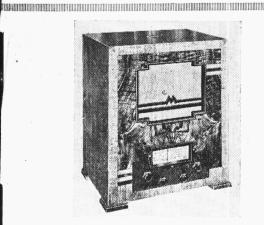
"TRADER" SERVICE SHEET

MARCONIPHONE 262, 278 286 D & HMV 404, 440 DC



The Marconiphone 262 DC receiver.

POR DC mains operation only, the Marconiphone model 262 DC is a 4-valve, 2-band superhet, for operation on mains of 200-250 V. Methods of converting the receiver to AC/DC operation are given under "AC/DC Conversion." Differences in the radiogram version, model 286, are given under "Radiogram Modifications."

Two equivalent receivers in the HMV range are the 440 (table) and 540 (radiogram), while four other models, Marconiphone 278 (table) and 280 (radiogram),

and HMV 404 (table) and 505 (radiogram) employ chassis which are similar except for the inclusion of a simple AC/DC conversion device.

Release dates: Marconiphone 278, 280 and HMV 404, 505, 1933; Marconiphone 262, 286 and HMV 440, 540, 1934.

CIRCUIT DESCRIPTION

Aerial input is via isolating condenser C1, variable potentiometer R1, series coupling condenser C2 and, on MW, S1 and image supressor coil L4 or, on LW, S2 and coupling coil, L1, to inductively coupled band-pass filter. Primary coils L2, L3 are tuned by C27; secondaries L5, L6 are tuned by C29. Image suppression by coil L4 and pre-set condenser C28.

First valve (V1, Marconi DSB) is an RF tetrode operating as frequency changer with cathode coupling. Oscillator circuit tuning coils L9 (MW) and L10 (LW) are tuned by C32. Parallel trimming C33 (MW) and C31 (LW); tracking by specially shaped vanes of C32. Tuned circuit is coupled to anode via C4 and L15, while reaction coupling is obtained via coils L7, L8 in cathode circuit.

Second valve (V2, Marconi metallised VDS) is a variable-mu RF tetrode operating as intermediate frequency amplifier with tuned-primary, tuned-secondary transformer couplings C34, L11, L12, C35 and C36, L13, L14, C37.

C35 and C36, L13, L14, C37.

V2 gain is controlled by variable resistance R6, which is ganged with R1, the

two together forming a combined volume control. The positive excursion of R6 is limited by the inclusion of R5 in the cathode circuit.

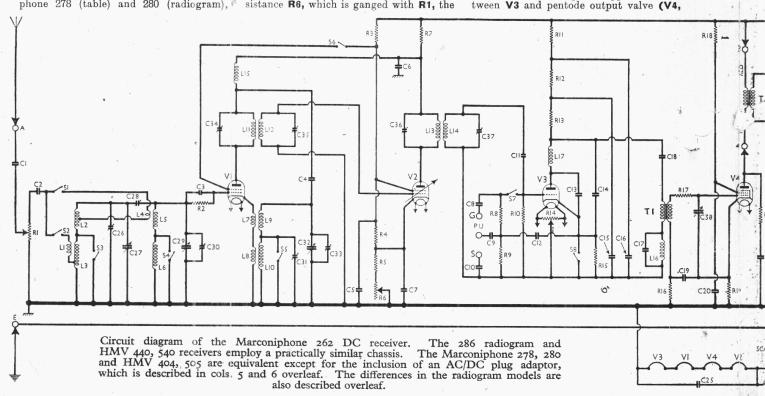
Intermediate frequency 125 KC/S.

Third valve (V3, Marconi metallised DH) is a triode operating as second detector on the grid leak system with C11 and R10. R10 is returned directly to the cathode on radio via switch S8, which closes on MW and LW. IF filtering by C13, L17, C14 in anode circuit.

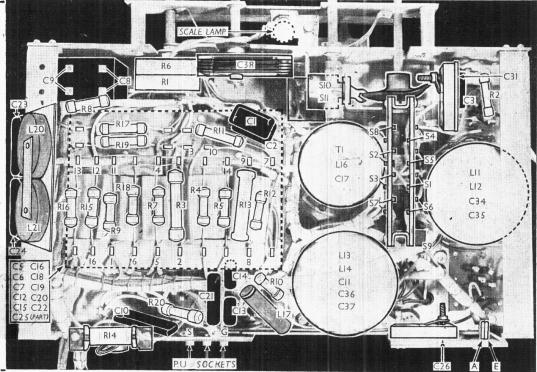
As the detector valve is very susceptible to hum, which may be transmitted via the heater, an adjust. The hum control potentiometer R14 is shunted across V3 heater, and the earthy ends of all components in V3 grid and anode circuits are returned to the slider of R14, the cathode current flowing via the potentiometer to chassis.

Two sockets are provided for the connection of a gramophone pick-up, and they, together with a third socket S, to which the pick-up lead screening should be connected, are isolated from chassis by condensers C8, C9 and C10. On gramophone operation, S8 opens to apply the necessary grid bias, while S7 closes to connect the pick-up. At the same time, S6 opens and disconnects the HT feed to V1 screen to mute radio.

Parallel-fed transformer coupling by R13, C18 and T1, via tone-correcting circuit L16, C17 and grid stopper R17, between V3 and pentode output, valve (V4.



Under-chassis view. The switches are indicated individually. The position of the condenser block is indicated by the dotted enclosure, and the tag numbers are marked, but a diagram giving internal connections appears in col. 4 overleaf. The mains filter unit L20, L21, C23, C24, has been drawn in as though hinged at or edge, but actually it is hidden beneath a chassis cross member.



Marconi DPT). Variable tone control by R17 and variable condenser C38 which form a frequency discriminating potential divider in the control grid circuit. Fixed tone correction by RC filter R20, C21 in anode circuit. Provision for connection of high impedance external speaker in anode

circuit at terminals 3 and 4 on the speaker input transformer T2, or for a low im-

SCALE LAMP

T1 secondary. The speech coil circuit and
the metal frame of the speaker are re-
turned directly to the earth socket of the
receiver, and are isolated from chassis by
G23. A switch S9, which is ganged with
the main switch control, closes between
each of the four settings of the control,
muting the speaker during switching
operations to eliminate noise.
HT current is supplied directly from
the DC mains and amouthed his inco

pedance type at terminals 1 and 2, across

the DC mains, and smoothed by ironcored choke L19 and C22, which consists of two condensers connected in parallel. Valve heaters, together with scale lamp and ballast resistances R21, R22, R23, are connected directly across the mains input. The heaters are by-passed by C25, which also consists of two condensers in parallel. Air-cored chokes L20, L21, in conjunction with condensers C23, C24, suppress mains-borne interference.

COMPONENTS AND VALUES

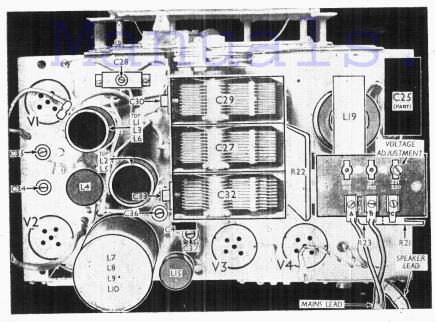
· .	CONDENSERS	$_{(\mu F)}^{ m Values}$
C1 C2 C3 C4 C5 C6 C7 C8 C9 C10 C11 C12 C13 C14 C15 C16 C17 C18	Aerial isolating condenser Aerial coupling condenser V1 CG condenser V1 osc. anode coupling VI, V2 SG decoupling V2 cathode by-pass PU isolating condensers V3 CG condenser V3 CG decoupling V3 anode IF by-pass V3 anode decoupling V3 anode decoupling AF coupling to T1 Tone corrector tuning AF coupling to T1	0·001 0·0005 0·00005 0·00001 1·0 1·0 0·1 0·5 0·01 0·00005 1·0 0·00005 1·0 0·000005 1·0 0·0002 0·002 0·002 0·0003 0·1
C19 C20	V4 CG decoupling V4 SG decoupling (Continued next column)	2·0 1·0

CONDENSERS (Continued)	Values (μF)
Part fixed tone corrector	0.004
HT smoothing condenser	5.0*
Mains RF by-pass con-	0.005
densers	0.005
Heater circuit by-pass	4.08
B-P pri. MW trimmer	200
Band-pass sec. tuning	
B-P sec. MW trimmer	
Osc. circuit LW trimmer	
Oscillator circuit tuning	
Osc. circuit MW trimmer	
1st IF trans, pri, tuning	
2nd IF trans, pri, tuning	
2nd IF trans, sec, tuning	
Variable tone control	0.00065
4	
	Part fixed tone corrector HT smoothing condenser Mains RF by-pass con- densers Heater circuit by-pass B-P pri. MW trimmer Band-pass pri. tuning Image suppressor Band-pass sec. tuning B-P sec. MW trimmer Osc. circuit LW trimmer Oscillator circuit tuning

† Variable. ‡ Pre-set. * Made up of $2\mu F$ and $3\mu F$ connected in parallel. § Made up of two $2\mu F$ condensers in parallel.

	RESISTANCES	Values (ohms)
		(OIIIIIs)
R1	Aerial input potentiometer	25,200
R2	V1 grid leak	2,000,000
R3	V1, V2 SG's potential	35,000
R4	divider {	20,000
R5	V2 fixed GB resistance	350
R6	V2 gain control	18,000
R7	V1, V2 anodes HT feed	5,000
R8	Pick-up shunt	10,000
R9	V3 CG decoupling	100,000
R10	V3 CG resistance	230,000
R11	V3 anode decoupling re-	10,000
R12	sistances	10,000
R13	V3 anode load	23,000
R14	Hum control	3,000
R15	V3 PU GB resistance	500
R16	V4 CG decoupling	230,000
R17	V4 grid stopper	230,000
R18	V4 SG HT feed	10,000
R19	V4 GB resistance	230
R20	Part fixed tone corrector	10,000
R21	Scale lamp shunt	100
R22	Heater circuit ballast	500
R23	Mains voltage adjustment	160

* Tapped at 0+80+80 ohms.



Plan view of the chassis. R21, R22, R23 are the heater circuit ballast resistances. R21 and R23 are contained in a single unit. The resistance elements are wound on flat formers encased in metal envelopes.

ОТ	HER COMPONENTS	Approx. Values (ohms)
L1 L2 L3 L4	Aerial LW coupling coil Band-pass primary coils Image suppressor coil	$\begin{array}{c} 72.0 \\ 3.5 \\ 13.0 \\ 0.1 \end{array}$
L5 L6 L7	Band-pass secondary coils	3·5 13·0 0·25
L8 L9	Socillator reaction coils Osc. circ. MW tuning coil	0·5 5·0 5·0
$\begin{array}{c} { m L10} \\ { m L11} \\ { m L12} \end{array}$	Osc. circ. LW tuning coil $ \begin{cases} \text{Pri.} & \dots \\ \text{Sec.} & \dots \end{cases} $	100·0 100·0
L13 L14 L15	2nd IF trans. {Pri. Sec. V1 osc. coupling coil	100·0 100·0 95·0
L16 L17 L18	Part of tone filter V1 anode IF filter coil Speaker speech coil	$1,000\ 0$ $240\cdot 0$ $9\cdot 0$
L19 L20	HT smoothing choke Mains filter chokes {	1,200.0 2.5 2.5
L21 T1	Intervalve trans. { Pri. Sec.	400.0 2,350.0 750.0
T2 S1-S5	Speaker input { Pri. Sec. Waveband switches	2.0
S6-S8 S9	Radio/gram, change switches Wave-change muting	
S10, S11	switch Mains circuit switches	

VALVE ANALYSIS

Valve voltages and currents given in the table below are those given in the makers' manual for an average receiver when it is operating on mains of 235 V, using the 231-250 V tapping on the voltage adjustment panel.

The receiver should be switched to MW, and the volume control should be

Valve	Anode	Anode	Screen	Screen
	Voltage	Current	Voltage	Current
	(V)	(mA)	(V)	(mA)
V1 DSB V2 VDS V3 DH V4 DPT	140 140 60 160	1.0 4.0 2.5 24.0	60 50 127	0.25 0.75 4.0

at maximum, but there should be no signal input.

Voltages quoted were measured with an Avometer, chassis being the negative connection.

DISMANTLING THE SET

Removing Chassis.—Remove the four control knobs (recessed screws);

remove the millboard back cover (three large slotted screws) and the wooden strip below (two large slotted screws); remove the four bolts holding the chassis to the bottom of the cabinet.

If the speaker leads are now freed from the clips on the walls of the cabinet, the chassis can be withdrawn to the extent of the speaker leads, which is sufficient for normal purposes.

To free chassis entirely, free the speaker leads from the terminals on the speaker connecting panel.

When replacing, connect the speaker leads as follows, using the numbers marked on the speaker connecting panel:

Bottom row, left to right: 1, pink; 2, black (in yellow sleeving); 3, red. Top row, left to right: 4, yellow; 5, no external connection; 6, no external con-

nection.

Removing Speaker.—Remove the four hexagon nuts holding the speaker to the sub-baffle, using a screwdriver to hold the cross-headed ornamental

When replacing, the transformer should be at the top, and the leads should be connected as indicated above.

GENERAL NOTES

switches.—S1-S5 are the waveband switches, S6-S8 the pick-up and radio muting switches, and S9 the speaker muting switch, in a leaf-type unit beneath the chassis. The unit is indicated in our under-chassis view, where the tags of the individual switches are identified. The

table below gives the switch positions for three of the four control settings, starting from the "off" position and turning clockwise. The fourth position is "off." A dash indicates open, and **C**, closed. **S9** closes only between the four settings, during the process of operation, and produces a silent wave-change action.

\$10, \$11 are the QMB mains circuit switches. They are ganged, and are operated by a cam disc on the **\$1-\$9** control spindle.

Switch Table

Switch .	Gram.	MW	LW
81		С	
S2			С
S3		С	
S4	С	C	
S5	С	С	
S6		C	C
S7	C	·	
S8 ·		С	C
89*	· -		

*Closed between settings only.

Coils.—L1, L3, L6; LT; L5; and L4 are in three unscreened tubular units on the chassis deck, while the oscillator coils L7-L10 are in a screened unit, also on the chassis deck, with the small choke L15 beside it. The IF transformers L11, L12 and L13, L14 are in two screened units beneath the chassis with their associated tuning condensers, whose adjustments are reached through holes in the chassis deck. L17 is a small tubular unit in the middle at the rear beneath the chassis, while the compensating filter coil L16, with its condenser C15, is in the same container as T1 beneath the chassis.

Pilot Lamp.—This is an Osram 6.2 V. 0.3 A MES type lamp. It may be replaced without disturbing the chassis if the perforated metal plate in the bottom of the cabinet is removed. Its bracket, which has a slotted fixing hole, may then be removed if the set-screw holding it is loosened. In Marconiphone models 278, 280 and HMV models 404, 505, two scale lamps are used.

Pick-up Connections.—Three sockets are provided at the rear of the chassis for a gramophone pick-up, as indicated in our under-chassis view. Two of these take the two plugs from the pick-up itself, while the third, marked S, takes a plug connected to the screening of the leads and metal parts of the pick-up. The socket marked G is the high potential end of the circuit. All three sockets are isolated from chassis by condensers C8, C9, C10.

The pick-up should be one of high impedance, its DC resistance being not less than 900 O, and it may be left permanently connected. Its leads should be screened, but the screening must not be permitted to come into contact with the chassis except via the socket marked S.

Since the volume control in the receiver does not operate on gram, an external volume control should be fitted with the pick-up. A circuit somewhat after the style of that described under "Radiogram Modifications" for the radiogram model should be used.

External Speaker.—A low impedance (6-12 O) speaker may be connected to the two terminals marked 1 and 2 on the panel on the speaker assembly, or a high impedance speaker may be connected to

those marked 3 and 4. It should be borne in mind that the latter pair are "live" to the mains, so that well-insulated leads must be used; or, alternatively, they could be connected via a pair of 0.2 µF isolating condensers. The low impedance connections are quite safe provided that a good earth connection is made to the receiver at socket E.

Condenser Block.—This is mounted beneath the chassis deck, and is concealed from view in our under-chassis illustration by its connecting panel and an assembly of resistances, but its position is indicated by an arrow. It contains twelve condensers, whose connections are shown in the diagram below, where the numbers of the tags to which they are connected are seen. The diagram is drawn as seen when viewed from the rear of the underside of the chassis.

It should be noted that **C18**, which is the AF coupling condenser, is enclosed in a screened container of its own. Replacements should also be screened, the screen being connected to chassis.

In two cases, also, two condensers are joined in parallel. One of these is C22,

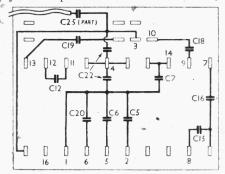


Diagram of the condenser block, as seen from the rear of the underside of the chassis. MThe tag numbers correspond with those in our under-chassis view.

which consists of two condensers, both in the block, as indicated in the block diagram. The other case is **C25**, for which one $2 \mu F$ in the block is used in parallel with a second $2 \mu F$ condenser on the chassis deck. This is indicated in our chassis illustrations and block diagram by marking each part "C25 (Part)."

Replacement Electrolytics: Warning.—When replacement condensers are fitted in such positions as C22 and C25, it is not advisable to use electrolytics, because although the receiver operates like an AC/DC receiver on DC mains, if the mains plug is reversed, reverse polarity will be applied across them, as no rectifier is included in the HT circuit.

Electrolytics may be used only if two are used in each case, each condenser having twice the required capacity and the full voltage rating. They are then used in series, connected with opposed polarity, i.e., back to back. Electrolytics could be used in cathode circuits, such as C19, because the valve is in itself a rectifier. No electrolytics at all were used in the original receiver

in the original receiver.

Hum Control R14.—In later versions of the receiver, according to the makers'

manual, improvements in design have made it possible to dispense with R14.

RADIOGRAM MODIFICATIONS

Marconiphone DC Models 280 and 286 and HMV DC Models 505 and 540 are radiograms employing a chassis which, except for small modifications, is similar to that in the 262 DC receiver.

Electrically, the modifications include the addition of a gramophone motor, a pick-up and volume control, and improved smoothing. The motor leads are connected to terminals **B** and **C** on the mains connection panel. The pick-up output is developed across a combination of a variable potentiometer of 1,500 O and a 2,000 O fixed resistance connected in series. The two pick-up leads are joined to the slider and free end of the potentiometer respectively.

An additional smoothing choke and condenser are inserted in the HT positive lead between L21 and L19, the condenser being connected between chassis and the junction of L19 and the additional choke. The DC resistance of the choke is 230 O, and that of the original choke L19 becomes 250 O also, instead of 1,200 O. The capacity of the additional condenser is $2\mu F$.

The changes involve a small rearrangement of components. L19 is mounted beneath the voltage adjustment panel, and the new choke is just in front of it. The new condenser and the external part of C25 are combined in a single unit mounted horizontally over the new choke.

AC/DC CONVERSION

Marconiphone Models 278 and 280, and HMV Models 404, 505, are fitted with a conversion plug and socket for easy conversion to AC/DC operation. The socket, which is an ordinary 4-pin valve holder, is fitted in the position occupied in AC models (Service Sheet 518) by the rectifying valve. The diagram in col. 6 shows the electrical connections.

With the normal plug in position, the receiver is suitable only for DC operation, but it can be replaced by a special adaptor which inserts in the positive HT lead, between **L21** and **L19**, a metal rectifier, at the same time connecting an additional smoothing condenser between the mains side of **L19** and chassis, so that the receiver will operate on AC or DC mains.

The conversion can also be made on table receivers not so fitted by mounting a metal rectifier and condenser (which may be electrolytic) somewhere on the chassis and connecting them appropriately. Alternatively, a thermionic rectifier could be used instead of the metal type if proper provision is made to include its heater in the original heater chain, whose current is 0.25 A. A 0.2 A type valve, such as Cossor 40SUA, could be used, provided that its heater were shunted with a suitable resistance to bypass the surplus 0.05 A: 800 O in this particular case. In addition, some adjustment would probably be necessary to the ballast resistance R22 to compensate for the increased voltage drop across the heaters. The final test should, in any case, be to check that the heater current through V1-V4 was 0.25 A.

If the conversion is carried out on radiograms, except in the Marconiphone 280 and HMV 505, which have universal gramophone motors, the motor leads must be disconnected and the gramophone left out of use.

CIRCUIT ALIGNMENT

min

IF Stages.—Short-circuit L7, L8 by connecting V1 cathode (centre pin) to chassis, and loosely couple the signal generator output to V1 control grid circuit via the leads associated with C28. Feed in a 128 KC/8 (2,340 m) signal, and adjust C34 and C36 for maximum output. Feed in a 123 KC/8 (2,440 m) signal, and adjust C35 for maximum output. Feed in a 125.5 KC/8 (2,390 m) signal, and adjust C37 for maximum output. Repeat these adjustments, always in the same order.

RF and Oscillator Stages.—Transfer signal generator leads to A and E sockets via a suitable dummy aerial. If the scale pointer does not register correctly, it may be adjusted after freeing its drive drum (cheese-head screw).

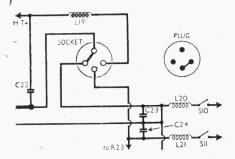
MW.—Switch set to MW, tune to 210 m on scale. Unscrew C28 several turns, and screw up C30 fully. Feed in a 210 m (1,450 KC/S) signal, and adjust C33, then C26 (near aerial socket), for maximum output. Now adjust C30 for maximum output, and check whether receiver is "lively" below 240 m. If it is not, C30 has been unscrewed too far, and must be tightened up a little.

LW.—Switch set to LW, tune to 1,000 m on scale, feed in a 1,000 m (300 KC/S) signal, and adjust C31 for maximum output.

Any subsequent disturbance of the wiring is liable to throw the receiver out of alignment.

Image Suppressor.—Switch set to MW, tune to 315 m on scale, feed in a strong 250 m (1,200 KC/S) signal. Find the image point by slight adjustment of the tuning control if necessary, and adjust C28, with a non-metallic screwdriver, for minimum output. Feed in a 350 m (860 KC/S) signal, tune in its image at about 496 m, and adjust L4 on its slotted bracket for minimum output.

Care should be exercised with the wiring of **C28**, as its capacity is very small, and disturbance may carry the adjustment beyond the range of the condenser.



Section of the circuit diagram overleal redrawn to show the inclusion of the AC/DC adaptor in models so fitted. The plug may be replaced by a rectifier and condenser adaptor.