with the chassis, its holes corresponding with the chassis fixing bolt holes. Four locating lugs in the corners of the plate facilitate its correct positioning.

When refitting the chassis bolts, a thick rubber washer, with a large metal washer either side of it, should be slipped on to each bolt before it is inserted in the fixing holes, and the bolts should be screwed up tight. The bolts should be inserted in the four holes at the corners of the chassis: the other two holes (one at each end) take transit bolts only.

The arrangement of the connecting leads on the connecting panel is as follows, numbering the tags from left to right when viewed from the rear:

1, black lead with white tracer;

2, one green lead with brown tracer;

3, second green lead with brown tracer;

4, no external connection;

5, red lead.

Removing Speaker.—Unsolder the connecting leads;

remove the nuts (with lock-washers) from the four bolts holding the speaker to the sub-baffle.

When replacing, the connecting panel should be at the top, and the leads should be connected as described above.

VALVE ANALYSIS

Valve voltages given in the tables below are those quoted by the makers. No record of currents is available, and we were unable to carry out measurements in the laboratory as in this instance our chassis was not equipped with valves. Cathode/chassis voltages are quoted, however, and total currents for V2, V5 and V6 could be computed from these; in the

Table I
(Gain control at minimum)

Valve	Anode Voltage (V)	Screen Voltage (V)	Cathode Voltage (V)
V1 AC/SGVM V2 AC/HL V3 AC/SGVM	295 205 295	107	37 7
$\begin{array}{ccc} { m V4~AC/SGVM} \\ { m V5~AC/HL/DD} \end{array}$	295 163	112 112	40 40 2
V6 AC/Pen	305	292	18.5

Table II
(Gain control at maximum)

Valve	Anode Voltage (V)	Screen Voltage (V)	Cathode Voltage (V)
V1 AC/SGVM V2 AC/HL	265 180	92	9 7
V3 AC/SGVM V4 AC/SGVM	265 265	$\frac{92}{92}$	9
V_{0}^{2} AC/HL/DD V6 AC/Pen	$\frac{143}{270}$	260	$\frac{.2}{16.5}$

case of V1, V3 and V4 this would be difficult as the cathodes are returned via a common circuit.

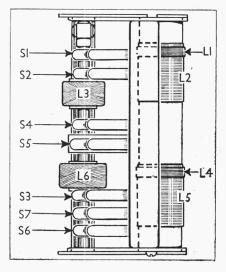
In Table 1 are given the anode screen and cathode voltages for all six valves with the gain control at minimum; while in Table II are given the values when the gain control is at maximum. The unsmoothed voltage across the rectifier, i.e., from positive of **C20** to negative of **C21**, should be not less than 350 V DC.

Voltages were originally measured on the 300 V scale of a 1,000 ohms-per-volt meter whose negative lead was connected to chassis; the receiver was connected to make a 200 V.

mains of 220 V.

GENERAL NOTES

switches.—\$1-\$5 are the waveband switches, and \$6, \$7 the radio/gram change-over switches in a leaf-type ganged unit mounted on the chassis deck. The band-pass coils are in the same unit. The position of the unit, which is covered by a metal screen, is indicated in our plan view of the chassis, and a diagram showing the unit in detail in the same



Sketch showing the internal assembly of the switch and coil unit, as seen when the cover is removed. It is drawn in the same position as it adopts in our plan view overleaf.

position but with the cover removed (four self-tapping screws) appears above.

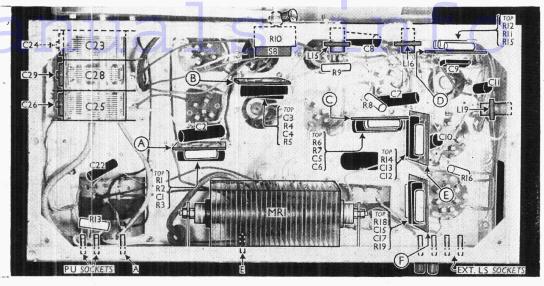
The table (col. 4) gives the switch positions for the three control settings, starting from the fourth (blank) position and turning the control knob clockwise. A dash indicates open, and **c**, closed. Three coloured dots on the edge of the knob indicate the position of the control: red, MW; black (or blue), LW; white, gram; the indicating spot being uppermost in the significant position.

S8 is the QMB mains switch, ganged with the gain control R10.

An additional switch for local/distant control was fitted on the cabinet in a few early models, but it was not present in our sample. Where it is found, it will be connected in series with the aerial lead, open circuiting it in the "distant" position.

Under-chassis view.

MRI is the metal rectifier. The components contained in the six vertical assemblies are indicated as they occur in sequence from top to bottom with the chassis inverted, but they are shown more clearly in the drawing at the foot of col. I opposite.



Coils.—All the aerial and band-pass coils L1-L6 are contained in the same unit as the waveband switches, described under "Switches" and shown in detail in the drawing in col. 3. The MW coils L1, L2 and L4, L5 are on one former, so as to provide coupling, and the LW coils L3, L6 are on another.

The oscillator coils are in a separate screened unit on the chassis deck, at the side of **V2**, with the LW trimmer **C27**. A second pre-set condenser in the same unit is unconnected, and is not used, as indi-

cated in our plan view.

The three IF transformers L11, L12; L13, L14; and L17, L18 are in three further screened units on the chassis deck with their associated trimmers, while the three IF chokes L15, L16 and L10 are mounted on the vertical members beneath the chassis.

Scale Lamp.—This has a large spherical bulb and an MES base. A suitable replacement would be one rated at 3.5-6.3 V, 0.3 A. The lamp is fitted to the front member of the chassis by a pair of bolts and a mounting bracket, and is connected across one half of the heater secondary of T2. The bulb is between the tuning spindle and the back of the scale.

To remove the lamp it is necessary first to remove the chassis and then take off the two nuts holding the bracket.

Condensers C18, C19, C20, C21.—These are four TCC wet electrolytics in separate metal tubular containers mounted on the chassis deck. C18, C19, on the right in our plan view, are the HT smoothing condensers, and are rated at 8 μ F, 440 V DC working, each; C20, C21, on the left, are

Switch Table

Switch	MW	LW	Gram
51	C		
52 53	C	- 10	_
54	C		С
54 55 56 57		C	
56	C	C	
57			C

the voltage-doubler condensers associated with the metal rectifier, and are rated at $4 \mu F$ each. The cases of all four form the negative connections, and it should be noted that, with the exception of **C19**, all the cases are insulated from chassis.

Condenser C16.—This is a TCC type CW electrolytic rated at 25 μ F, 25 V DC working. It is mounted vertically on the chassis deck.

External Speaker.—Two pairs of sockets, each marked "LS," are fitted on an insulating panel at the rear of the chassis. One pair accepts the plugs from the internal speaker, and the other those from a low impedance (6-8 O) external speaker. Either speaker may be muted by the withdrawal of its plugs, or the two may be operated together.

Component Assemblies.—Most of the small components beneath the chassis are mounted in groups on insulated panels which are suspended vertically from the underside of the chassis deck. There are six such assemblies, and the individual components on each are indicated in our under-chassis view by a list of their numbers in the same sequence as the components occur, starting from the top and reading down. It must be pointed out that "top" at the head of each list, means the top of the assembly when the chassis is inverted; this is actually the bottom when the chassis stands on its base.

This is useful for quick reference, but the positions of the components are shown more clearly in the six diagrams in column 1, where the assemblies are drawn as seen when viewed from one end. Each assembly is identified by a letter (A to F), the letters being repeated in the plan view. In the plan view, also, the arrows from the letters in circles indicate the directions in which the assemblies are viewed in the diagrams.

Chassis Divergencies.—Condensers C8, C12 and C22 were not shown in the makers' circuit diagram, but were present in our chassis. Conversely, a local/distant switch was shown in the diagram,

but was not present in our chassis. The switch, which was fitted on the cabinet, was used only on a few early models.

CIRCUIT ALIGNMENT

IF Stages.—Remove V2 from its socket, so that the oscillator circuit cannot function. Connect signal generator across L11 (the best method of doing this is to connect one lead to chassis and the other to the anode (top cap) of V1 via a 0.1 μ F condenser).

Feed in a 456 KC/S (657.9 m) signal, and adjust C35, C34, C33, C32, C31 and C30 in that order for maximum output. Replace V2 in its socket.

RF and Oscillator Stages.—Transfer signal generator leads via a suitable dummy aerial to A and E sockets. If a local/distant switch is fitted, it may be set at "Distant" if the signal is then satisfactory; otherwise set it at "Local."

With the gang at maximum, the position of the sliding scale should be such that the pointer coincides with the unnumbered black line at the left-hand end of the scale. The scale can be adjusted if the nut on the draw-bolt at extreme left end of the scale strip is slackened, when the metal rod attached to the phosphor bronze driving band can be slid in and out of the draw-bolt.

MW.—Switch set to MW, tune to 200 m on scale, feed in a 200 m (1,500 KC/S) signal, and adjust C29, then C24, for maximum output.

If a new oscillator coil unit has been fitted, check at 300 m $(1,000~{\rm KC/S}),375~{\rm m}~(800~{\rm KC/S}),450~{\rm m}~(666~{\rm KC/S})$ and 525 m $(572~{\rm KC/S})$ in turn and carefully adjust the split sections of the outer plates of the rotor of C28.

Feed in a 500 m (600 KC/S) signal, tune to 500 m on scale, and adjust **C26** for maximum output.

LW.—Switch set to LW, tune to 1,500 m on scale, feed in a 1,500 m (200 KC/S) signal, and adjust **C27** for maximum output. Check this adjustment at 1,300 m (230 KC/S) and 1,800 m (166.6 KC/S).