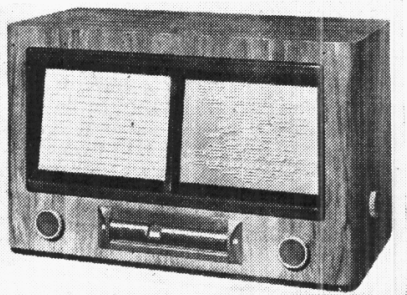


"TRADER" SERVICE SHEET 463

K.B. 820

BATTERY SUPERHET



THE K.B. 820 is a 4-valve 3-band battery superhet with keyboard tuning for six stations, operating on the variable permeability principle, together with three keys for manual waveband switching. There is provision for the use of a pick-up, and for an external speaker, with internal speaker muting. The SW range is 16.5-52m.

Release date: July, 1939.

CIRCUIT DESCRIPTION

All the switches associated with the keyboard unit have been numbered in such a manner as to indicate their functions; all switches bearing the same number are operated by the same key; a suffix letter **a**, **b** or **c** indicates that its

switch closes, while an **x**, **y** or **z** indicates that its switch opens, when its key is pressed; when the key is released, by pressing another, the **a**, **b** and **c** switches open, and the **x**, **y** and **z** switches close. The switches are numbered in groups, in which each member of a group bears the same number, and each key controls two groups: one in the aerial circuit and one in the oscillator circuit.

Two alternative aerial input sockets are provided, **A1** and **A2**. Input from **A1** is via series condenser **C1** and coupling coil **L1** (SW); **C1**, **L1** and coupling condensers **C2**, **C3** (MW and LW manual); or **C1**, **L1** and **C2** (automatic), to single tuned circuits **L2**, **C30** (via **S1a** and **S1b**, SW), **L3**, **C30** (via **S1x**, **S2a**, and **S2b**, MW) and **L4**, **C30** (via **S1x**, **S2x**, **S3a** and **S3b**, LW) for manual tuning, or to pre-tuned automatic coils **L5** to **L10** (via **S1x**, **S2x**, **S3x** and one of the selector switches **S4a** to **S9a**) and fixed tuning condenser **C4** (auto). On MW and LW manual operation, when **S2c** or **S3c** is closed, the aerial coupling is modified by the addition of **C3**.

Input from **A2** socket feeds the same aerial input circuit via a potential divider **R1** and **R2** for the reception of strong transmissions.

First valve (**V1**, Mullard metallised **TH2**) is a triode hexode operating as frequency changer with internal coup-

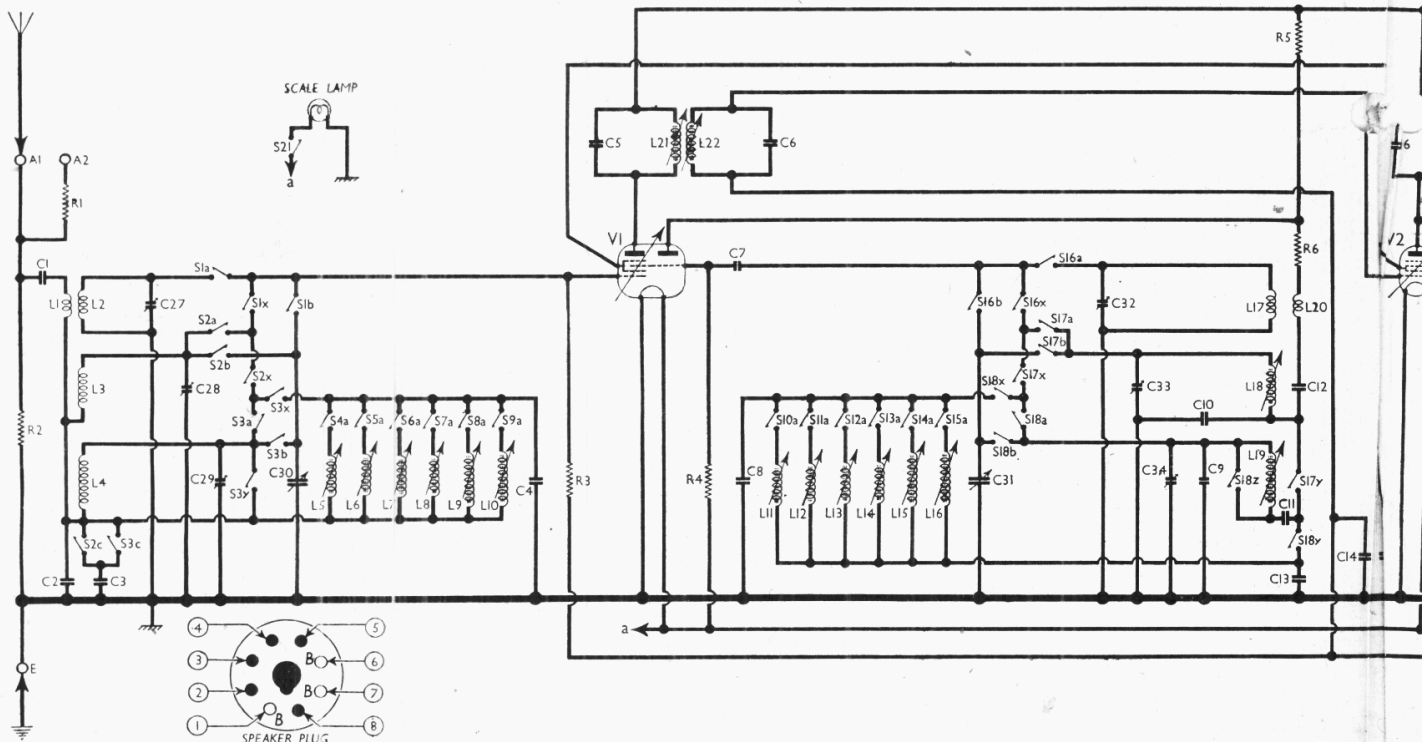
ling. Triode oscillator manual tuning grid coils **L17** (SW), **L18** (MW) and **L19** (LW) are tuned by **C31**; parallel trimming by **C32** (SW), **C33** (MW) and **C9**, **C34** (LW); series tracking by **C10** (MW), **C11** (LW) and specially shaped vanes of **C31**. Reaction coupling by **L20** (SW), common impedance of **C10** (MW and LW), via stabilising resistance **R6** and condenser **C12**.

Automatic tuning coils **L11** to **L16** are connected via **S16x**, **S17x**, **S18x**, the selector switches **S10a** to **S15a** and **C13** between control grid and chassis, and tuned by **C8**. Since **C13** is also in the anode circuit, reaction coupling is thus established.

Second valve (**V2**, Mullard metallised **VP2B**) is a variable-mu RF hexode operating as intermediate frequency amplifier with tuned-primary tuned-secondary iron-cored transformer couplings **C5**, **L21**, **L22**, **C6** and **C16**, **L23**, **L24**, **C17**. Alignment adjustments are effected by varying the positions of the iron cores.

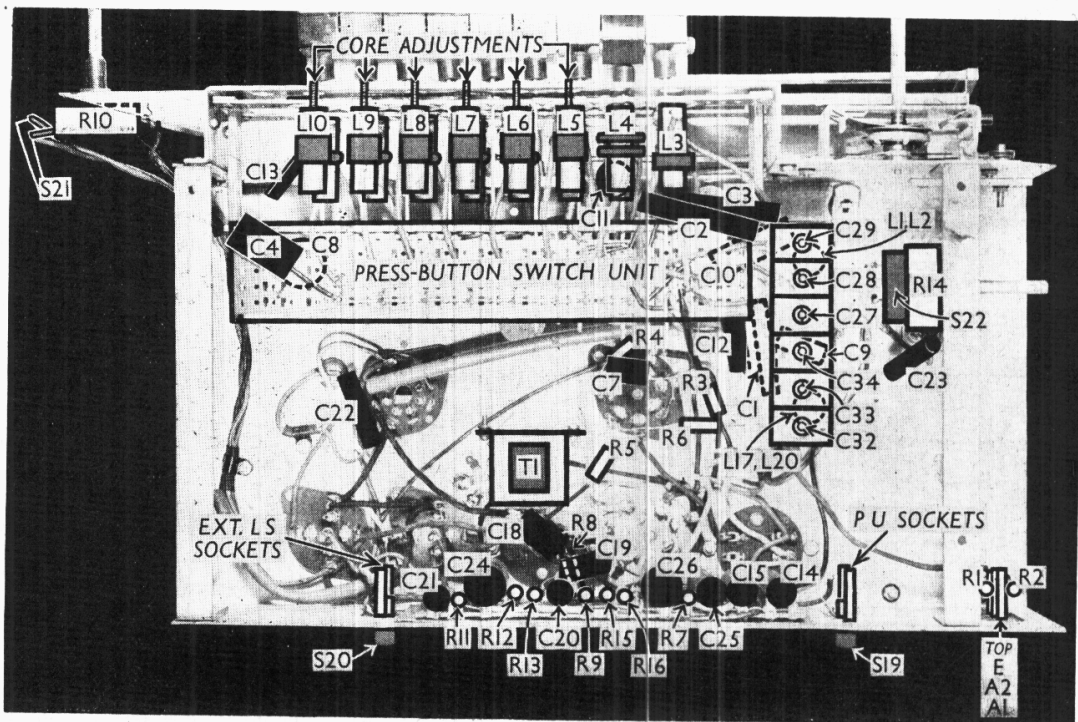
Intermediate frequency 464 KC/S.

Diode second detector is part of double diode triode valve (**V3**, Mullard metallised **TDD2A**). Audio frequency component in rectified output is developed across load resistance **R9** and passed via AF coupling condenser **C20**, switch **S19** and manual volume control **R10** to CG



Circuit diagram of the K.B. 820 key-board tuning battery superhet. Inset at the basis a

Under-chassis view, showing the core adjustments for the aerial section of the receiver, and also the various condenser trimmers in a bank on the right. Diagrams of the press button switch unit are overleaf. Note **S19** and **S20**, associated with the pick-up and external speaker sockets respectively.



of triode section, which operates as AF amplifier. Provision for connection of gramophone pick-up across **R10**; when the knob controlling **S19** is unscrewed, the switch opens to mute radio. IF filtering by **C18** and **R8**.

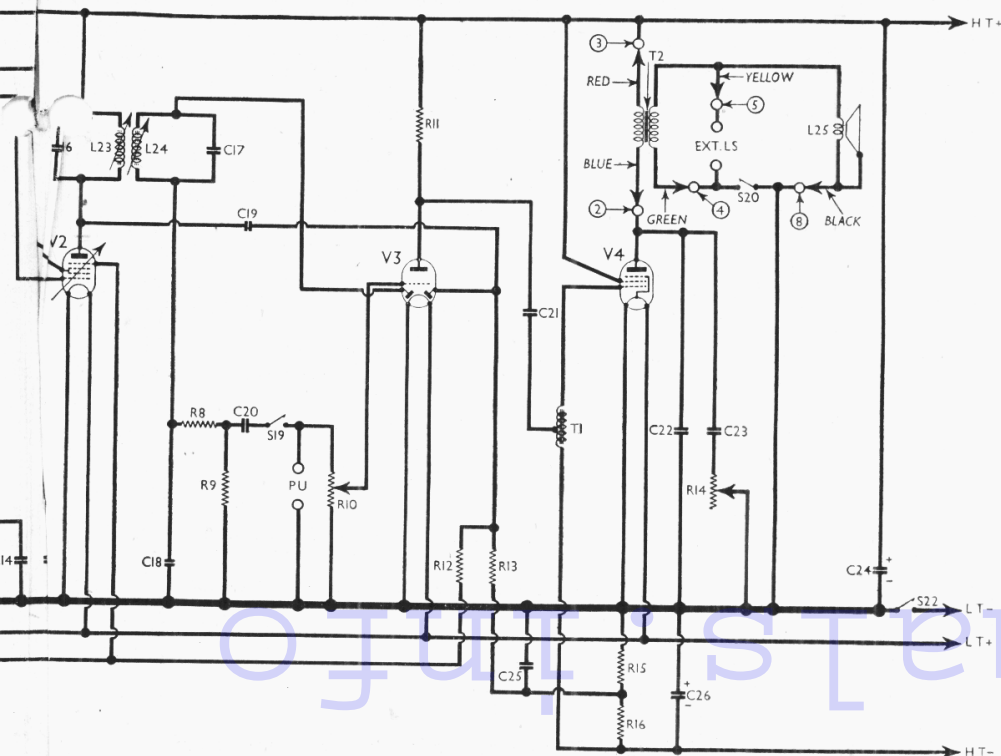
Second diode of **V3**, fed from **V2** anode via **C19** provides DC potential which is developed across load resistance **R13** and fed back through a decoupling circuit as

GB to FC (except on SW) and IF valves, giving automatic volume control.

Parallel-fed auto-transformer coupling by **R11**, **C21** and **T1** between **V3** triode and pentode output valve (**V4**, Mullard **PM22A**). Fixed tone correction by **C22** in anode circuit. Variable tone control by **C23**, **R14**, also in anode circuit. Provision for connection of low impedance external speaker across secondary of in-

ternal speaker input transformer **T2**. The screw-type switch **S20** permits internal speaker to be muted if desired.

Fixed GB potential for **V1** and **V2**, GB for **V4**, and AVC delay potential are obtained from drop along resistances **R15** and **R16** which form a potential divider in negative HT lead to chassis.



The basis is a diagram of the speaker connector

COMPONENTS AND VALUES

CONDENSERS	Values (μF)
C1	0.005
C2	0.002
C3	0.002
C4	Automatic aerial circuit fixed tuning condenser ... 0.0004
C5	First IF transformer fixed tuning condensers ... 0.00015
C6	VI osc. CG condenser ... 0.00015
C7	Automatic osc. circuit fixed tuning condenser ... 0.0008
C8	Osc. circuit LW fixed trimmer ... 0.00025
C9	Osc. circuit MW tracker ... 0.0004
C10	Osc. circuit LW tracker ... 0.00023
C11	VI osc. anode coupling condensers ... 0.0004
C12	AVC line decoupling ... 0.1
C13	V1, V2 SG's decoupling ... 0.1
C14	Second IF transformer fixed tuning condensers ... 0.00015
C15	IF by-pass ... 0.00028
C16	Coupling to V3 AVC diode ... 0.00025
C17	AF coupling to V3 triode ... 0.02
C18	V3 triode to V4 AF coupling ... 0.02
C19	Fixed tone corrector ... 0.001
C20	Part of variable tone control ... 0.02
C21	HT circuit reservoir ... 2.0
C22	Auto GB by-pass condensers ... 0.1
C23	Auto GB by-pass condensers ... 25.0
C24	Aerial circuit SW trimmer ... 0.000045
C25	Aerial circuit MW trimmer ... 0.000045
C26	Aerial circuit LW trimmer ... 0.000045
C27	Aerial circuit manual tuning ... —
C28	Osc. circuit manual tuning ... —
C29	Osc. circuit SW trimmer ... 0.000045
C30	Osc. circuit MW trimmer ... 0.000045
C31	Osc. circuit LW trimmer ... 0.000045
C32	Osc. circuit SW trimmer ... 0.000045
C33	Osc. circuit MW trimmer ... 0.000045
C34	Osc. circuit LW trimmer ... 0.000045

* Electrolytic. † Variable. ‡ Pre-set.

RESISTANCES		Values (ohms)
R1	Aerial input potential divider resistances	10,000
R2	V1 hexode CG resistance	5,000
R3	V1 osc. CG resistance	500,000
R4	V1 osc. anode HT feed	100,000
R5	V1 osc. anode HT feed	25,000
R6	V1 osc. anode stabiliser	100
R7	V1, V2 SG's HT feed	50,000
R8	IF stopper	50,000
R9	V3 signal diode load	500,000
R10	Manual volume control	500,000
R11	V3 triode anode load	100,000
R12	AVC line decoupling	500,000
R13	V3 AVC diode load	500,000
R14	Variable tone control	50,000
R15	V1, V2 fixed GB; V4 GB and AVC delay pot.	150
R16		400

OTHER COMPONENTS		Approx. Values (ohms)
L1	Aerial SW coupling coil	0.7
L2	Aerial SW tuning coil...	Very low
L3	Aerial MW tuning coil	2.7
L4	Aerial LW tuning coil...	37.0
L5	Aerial circuit automatic tuning coils	2.5
L6		3.6
L7		4.8
L8		6.5
L9		18.0
L10		22.0
L11		1.5
L12		1.8
L13	Oscillator circuit automatic tuning coils	2.1
L14		2.5
L15		4.3
L16		4.3
L17		
L18	Osc. circ. SW tuning coil	5.25
L19	Osc. circ. MW tuning coil	11.5
L20	Oscillator SW reaction	0.5
L21	1st IF trans.	Pri... 3.7
L22		Sec... 3.7
L23	2nd IF trans.	Pri... 3.7
L24		Sec... 2.7
L25	Speaker speech coil	2.5
T1	Intervalve auto trans., total	5,700.0
T2	Speaker input trans.	Pri... 750.0 Sec... 0.3
S1a, b, x to S3a, b, c, x, y	Aerial circuit manual waveband switches	—
S4a to S9a	Aerial auto selector switches	—
S10a to S15a	Oscillator auto selector switches	—
S16a, b, x to S18a, b, x, y, z	Oscillator circuit manual waveband switches	—
S19	Radio muting switch	—
S20	Speaker muting switch	—
S21	Scale lamp switch, ganged R10	—
S22	LT circuit switch, ganged R14	—

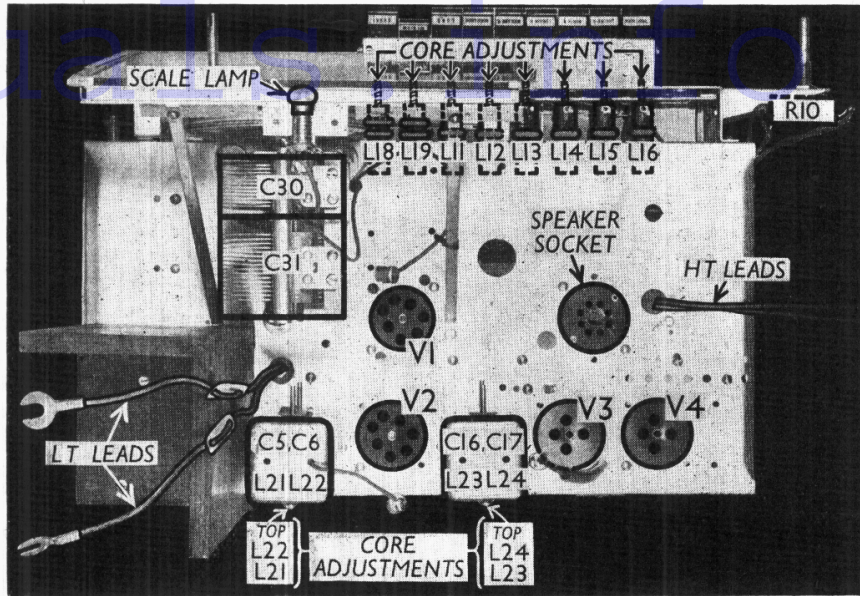
DISMANTLING THE SET

The cabinet is fitted with a detachable bottom, upon removal of which (four round-head wood screws) access may be gained to most of the components beneath the chassis.

Removing Chassis.—Remove the two control knobs (recessed grub screws) from the front of the cabinet and one from the side (set screw, with projecting head, inside cabinet and reached through hole in bottom of cabinet);

withdraw speaker connecting plug from socket on chassis deck; remove the four bolts (with claw washers and lock-washers) holding the chassis to the bottom of the cabinet.

Removing Speaker.—Withdraw plug from chassis deck; slacken the four clamp screws (with



Plan view of the chassis, showing the core adjustments for the permeability-tuned oscillator coils, and for the IF transformers

lock-washers) holding speaker frame to sub-baffle; swivel the clamps and lift out the speaker.

When replacing, the transformer should be at the top.

VALVE ANALYSIS

Valve voltages and currents given in the table below are those measured in our receiver when it was operating with a new HT battery reading 135 V on load. The receiver was tuned to the lowest wave-length on the MW band and the volume control was at maximum, but there was no signal input.

Voltages were measured on the 400 V scale of a model 7 Universal Avometer, chassis being negative.

Valve	Anode Voltage (V)	Anode Current (mA)	Screen Voltage (V)	Screen Current (mA)
V1 TH2	129	0.9	46	1.0
	{ Oscilator	{ 2.6		
	{ 65			
V2 VP2B	129	1.7	46	0.5
V3 TDD2A	45	0.6	—	—
V4 PM22A	128	2.7	129	0.5

GENERAL NOTES

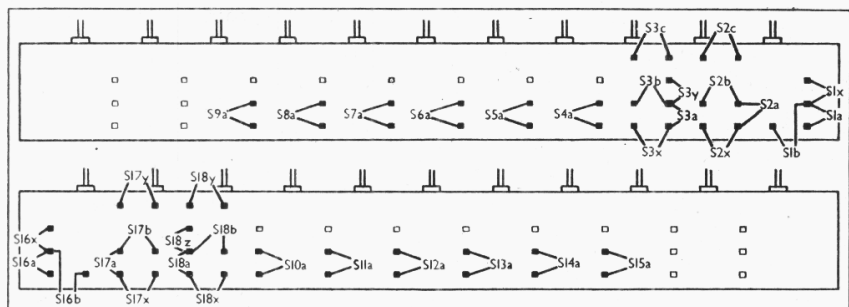
Switches.—S1a, b, x to S18a, b, x, y, z are the station selector and manual waveband switches, in a single unit beneath the chassis, and are operated by nine "keys," in place of press-buttons. Of these, the first six, starting from the left, are for pre-set stations, while the last three are for manual waveband switching. The switches are coded in our circuit diagram, and in the switch diagrams (shown below) with suffix letters to indicate their operation. This is fully explained at the beginning of the Circuit Description.

S19 is a screw-type switch, operated by a small milled knob, and associated with the pick-up sockets at the rear of the chassis. When the knob is unscrewed it breaks the connection of C20 to R10, and so mutes radio.

S20 is a similar switch, associated with the external speaker sockets, also at the rear of the chassis. When it is unscrewed the L25 circuit is broken, thus muting the internal speaker.

S21 is the scale lamp switch, fitted inside the volume control R10. It is normally open, but closes when the volume control spindle is pushed in.

S22 is the QMB battery switch, ganged



Diagrams of the key-board switch unit. The upper one is the view as seen from beneath the chassis, and the lower one is the reverse side of the unit

with the tone control R14 (see also Chassis Divergencies).

Coils.—L1, L2 and L17, L20 are in two unscreened tubular units beneath the chassis, mounted below the bank of six pre-set condensers towards the right of our under-chassis view. L3-L10 and L11-L16, L18, L19 are in separate tubular units in two rows of eight between the switch unit and the front of the chassis; all these coils, except L3 and L4 have variable iron cores adjusted by screws which are indicated in our two chassis pictures. Note that L18 and L19 are the manual oscillator coils, and are only adjusted when aligning the manual section of the receiver. The remaining adjustments are for key-board tuning.

L21, L22 and L23, L24 are the IF transformers, in two screened units on the chassis deck. These also have variable iron cores, the adjustments being reached through holes in the rear of the cans.

The small auto-transformer T1 is beneath the chassis.

Scale Lamp.—This is an MES type, rated at 2.5 V.

External Speaker.—Two sockets are provided at the rear of the chassis for a low impedance (2.5 0) external speaker. S20, associated with the sockets, opens and mutes the internal speaker when its milled knob is unscrewed. It should not be unscrewed until an external speaker is connected up.

Pre-Set Condensers.—All the pre-set condensers are in a bank of six beneath the chassis. All the remaining trimming adjustments are carried out by adjustable iron cores.

Batteries.—LT., 2V accumulator cell; H.T., 135V dry HT battery, which need not be tapped. Grid bias is automatic.

Battery Leads and Voltages.—Black lead, spade tag, LT negative; red lead, spade tag, LT positive 2V; black lead and plug, HT negative; red lead and plug, HT positive 135V.

Speaker Connector.—The speaker is connected up to the chassis by an octal plug and socket, of which pins 1, 6 and 7 are blank. A diagram of the plug is inset Beneath the circuit, and its connections are shown by circles and arrows in the circuit diagram. The colour coding of the leads is: 2, blue; 3, red; 4, green; 5, yellow; 8, black.

Chassis Divergencies.—According to the makers' diagram there are two ganged battery switches, S22 as shown in our diagram and another between chassis and the chassis sides of R15, C26. Our receiver was actually fitted with a double switch unit, but only one of the switches was wired up.

C9, C34 were returned to chassis in our model, but the makers' diagram shows them returned to the junction of C11, S17y and S18y.

KEY-BOARD STATION SETTING

The wavelength ranges covered by the six station keys, looking at the front of the set and numbering from the left are given in the next column.

Each of the six keys has one adjusting screw above it, and one below. To

increase the wavelength, unscrew the adjustment; to reduce it, screw up the adjustment.

To set a station, remove the escutcheon plate, press the appropriate key, and first adjust the oscillator coil core (above the key) to give the maximum signal from the required station. Now adjust the aerial coil core (beneath

Key	Wavelength Range
1	2,000—1,340 m
2	1,565—1,100 m
3	552—400 m
4	460—315 m
5	363—250 m
6	286—193 m

the key) for maximum output from the station. Re-check the oscillator coil adjustment. When making a change to a station remote in wavelength from that previously selected, it is best to proceed with each trimmer from station to station until the desired one is reached. Alternatively, a signal generator can be used for the preliminary setting. Always adjust finally on the actual station, with the aerial with which the set is to be used.

On no account alter the settings of the last two adjusting screws on the right above the keys, unless the set is being aligned for manual tuning, as they control the MW and LW tracking.

CIRCUIT ALIGNMENT

IF Stages.—Connect signal generator via a 0.1μF condenser between control grid (top cap) of V1 and chassis. Press the MW key, and feed in a 464 KC/S signal, then adjust the cores of L21, L22, L23 and L24 in turn for maximum output. Check these settings.

RF and Oscillator Stages.—With gang at maximum, pointer should coincide with the vertical lines at the extreme right-hand ends of the wavelength scales. Connect signal generator, via a suitable dummy aerial, to the A1 and E sockets.

MW.—Press MW key, tune to 500 m on scale, feed in a 500 m (600 KC/S) signal, and adjust core of L18 for maximum output. Tune to 214 m on scale (white dot), feed in a 214 m (1,400 KC/S) signal and adjust C33, then C28, for maximum output. Return to 500 m, readjust core of L18 for maximum output, while rocking the gang for optimum results.

LW.—Press LW key, tune to 1,714 m on scale (white dot), feed in a 1,714 m (175 KC/S) signal, and adjust core of L19 for maximum output. Tune to 857 m on scale, feed in an 857 m (350 KC/S) signal, and adjust C34, then C29, for maximum output. Return to 1,714 m, and readjust core of L19 for maximum output, while rocking the gang for optimum results.

SW.—Press SW key, tune to 20 m on scale, feed in a 20 m (15 MC/S) signal, and adjust C32 for maximum output, using the peak involving the lesser trimmer capacity. Then adjust C27 for maximum output, rocking the gang very slightly for optimum results.

Multicore Solder with Ersin Flux

UP to the present the familiar resin-cored solder has been more or less standard in radio, electrical and instrument work. Recently, however, a new solder with interesting features has been manufactured and marketed by Multicore Solders, Ltd., of Bush House, Aldwych, W.C.2.

Three Cores of Flux

The first unusual point about this solder is that, as its name implies, it has more than one core of flux, three having been standardised by the manufacturers. It is claimed that, whereas with the single-cored product there is always a possibility of an interruption of the flux for a certain length of solder, in the 3-cored type it is unlikely that an interruption would occur in all three cores at once.

Another advantage is that the 3-core construction results in thinner solder "walls," which aids in quick melting, and in more even distribution of the flux.

Multicore solder can be made with ordinary resin flux in the cores, but it is more usually supplied with Ersin flux, which is an exclusive product of this firm. This flux is actually high-grade resin, activated by a small proportion of chemicals, which produces several desirable properties.

At the outset it may be said that Ersin is non-corrosive, even after exposure to any degree of humidity; in addition, it is an efficient cleanser of metallic surfaces, and reduces the surface tension of the solder, causing it to "wet" metals very rapidly. After soldering any residue of flux is pure resin.

A Convincing Test

Those who have tried to solder nickel-plated tags with ordinary resin-cored solder will be interested to know that in *The Trader* laboratory we carried out a direct comparative test, and found that, whereas with a good quality resin-cored solder it was not possible to make a joint on nickel, with Ersin-cored solder the joint was made immediately and perfectly. Similar results were obtained when soldering to a cadmium-plated chassis.

It is understood that Multicore solder is at present supplied to many of the leading radio manufacturers, and whilst at present no plans have been made for supplying it in small quantities to service engineers, retailers, etc., negotiations are in hand with one large service organisation, as a result of which it may be possible for service engineers to buy the solder for use in their own workshops.

For manufacturers' requirements Multicore solder is supplied either on 1 lb. or 7 lb. reels, sensibly-packed in ¼-cwt. sealed cartons. It is impossible to quote prices owing to the changing prices of tin, and these prices vary, of course, according to the alloy and gauge of the solder. It is stated, however, that the price is no greater than that of certain other single-cored solders on the market.