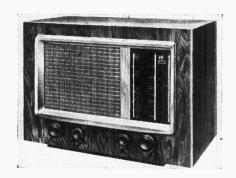
"TRADER"_SERVICE SHEET

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PYE 65A BATTERY SUPERHET



HE battery-operated version of the Pye post-war range is the Pye 65A, a 4-valve, 3-band superhet with a Q.P.P. output stage. The S.VV. range is 16-52m.

The same quick-release features that characterized the A.C. model, in which the chassis is held by two screws and two pegs, are included in it, as is also the identity plate showing the model number and valve positions

and valve positions.

A four-position "Tonemaster" tone control is included with the battery switch control. Grid bias is automatic,

and there is provision for a gramophone pick-up and an external speaker.

Release date and original price: April, 1946, £15 15s, plus purchase tax £3 7s 9d, complete with batteries.

CIRCUIT DESCRIPTION

Two aerial sockets are provided, A1 and A2. Input from A1 is via coupling coils L1 (S.W.) and L2 (M.W. and L.W.) to single-tuned circuits L3, C27 (S.W.), L4, C27 (M.W.) and L5, C27 (L.W.), which precede a triode-pentode valve (V1, Mazda metallised TP25) operating as frequency changer with internal coupling. "Top" aerial coupling by C1 on M.W. Socket A2 is provided for the reception of very strong signals, and it feeds the signal to socket A1 via the very small capacitance of C2, which consists only of a small piece of insulated wire wrapped round A1.

V1 triode oscillator anode coils L9 (S.W.), L10 (M.W.) and L11 (L.W.) are tuned by C31. Parallel trimming by C28 (S.W.),C29 (M.W.) and C8, C30 (L.W.); series tracking by C9 (S.W.) and C10 (M.W. and L.W.). Inductive reaction coupling from control grid by coils L6 (S.W.), L7 (M.W.) and L8 (L.W.), with capacitative coupling across the common impedance of the trackers C9 and C10 in grid and anode circuits.

Second valve (V2, Mazda metallised VP23) is a variable-mu R.F. pentode operating as intermediate frequency amplifier with tuned-primary, tuned-secondary iron-cored transformer couplings C5, L12, L13, C6 and C13, L14, L15, C14.

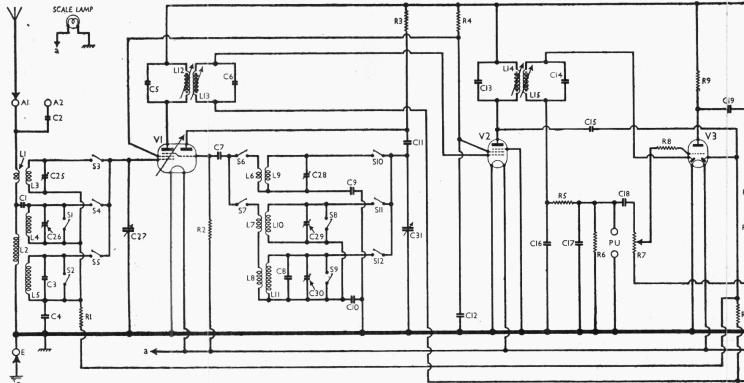
Intermediate frequency 465 kc/s.

Diode second detector is part of a double diode triode valve (V3, Mazda metallized HL23DD). Audio frequency component in rectified output is developed across load resistor R6 and passed via A.F. coupling capacitor C18, manual volume control R7 and grid stopper R8 to control grid of triode section, which operates as audio frequency amplifier.

I.F. filtering by C16, R5 and C17 in the diode circuit, and by R8 and the valve capacitance in the control grid circuit. Provision for the connection of a gramophone pick-up into the volume control via C18.

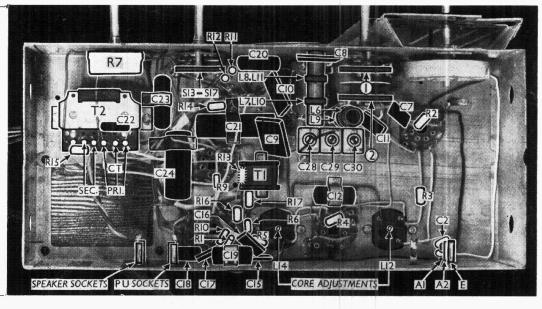
Second diode of V3, fed from V2 anode via small coupling capacitor C15, provides D.C. potential, which is developed across load resistor R10 and fed back through decoupling circuit as grid bias to F.C. valve only, giving automatic volume control

Parallel-fed transformer coupling by R9, C19 and T1 between V3 triode and double-



Circuit diagram of the Pye 65A battery superhet. Tone control is divided, one part (C20, R11, R12) shunting V3 anode circuit via C19, at the other (C23) modifying the feed-back response. The associated switches, S13, S14 and S15 are all ganged on the tone control switch un

Under - chassis view. The waveband switch units (I and 2 in circles) and the tone control and battery switch unit (S13-S17) are indicated here, and shown in detail in the diagrams in cols. 2 and 3 overleaf. The connecting tags of T2 are dentified. R13 is actually mounted on T1, and is shown dotted through the wrapping that encloses it.



pentode quiescent push-pull output valve (V4, Mazda QP25). Fixed tone correction in anode circuit by C22. Provision for the connection of a low-impedance external speaker across the secondary winding of the output transformer T2, with facilities for muting the internal speaker.

Output voltages at T2 secondary are stepped down by the potential divider, comprising resistors R14, R15 and fed back in negative phase to V3 triode control grid circuit, C23 being included in the series for tone control purposes. This, in association with the series C20, R11, R12 in V3 triode anode circuit and a switch unit comprising switches \$13, \$14 and \$15, forms a four-position tone control.

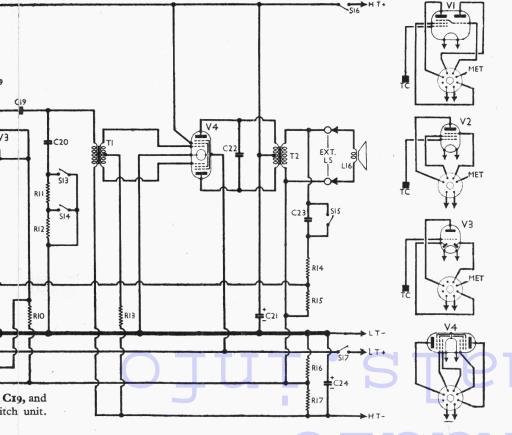
In the first position of the control, marked "FID," all the switches are open; in the position marked "BRI," \$15 closes; in the two mellow positions \$15 opens, and \$14 ("M1") or \$13 ("M2") closes, giving progressively "top" cut.

Grid bias potentials for V2, V3 triode, V4 and A.V.C. delay are obtained from the drop along resistors R16, R17 in the negative H.T. battery lead to chassis. negative H.1. Dattery lead to chassis. The A.V.C. delay potential is automatically applied via the A.V.C. line as a fixed grid bias voltage to V1. The same voltage is applied to V2, but in that case it is applied directly to the control grid circuit from the potential divider, as **V2** is not controlled from the A.V.C. line.

COMPONENTS AND VALUES

	$_{(\mu\mathrm{F})}^{\mathrm{Values}}$	
C1	Aerial "Top" coupling	0.000005
C2	A2 series coupling	Very low
C3	Aerial L.W. trimmer	0.00006
C4	V1 pent. C.G. decoupling	0.1
C5	1 st I.F. transformer tun-	0.00007
C6	ing capacitors	0.00007
C7	V1 osc. C.G. capacitor	0.0001
C8	Osc. L.W. fixed trimmer	0.00033
C9	Osc. S.W. tracker	0.005
C10	Osc. M.W. and L.W. tracker	0.00057
C11	V1 osc. anode coupling	0.0001
C12	V1, V2 S.G. decoupling	0.1
C13	2nd I.F. transformer tun-	0.00014
C14	ing capacitors	0.00014
C15	Coupling to A.V.C. diode	0.00001
C16	1	0.0001
C17	I.F. by-pass capacitors	0.0001
C18	A.F. coupling to V3 triode	0.01
C19	A.F. coupling to T1	0.1
C20	Tone control capacitor	0.05
C21*	H.T. reservoir capacitor	8.0
C22	Fixed tone corrector	0.001
C23	Feed-back coupling	0.1
C24*	G.B. circuit shunt	50.0
C25‡	Aerial S.W. trimmer	0.00005
C26‡	Aerial M.W. trimmer	0.00005
C27†	Aerial circuit tuning	
C28‡	Osc. circ. S.W. trimmer	0.00005
C29‡	Osc. circ. M.W. trimmer	0.00005
C30‡	Ose, circ, L.W. trimmer	0.00005
C31†	Oscillator circuit tuning	·

* Electrolytic. † Variable. ‡ Pre-set.



	RESISTORS	Values (ohms)
R1	V1 pent. C.G. decoupling	1,000,000
R2	V1 osc. C.G. resistor	47,000
R3	V1 osc. anode H.T. feed	33,000
R4	V1, V2, S.G.'s H.T. feed	47,000
R5	I.F. stopper	47,000
R6	V3 signal diode load	470,000
R7	Manual volume control	1,000,000
R8	V3 triode grid stopper	10,000
R9	V3 triode anode load	47,000
R10	V3 A.V.C. diode load	1,000,000
R11) management manistrans	10,000
R12	Tone control resistors {	47,000
R13	V4 C.G.'s decoupling	100,000
R14) To the descriptions	15,000
R15	Feed-back resistors	2,200
R16	San al	150
R17	G.B. resistors	680

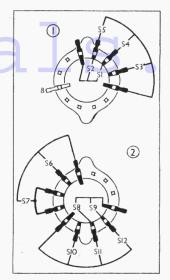
	OTHER COMPONENTS	Approx. Values (ohms)
L1	Aerial S.W. coupling coil	0.4
L2	Aerial M.W. and L.W. coupling	59.0
L3	Aerial S.W. tuning coil	Very low
L4	Aerial M.W. tuning coil	2.7
L_5	Aerial L.W. tuning coil	15.7
L6	Osc. S.W. reaction coil	0.5
L7 L8	Osc. M.W. reaction coil total	2.4
L9	Osc. S.W. tuning coil	Very low
L10	Osc. M.W. tuning coil	4.0
L11	Osc. L.W. tuning coil	4.5
L12	(Pri	9.4
L13	lst I.F. trans. Sec	9.4
L14	Pri	6.7
L15	2nd I.F. trans. Sec	6.7
L16	Speaker speech coil	2.0
Т1	Intervalve trans. Pri	680.0
11	(Sec., total	8,500.0
T2	Output trans. { Pri., total	860.0
12	Sec	0.2
S1-		
S12	Waveband switches	-
S13-		1
S15	Tone control switches	
S16	H.T. circuit switch	
S17	L.T. circuit switch	

VALVE ANALYSIS

Valve voltages and currents given in the table below are those quoted by the makers, who give total H.T. current as 10 mA, and L.T. current as 0.6A. The voltages are actual values, no allowance having been made for a drop due to a meter.

Anode Voltage (V)	Anode Current (mA)	Screen Voltage (V)	Screen Current (mA)
{ 110 Osci 46	$\begin{pmatrix} 0.6 \\ \text{llator} \\ 2.0 \end{pmatrix}$	51	0.9
110	0.9	51	0.2
80	0.6		
	Voltage (V) { 110 Osci 46 110	$ \begin{array}{c c} \mbox{Voltage} & \mbox{Current} \\ \mbox{(V)} & \mbox{(mA)} \\ \hline \\ \left\{ \begin{array}{c c} 110 & 0.6 \\ \mbox{Oscillator} \\ 46 & 2.0 \\ 110 & 0.9 \\ \end{array} \right. \\ \end{array} $	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$

* Each anode.



Diagrams of the waveband switch units, drawn as seen from the rear of the underside of the chassis.

GENERAL NOTES

switches.—\$1-\$12 are the waveband switches, ganged in two rotary units beneath the chassis. These are indicated in our under-chassis view by arrows and numbered circles (1 and 2), and shown in detail in the diagrams above, where they are drawn as seen when viewed from the rear of an inverted chassis.

The table below gives the switch positions for the three control settings, starting from the fully anti-clockwise position of the control. A dash indicates open, and **C**, closed.

\$13-\$15 are the tone control switches, which form part of a five-position rotary unit fitted beneath the chassis on the front member. On the reverse side of the unit are the battery circuit switches \$16, \$17.

Starting from the fully anti-clockwise (Off) position of the control, all switches are open. In the next position clockwise (FID), S16 and S17 close only; then in position "BRI," S15, S16 and S17 are closed; in position "M1," S14, S16 and S17 are closed; and in the final position

Waveband Switch Table

Swite	h	s.w.	M.W.	L.W.
S1		С		
S2			С	-
S3		С		
S4			С	
S5		_		C
S6		C		
S7		1	С	С
S8		С		
S9			С	
S10		C	_	
S11			C	
S12		-		C

"M2," S13, S16 and S17 are closed. A diagram of the switch unit, as seen from the rear of an inverted chassis, appears in the next column.

Coils.—All the aerial circuit coils L1-L5 are mounted in a single unscreened

unit on the chassis deck with their trimmers. The oscillator coils **L6-L11** are in two units beneath the chassis by the waveband switch units, their associated trimmers and trackers being grouped close to them.

The I.F. transformers L12, L13 and L14, L15 are two screened units mounted on the chassis deck, their core adjustments projecting from either end. Their fixed tuning capacitors are contained within the units.

External Speaker.—The secondary winding of the output transformer $\mathbf{72}$ is brought out to a pair of sockets at the rear of the chassis, and from these the internal speaker or a low-impedance (2-4 Ω) external speaker may be operated. If both are required together, the external speaker plugs may be inserted in sockets in the tops of the internal speaker plugs.

Scale Lamp.—This is an M.E.S. type lamp, with a clear spherical bulb, rated at 2.5 V 0.15 A.

Resistor R13.—This is a small resistor fitted directly on the intervalve transformer T1, where it lies across the windings. It cannot be seen actually, as the transparent tape round the windings also covers the resistor, and for this reason its position is indicated in our underchassis view by a dotted outline.

Capacitor C2.—This consists of a piece of insulated flexible wire connected to aerial socket A2 and wrapped round A1.

aerial socket A2 and wrapped round A1.

Batteries, Leads and Voltages.—The batteries supplied with the receiver are

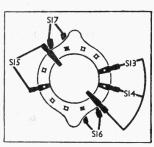


Diagram of the tone control and battery switch unit, S13-S17, as seen from the rear of an inverted chassis.

an Oldham "Plus 50" glass-cased 2V accumulator cell, carrying a special Pye label, and a Pye type K103A 120V H.T. batterv.

There are two pairs of leads only. The black lead with the spade tag is the negative L.T. lead, and the red lead with a spade tag the positive L.T. (2V) lead. The negative H.T. lead (black with black plug) and the positive H.T. lead (red with red plug) go into the extreme tappings in the 120V H.T. battery. Grid bias is automatic.

DISMANTLING THE SET

The bottom of the cabinet is fitted with a detachable cardboard cover, upon removal of which (four round-head wood screws) access may be gained to most of the compartment beneath the chassis deck. Removal of the chassis, however, is only a few moments' work.

Removing Chassis.—Remove the four control knobs (pull off) from the front of the cabinet:

withdraw from their sockets at the rear of the chassis the two speaker speech coil plugs;

remove the H.T. battery shelf (lift out); remove the two fixing screws at the bottom corners at the rear of the chassis;

withdraw chassis about two inches, then tilt the back upwards and lift it out.

Removing Speaker.—With the chassis already removed, free the speaker leads from the soft metal clip on the side of the cabinet, and remove the nuts (with lock-washers) from the four bolts holding the speaker to the sub-baffle.

When replacing, the connecting panel should point towards the top right-hand corner of the cabinet, when viewed from the rear.

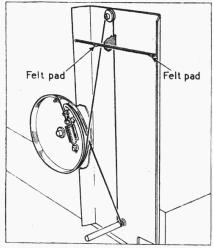
DRIVE CORD REPLACEMENT

Forty inches of first quality silk solid plaited line parum waxed, size $3\frac{1}{2}$, is required for the drive cord.

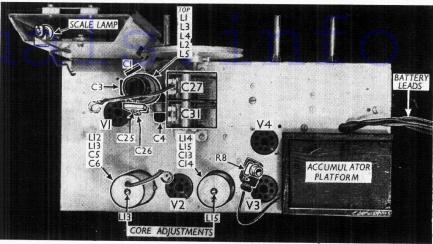
The scale glass must first be removed by removing the upper clamp (two set screws) and slackening the screws in the bottom one. The glass can then be lifted out, with its rubber packing pieces.

It is convenient to fit the pointer to the cord before fitting the cord to the set, rather than to fix it with the cord in position. To do this, tie a loop at one end of the cord, and hook it over a pin driven into the bench. Use a knot that will not slip and permit the loop to close.

With the pin on the left, stretch the cord out straight and fix the right-hand end to some convenient anchorage, slip the folded end of the pointer-plate under the cord, with the pointer bar in a horizontal position at the top of the plate, the felt pad at the end of the pointer bar pointing towards the operator. Now slide the pointer along the cord until the left-hand edge of the plate is exactly 17 inches from the outer end of the loop in the cord, and fix the plate in that position by clamping the fold in the plate tightly on to the cord with pliers.



Sketch showing the course of the scale pointer drive cord, as seen from the front when the scale is removed. Note the direction of the turns round the control spindle.



Plan view of the chassis. A special tool should be used for the I.F. core adjustments, the secondaries of which are indicated here. The primary adjustments are beneath the chassis.

Lay the chassis on its back, face its underside, and lay the pointer and cord in the trough formed by the scale backing plate, with the looped end of the cord towards the control spindle. Turn the gang to maximum. Slip the loop on to one end of the coil spring, and pass it down on the left-hand side of the control spindle and round it nearly twice, as shown in the sketch below, then up, through the slot in the scale backing-plate, on to the groove in the drive drum and through the slot in its rim. Then hook the far end of the coil spring to the further (lower) anchor on the face of the drum.

Take the free end of the cord, and pass it upwards on the right-hand side of the pulley at the top of the scale backing-plate, round the pulley, down through the slot in the backing-plate, under the drive drum and round it, and through the slot in its rim. A second loop must now be tied to hook this end of the cord to the coil spring (it goes on to the same end as did the first loop). The loop must be tied so that the spring is extended about a quarter of an inch when the tension on the cord has been eased by running it back and forth three or four times.

When completed, the cord should follow the course indicated in the sketch, the vertical run being nearest to the backingplate, and the felt pads on the pointer being in the positions indicated. The drive drum is shown in the position of maximum capacitance of the gang, with the rim opening directly over the gangspindle. The second anchor shown on the drum face is not used.

The scale glass may now be fitted, care being taken to set it up squarely, then the pointer may be adjusted as explained under "Circuit Alignment." For guidance, the measured length of cord in our sample, with its loops already tied, was exactly $36\frac{3}{8}$ inches overall when taut.

CIRCUIT ALIGNMENT

I.F. Stages.—Connect signal generator leads, via a 0.1 μF capacitor, to control grid (top cap) of **V1** and chassis, removing the original top cap connector but

connecting a 500,000 Ω resistor between the top cap of the valve and the A.V.C. line. A convenient point on the A.V.C. line is the bare wire connecting together the lower tags of **C25** and **C26** on the aerial coil unit.

Switch set to M.W., turn the volume control to maximum, the tone control to "Fid," and tune to 570 m on scale. Feed in a 465 kc/s (645.16 m) signal, and adjust the cores of the two I.F. transformers. The primary adjustments are at the lower ends of the transformers, beneath the deck, and the secondary adjustments are at the upper ends. After adjusting these in turn for maximum output, remove the 500,000 Ω resistor and replace the top cap connector.

R.F. and Oscillator Stages.—With the gang at maximum, the pointer should be level with the black dots at the upper ends of the three scales. It may be adjusted by turning the drive drum on the gang spindle after loosening the two fixing screws. Transfer signal generator leads to A1 and E sockets, via a suitable dummy aerial. This may consist of a 0.0002 μ F capacitor for M.W. and L.W. adjustments, and a 400 Ω resistor for S.W. adjustments, connected in series with the lead to A1.

M.W.—With set still switched to M.W., tune to 200 m on scale, feed in a 200 m (1,500 kc/s) signal, and adjust C29, then C26, for maximum output. Tune to 500 m on scale, feed in a 500 m (600 kc/s) signal, and check calibration.

L.W.—Switch set to L.W., tune to 1,200 m on scale, feed in a 1,200 m (250 kc/s) signal, and adjust **C30** for maximum output. Tune to 1,800 m on scale, feed in an 1,800 m (166.7 kc/s) signal, and check calibration.

S.W.—Switch set to S.W., using 400 Ω dummy aerial, tune to 17.5 m on scale, feed in 17.5 m (17.14 Me/s) signal, and adjust **C28**, then **C25**, for maximum output. Feed in a 43 m (6.98 Mc/s) signal, tune it in, and check calibration. If it is out, adjust the turns of **L9** to correct it; then adjust the turns of **L3** for maximum output. Then repeat the S.W. adjustments entirely.