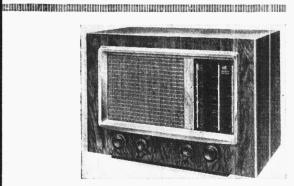
"TRADER" SERVICE SHEET

751

PYE 15A

AC SUPERHET



HE first Pye post-war receiver, the Pye 15A, is a 3-valve (plus rectifier) 3-band superhet designed to operate from AC mains of 200-250 \(\tilde{V} \), 40-100 c/s. The SW range is 16--52m.

The chassis design represents a com-

The chassis design represents a complete breakaway from pre-war pattern, with quick-release facilities for rapid dismantling and an identity plate showing the type number and other details.

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Release date and price: November, 1945; £15 0s., plus £3 4s. 6d. purchase tax.

CIRCUIT DESCRIPTION

Aerial input is via coupling coils L1 (SW) and L2 (MW and LW) to single-tuned circuits L3, C28 (SW), L4, C28 (MW) and L5, C28 (LW), which precede a triode hexode valve (V1, Mullard metallised ECH35) operating as frequency changer with internal coupling.

V1 triode oscillator anode coils L9 (SW), L10 (MW) and L11 (LW) are tuned by C32. Parallel trimming by C29 (SW), C30 (MW) and C8, C31 (LW); series tracking by C9 (SW) and C10 (MW and LW). Inductive reaction coupling from control grid by coils L6 (SW), L7 (MW) and L8 (LW), with capacitative coupling across the common impedance of the trackers C9 and C10 in grid and anode circuits.

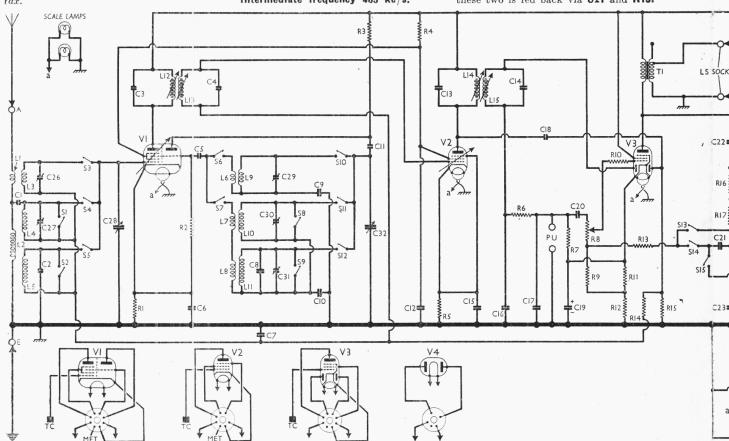
Second valve (V2, Mullard metallised EF39) is a variable-mu RF pentode operating as intermediate frequency amplifier with tuned-primary, tuned-secondary iron-cored transformer couplings C3, L12, L13, C4 and C13, L14, L15, C14, in which the tuning capacitors are fixed and trimming is effected by adjusting the cores.

Intermediate frequency 465 kc/s.

Diode second detector is part of double diode output pentode valve (V3, Mullard EBL1). Audio frequency component in rectified output is developed across load resistor R7 and passed via AF coupling capacitor C20, manual volume control R8 and grid stopper R10 to control grid of pentode section. IF filtering by C16, R6 and C17 in diode circuit, and R10 in pentode control grid circuit. Provision for connection of gramophone pick-up into C20, R8, while plugs and sockets provide a convenient means for using internal or external speaker only, or both together. Voltage-fed negative feed-back from the

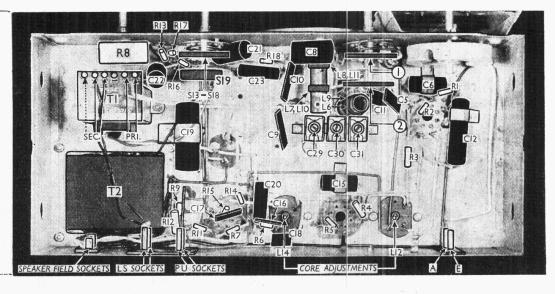
Voltage-fed negative feed-back from the series network C22, R16, R17, C23 and R18, which forms a potential divider across the output of V3 pentode, to the control grid circuit via R13. Switches S13-S18 permit the frequency response to be modified by manipulation of the circuit arrangement, giving a four-position tone control: Fidelity, Brilliant, Mellow 1 and Mellow 2.

In the Fidelity position \$14 and \$18 close, so that C22, R16, R17 and C23 form the potential divider, with R18 in parallel with C23, and the voltage developed across these two is fed back via C21 and R13.



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Under-chassis view. The two waveband switch units (numbered I and 2) and the tone control switch unit S13-S18 are indicated here and shown in detail in diagrams overleaf. The connecting tags of the output transformer TI are identified, the unused secondary end tapping being indicated by a dotted The arrow. fourth tag from the left is blank.



In the Brilliant position, \$14 and \$18 are open, and \$13 and \$15 closed. R13 is now connected directly to the potential divider, and R18 and C21 are connected in series across C23.

In the two Mellow positions, \$14 and \$18 close again, and \$13, \$15 open, as for Fidelity, but in position M1 \$17 closes, short-circuiting R17; and at M2 \$16 closes, short-circuiting both R16 and R17.

\$18 is shown in the diagram as three separate switches a, b and c connected in

parallel. Although it is contrary to normal practice to show switches thus in the circuit diagram, it is necessary in this instance in order that the diagram shall agree with the practical switch data overleaf.

Second diode of V3, fed from V2 anode via C18, provides DC potential which is developed across load resistor R15 and fed back through decoupling circuit R14, C7 as GB to FC and IF valves, giving automatic volume control. Delay voltage, together with GB for pentode section, is obtained from the drop along R11, R12, which form a potential divider in the cathode lead to chassis.

HT current is supplied by full-wave rectifying valve (V4, Mullard AZ31). Smoothing by speaker field L18 and electrolytic capacitors C24, C25.

COMPONENTS AND VALUES

	CAPACITORS	$_{(\mu\mathrm{F})}^{\mathrm{Values}}$
C1 C2 C3 C4 C5 C6 C7 C8 C9 C10 C11 C12 C13 C15 C16 C17 C18 C19* C20 C20 C21 C23 C24* C25 C26; C26; C26; C36; C4 C7 C8 C9 C10 C10 C10 C10 C10 C10 C10 C10 C10 C10	Aerial "top" coupling Aerial LW trimmer Ist IF transformer tuning { capacitors V1 osc. CG capacitor V1 osc. CG capacitor V1 osc. LW fixed trimmer Osc. LW fixed trimmer Osc. SW tracker Osc. SW tracker Osc. MW and LW tracker V1 osc. anode coupling V1, V2 SG's decoupling V1, V2 SG's decoupling V2 cathode by-pass IF by-pass capacitors IF by-pass capacitors AVC diode coupling V3 cathode by-pass AF coupling to V3 pent. Parts of negative feed-back circuit HT smoothing capacitors { Aerial circ. SW trimmer	0.000005 0.00006 0.00007 0.00007 0.00005 0.1 0.0005 0.0005 0.0005 0.0005 0.00014 0.0001 0.0001 0.0001 0.0001 0.0001 0.0001 0.0001 0.0001 0.0001 0.0001 0.0001 0.0001 0.0001 0.0001 0.0001 0.0000 0.
C27‡ C28† C29‡ C30‡ C31‡ C32†	Aerial circ. MW trimmer Aerial tuning capacitor Osc. circ. SW trimmer Osc. circ. MW trimmer Osc. circ. LW trimmer Oscillator circuit tuning	0·00005 0·00005 0·00005 0·00005

* Electrolytic. † Variable. ‡ Pre-set.

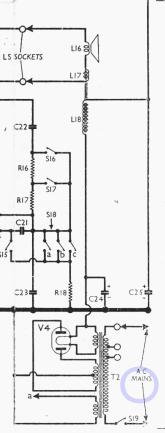
	RESISTORS	Values (ohms)
R1	V1 fixed GB resistor	220
R2	V1 osc. CG resistor	47,000
R3	V1 osc. anode HT feed	47,000
R4	V1, V2 SG's HT feed	39,000
R5	V2 fixed GB resistor	330
R6	IF stopper	47,000
R7	V3 signal diode load	470,000
R8	Manual volume control	1,000,000
R9	Part feed-back coupling	4,700
R10	V3 grid stopper	47,000
R11	V3 pentode GB and AVC delay resistors	150
R12	delay resistors	470
R13	Part feed-back coupling	15,000
R14	AVC line decoupling	1,000,000
R15	V3 AVC diode load	1,000,000
R16)	27,000
R17	> Tone control resistors <	22,000
R18	J	47,000

	OTHER COMPONENTS	Approx. Values (ohms)
1.1	Aerial SW coupling coll	0.4
1,2	Aerial MW and LW coupling	59.0
L3	Aerial SW tuning coil	Very low
1.4	Aerial MW tuning coil	2.7
1.5	Aerial LW tuning coil	15.7
1.6	Osc. SW reaction coil	21.5
17	Osc. MW reaction coil total	2.4
48	Osc. LW reaction coil } total	2-4
1.9	Osc. SW tuning coil	Very low
110	Osc. MW tuning coil	4.0
.11	Osc. LW tuning coil	4.5
12	} 1st IF trans. { Pri	9.4
13) (Sec	9.4
1.14	} 2nd IF trans. { Pri	6.7
1.15	(500	6.7
116	Speaker speech coil	2.0
$_{117}$	Hum neutralising coil	0.1
118	Speaker field coil	1,000· 0
.1	Output \(\) Pri	500.0
	trans. \ Sec., total	0.35
	(Pri., total	18.5
1.2	Mains Heater, sec	0.1
	trans. Rect. heat, sec.	0.1
	HT sec., total	398.0
1S12	Waveband switches	
513-	Tone control switches	
S18)	
819	Mains switch	

VALVE ANALYSIS

Valve voltages and currents in the table overleaf are those measured in our receiver when it was operating on mains of 230 V, using the 240 V tapping on the mains transformer.

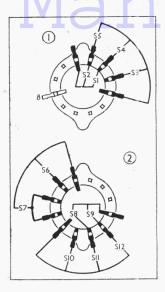
The receiver was tuned to the lowest wavelength on the MW band, the volume



Circuit diagram of the Pye 15A AC superhet. Switches S13-S18 associated with the negative feedback circuit provide a four-position tone control. S18 is shown as three separate switches, S18a, b and c to agree with the practical diagrams of the unit overleaf. The speaker sockets are connected between one end of TI secondary and a tapping near the other end.

Radio

control was at maximum and the tone control was at "Fidelity," but there was no signal input. Voltages were measured



Diagrams of the waveband switch units, drawn as seen when viewed from the rear of the underside of the chassis.

on the model 7 Universal Avometer, chassis being the negative connection.

If, as in our case, V2 becomes unstable while measurements are being made it can be stabilised by connecting a 0.1 µF capacitor between top cap and chassis.

Valve	Anode Voltage (V)	Anode Current (mA)		Screen Current (mA)
V1 ECH35	275 Oscil	$\left\{egin{array}{c} 2\cdot 9 \\ \mathrm{lator} \\ 3\cdot 4 \end{array}\right\}$	100	2.9
V2 EF39 V3 EBL31	275 256 310†	5.6	100 275	1·9 3·8

† Each anode, AC.

DISMANTLING THE SET

The bottom of the cabinet is fitted with a detachable cardboard cover, upon removal of which (four round-head wood screws) access may be gained to most of the compartment beneath the chassis deck. Removal of the chassis, however, is only a few moments' work.

Removing Chassis.—Remove the four control knobs (pull off) from the front

of the cabinet; withdraw from their sockets at the rear of the chassis the two speaker speech coil plugs and the non-reversible twopin speaker field coil plug;

remove the two fixing screws at the bottom corners at the rear of the chassis;

withdraw chassis about two inches, then tilt the back upwards and lift it out.

Removing Speaker .- With the chassis already removed, free the speaker leads from the soft metal clip on the side of the cabinet, and remove the nuts (with lock-washers) from the four bolts holding the speaker to the sub-baffle.

When replacing, the connecting panel should point towards the top right-hand corner of the cabinet, when viewed from

The connections, numbering the tags from left to right, are as follows: 1 and 5, field coil; 2, junction of T1 secondary and speech coil; 3, junction of T1 secondary and hum neutralising coil; 4, junction of hum neutralising coil and speech coil.

DRIVE CORD REPLACEMENT

Forty inches of first quality silk solid plaited line parum waxed, size 3½, is required for the drive cord.

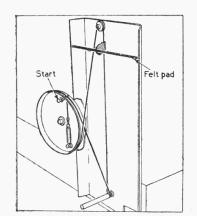
The scale glass must first be removed by removing the upper clamp (two set screws) and slackening the screws in the bottom one. The glass can then be lifted

out, with its rubber packing pieces.

Turn the gang to maximum, with the gap or hole in the edge of the drum vertically above the gang spindle. Tie a loop in one end of the cord, making sure that it is tight and will not slip, pass it through the hole in the drum, and slip the loop over the nearest anchor peg.

Facing the front of the chassis, pass the free end of the cord through the slot in the scale back-plate, down over the control spindle, and round it twice, then up, on the further side of the first run, as shown in the sketch below, on to the right-hand side of the guide pulley at the top of the scale; over it, and down again through the slot in the scale back-plate, crossing in front of the first run of cord, nearer the operator; then continuing down, under the drum, round the groove on its edge and through the hole or gap at the top.

A second loop must now be tied for the extension coil spring, in such a position as to extend the spring about a quarter of



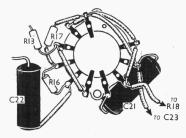
Sketch showing details of the cord drive for the scale pointer, including the direction of the cord round the spindle. It is drawn as seen from the front of the set with the scale removed.

an inch when hooked on to the second anchor. The pointer must be fixed to the vertical length of cord, close to the top and with the felt pads in the positions shown in the sketch, the cord being

gripped in a fold in the pointer plate.

The scale glass may now be fitted, care being taken to set it up squarely, then the pointer may be adjusted as explained

under "Circuit Alignment."
For guidance, the measured length of cord in our sample, with its loops already tied, was exactly 37in. overall when taut, and the centre of the pointer plate was 17in. from the starting end. Our drum was as shown in our sketch, but the makers' illustration shows a gap in the groove where we show a hole, and the second anchor is not so far displaced from the first as in our sample. Further, our anchors consisted of little round posts riveted to the drum plate, whereas the makers show them stamped out of the drum plate.



Sketch showing the tone control switch unit assembly as it appears when removed from the chassis. It is drawn as seen from the rear of an inverted chassis.

GENERAL NOTES

Switches.—S1-S12 are the waveband switches, ganged in two rotary units beneath the chassis. These are indicated in our under-chassis view by arrows and numbered circles (1 and 2), and shown in detail in the diagrams in col. 1, where they are drawn as seen when viewed from the rear of the underside of the chassis. The table below gives the switch positions for the three control settings, starting from the fully anti-clockwise position of the control. A dash indicates open, and C, closed.

\$13-\$18 are the tone control switches, ganged in a single five-position unit beneath the chassis. Four positions are used for tone control, and the fifth to operate the QMB mains switch \$19, which is ganged with it. This unit is indicated in our under-chassis view, and shown in detail in the diagram in col. 5, where the associated table beneath it shows the switch positions for the four tone control settings, starting from the

Waveband Switch Table

Switch	sw	MW ·	LW^{-1}
. S1	С		
S2		С	Manager 19
S3	С		-
S4	A11-101A11	С	
S5		-	С
S6	С		
S7	-	C	C
88	С	_	
S9		С	
S10	С		- Management
S11		С	
S12			C

"OFF" position and turning the control clockwise. A dash indicates open, and C, closed.

In order to show clearly the action of \$18, this has been divided into three parts, numbered a, b, c, as these are widely separated on the unit and connected in parallel. If all the parallel connections on the switch unit were shown as such they would confuse the diagram.

In col. 3, also, is a sketch of the unit showing the physical connections to it. All the components associated with it are mounted on its tags, and if the outer connections of R13, C22, R18 and C23 are unsoldered the whole unit may be removed complete for such purposes as replacement of a faulty component, or attention to S19.

Coils.—All the aerial circuit coils are mounted in a single unscreened unit on the chassis deck with their trimmers. The oscillator coils L6-L11 are in two units beneath the chassis by the waveband switch units, their associated trimmers and trackers being grouped close to them.

The IF transformers L12, L13 and L14, L15 are two screened units mounted on the chassis deck, their core adjustments projecting from either end. Their fixed tuning capacitors are contained within the units.

External Speaker. — The secondary winding of the output transformer T2 is brought out to a pair of sockets at the rear of the chassis, and from these the internal speaker or a low-impedance (2-4 \(\Omega \)) external speaker may be operated. If both are required together, the external speaker plugs may be inserted in sockets in the tops of the internal speaker plugs.

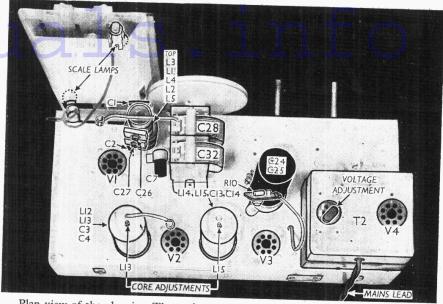
Scale Lamps.—These are two Ever Ready MES-type lamps, with clear spherical bulbs, rated at 6.5 V, 0.3 A. They are fitted at opposite ends of the scale.

Capacitors C24, C25.—These are two electrolytics in a single tubular metal container mounted on the chassis deck, beneath which the three connecting tags emerge. The red tag is the positive of C24 (8 μ F) and the yellow tag that of C25 (16 μ F). The black tag is the common negative connection. Although this negative tag is provided, the metal case is not isolated from the contents. The unit is rated as a surge-proof type, 450 V DC working.

CIRCUIT ALIGNMENT

IF Stages.—Connect signal generator leads, via a 0.1 μ F capacitor, to control grid (top cap) of V1 and chassis, removing the original top cap connector but connecting a 500,000 Ω resistor between the top cap of the valve and the AVC line. A convenient point on the AVC line is the bare wire connecting together the lower tags of C26 and C27 on the aerial coil unit.

Switch set to MW, turn the volume control to maximum, the tone control to "Fid" and tune to 570 m on scale. Feed in a 465 kc/s (645.16 m) signal, and adjust the cores of the two IF transformers. The primary adjustments are at the lower ends of the transformers, beneath the deck, and the secondary adjustments are at the upper ends. After adjusting these in turn for maximum output, remove the 500,000 Ω resistor and replace the top cap connector.



Plan view of the chassis. The mains transformer T2 cover forms a power unit containing the mains lead entry and the rectifying valve V4. R10 is mounted on the top cap connector of V3.

RF and Oscillator Stages.—With the gang at maximum, the pointer should be level with the black dots at the upper ends of the three scales. It may be adjusted by turning the drive drum on the gang spindle after loosening the fixing screw. Transfer signal generator leads to A and E sockets, via a suitable dummy aerial.

MW.—With set still switched to MW, tune to 200 m on scale, feed in a 200 m

Tone Control Switch Diagram and Table

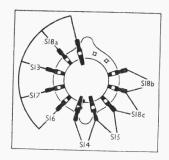


Diagram of the tone control switch unit S13-S18, drawn as seen from the rear beneath the chassis. S18a, S18b and S18c are all connected in parallel.

Switch	FID	BRI	M1	M2
S13		С		1-
S14	С	-	С	C
S15		C		
S16				C
S17		-	С	
S18a	С	The second of		
S18b		-		C
S18e	-		C	

 $(1,500~\rm kc/s)$ signal, and adjust **C30**, then **C27**, for maximum output. Tune to 500 m on scale, feed in a 500 m (600 kc/s) signal, and check calibration.

LW.—Switch set to LW, tune to 1,200 m on scale, feed in a 1,200 m (250 kc/s) signal, and adjust C31 for maximum output. Tune to 1,800 m on scale, feed in an 1,800 m (166.7 kc/s) signal, and check calibration.

SW.—Switch set to SW, using 400 Ω dummy aerial, tune to 17.5 m on scale, feed in 17.5 m (17.14 Mc/s) signal, and adjust C29, then C26, for maximum output. Feed in a 43 m (6.98 Mc/s) signal, tune it in, and check calibration. If it is out, adjust the turns of L9 to correct it; then adjust the turns of L3 for maximum output. Then repeat the SW adjustments entirely.

SERVICE SHEET CORRECTION

DEALERS are asked to note an unfortunate error in the valve base diagram for the Ever Ready C50N valve (V1) shown beside the circuit diagram of the Lissen 8130 in our Service Sheet 722, where the anode is shown connected to the top cap, and the control grid goes to pin 2 on the base. Actually these connections should be transposed, the control grid being the top cap connection.

Dealers are requested to mark their copies in order to avoid confusion at a later date.