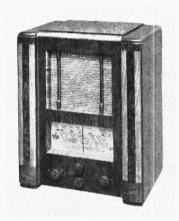
"TRADER" SERVICE SHEET 360

AND RG53



The Pilot 53 table model.

OVERING a short-wave range of 16·5-52 m, the Pilot 53 is a 4-valve (plus rectifier) AC 3-band superhet suitable for mains of 200-250 V, 50 C/S. It has provision for both a gramophone pick-up and an extension speaker.

An identical chassis is fitted in the C53 console receiver, and the chassis of the RG53 radiogram is very similar, the differences being explained under "RG53 Modifications." This Service Sheet was prepared on a 53.

CIRCUIT DESCRIPTION

Aerial input via coupling coils L1 (SW), L2 (MW) and L3 (LW) to single-tuned circuits L4, C20 (SW), L5 C20 (MW) and L6, C20 (LW) which precede triode hexode valve (V1, Osram X65) operating as frequency changer with internal coupling.

Triode oscillator grid coils L7 (SW), L8 (MW) and L9 (LW) are tuned by C21; parallel trimming by C22 (SW), C23 (MW) and C24 (LW); series tracking by C4 (SW), C25 (MW) and C26 (LW). Reaction is applied from anode by coils L10 (SW) via stabilising resistance R2, L11 (MW) via stabilising resistance R3 and L12 (LW) via stabilising resistance **R4.**Second valve (**V2, Brimar 6U7G**) is a

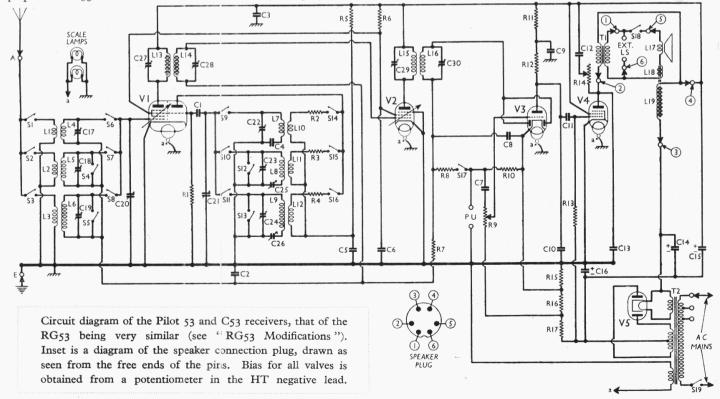
variable-mu radio frequency pentode operating as intermediate frequency amplifier with tuned-primary tuned-secondary transformer couplings C27, L13, L14, C28 and C29, L15, L16, C30; L13 and L14 being ironcored while L15 and L16 are air-cored.

Intermediate frequency 451KC/S. Diode second detector is part of double diode triode valve (V3, Brimar 6Q7G) with both diode anodes strapped together to operate as a single diode. Audio frequency component in rectified output is developed across load resistance R10 and passed via AF coupling condenser C7 and manual volume control R9 to CG of triode section, which operates as audio frequency amplifier. IF filtering by resistance R8 in diode load

circuit and condensers C8, in diode circuit, and C10 in triode anode circuit. Two sockets are provided for connection of gramophone pick-up via a special plug which, when inserted and turned through a few degrees in an anti-clockwise direction, automatically causes \$17 to open, breaking the junction of R8 and R10 and muting radio. The pick-up is then in circuit directly between the junction of C7, R10 and chassis, and is represented in our diagram by two sockets.

The potential developed across R8 and R10 in series is fed back through the decoupling components R7 and C2 to FC, on all bands, and IF valves, giving automatic volume control. No delay voltage is employed but V1 and V2 obtain their fixed minimum GB potential via the AVC line as, while with no signal applied to **V3** diodes no diode current flows, the load resistances are returned to the cathode which is biased negatively with respect to chassis, to which V1 and V2 cathodes are returned, and in this condition the potential all the way along the AVC line will be that at **V3** cathode, diode load potentials being added to it in the same direction, or sign, when a signal is applied to the diode.

Resistance-capacity coupling by R12, C11 and R13 between V3 triode and pentode output valve (V4, Brimar 6F6G). Fixed tone control in anode circuit by C13 while variable tone control is provided by RC filter C12. R14 also in anode circuit. Provision is made for



connection of a low impedance external speaker by means of a switched two-pin socket and plug similar to that used for connecting the gramophone pick-up. In this case a small anti-clockwise movement of the plug opens switch \$18 thus breaking the internal speaker speech coil circuit for muting purposes. If the plug is not turned, both speakers will be in circuit, the external one being connected across the secondary of the internal speaker transformer T1.

HT current is supplied by IHC full-wave rectifying valve (V5, Brimar 5Z4G). Smoothing by speaker field L19 and electrolytic condensers C14, C15. HT circuit RF filtering

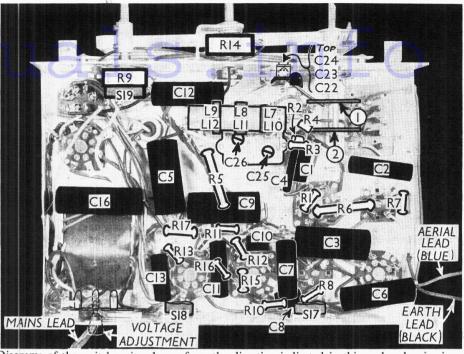
GB potentials for **V1**, **V2**, **V3** triode and **V4** are obtained automatically from drop along resistances R15, R16 and R17 forming a potential divider in the negative HT to chassis. It should be noted that the common negative lead of C14 and C15 is returned to HT negative at the centre tap of the HT winding of the mains transformer T1, not to chassis.

COMPONENTS AND VALUES

	RESISTANCES	Values (ohms)
Rı	Vi osc. CG resistance	100,000
R2	Osc. SW reaction stabiliser	200
R ₃	Osc. MW reaction stabiliser	2,000
R ₄	Osc. LW reaction stabiliser	20,000
R ₅	Vi osc. anode HT feed	30,000
R6	VI, V2 SG's HT feed	30,000
R7	AVC line decoupling	1,000,000
R8	IF stopper	50,000
R9	Manual volume control	750,000
Rio	V ₃ diodes load resistance	300,000
Rii	V ₃ triode anode decoupling	100,000
R12	V3 triode anode load	200,000
Rı3	V ₄ CG resistance	500,000
R14	Variable tone control	100,000
R15	Auto bias pot. divider for VI, V2	70
R16	fixed GB; V3 triode and V4	30
R17) GB (190

	CONDENSERS	,	Values (µF)
Cı	Vi osc. CG condenser		0.0001
C ₂	AVC line decoupling		0.02
C_3	HT circuit RF by-pass		0.1
C ₄	Osc. circuit SW tracker		0.006
C ₅	VI osc. anode decoupling		0.1
C6	V1, V2 SG's decoupling		0.02
C7	AF coupling to V ₃ triode		0.02
C8	IF by-pass		0.00012
C ₉	V ₃ triode anode decoupling		0.1
Cio	IF by-pass		0.00012
Cii	V ₃ triode to V ₄ AF coupling		0.01
C12	Part of variable tone control		0.05
C13	Fixed tone corrector		0.002
C14*) IIT amagathing	(8·o
C15*	HT smoothing	1	8·o
C16*	Auto GB circuit by-pass	٠.	50.0
C17‡	Aerial circuit SW trimmer		, \.
C18‡	Aerial circuit MW trimmer		_
C19‡	Aerial circuit LW trimmer		-
C20†	Aerial circuit tuning		
C21†	Oscillator circuit tuning		-
C22‡	Osc. circuit SW trimmer		-
C23‡	Osc. circuit MW trimmer		_
C24‡	Osc. circuit LW trimmer		
C25‡	Osc. circuit MW tracker		0.0006
C26‡	Osc. circuit LW tracker		0.0003
C27‡	1st IF trans. pri. tuning	.;	
C28‡	1st IF trans. sec. tuning		
C29‡	2nd IF trans. pri. tuning		
C3o‡	and IF trans. sec. tuning		

† Variable. * Electrolytic. † Pre-set.



Diagrams of the switch units, drawn from the direction indicated in this under-chassis view, are given on the back of this sheet.

	OTHER COMPONENTS	Approx. Values (ohms)
Lı	Aerial SW coupling coil	0.6
L2	Aerial MW coupling coil	20.0
L ₃	Aerial LW coupling coil	120.0
L ₄	Aerial SW tuning coil	0.02
L ₅	Aerial MW tuning coil	3.5
L6	Aerial LW tuning coil	19.0
L7	Osc. circuit SW tuning coil	0.1
L8	Osc. circuit MW tuning coil	6.4
L ₉	Osc. circuit LW tuning coil	9.6
Lio	Oscillator SW reaction	0.8
Lin	Oscillator MW reaction	r.8
Lin	Oscillator LW reaction	5.8
Lr3	(Pri	7.0
LI4	1st IF trans. Sec	7.0
Lis	(Pri	11.25
L16	2nd IF trans. Sec	11.25
Li	Speaker speech coil	3.0
L18	Hum neutralising coil	0.3
Lig	Speaker field coil	1,500.0
Тт	C(Pri	700.0
11	Speaker input trans. Sec	0.2
	(Pri., total	35.0
T2	Mains Heater sec	0.1
	trans. Rect. heat. sec.	0.12
	HT sec., total	310.0
S1-S16	Waveband switches	
Si	Radio muting switch	-
Sit	Speaker switch	
Sig	Mains switch, ganged R9	
-		

DISMANTLING THE SET

Removing Chassis.—If it is desired to remove the chassis from the cabinet, remove the four control knobs (pull off) and the four bolts (with washers and spring washers) holding the chassis to the bottom of the cabinet. Now free the speaker leads from the staple at the side of the cabinet, when the chassis can be withdrawn to the extent of the speaker leads, which is sufficient for normal purposes.

When replacing, do not forget to place the

felt washers on the control spindles before fixing the knobs.

To free the chassis entirely, unplug the speaker leads from the socket on the chassis deck

Removing Speaker.—The speaker can be removed from the cabinet by unplugging the leads from the socket on the chassis deck, removing two of the clamps (nuts and lock washers) and slackening the other two. When replacing, see that the transformer is on the right.

VALVE ANALYSIS

Valve	Anode Voltage (V)	Anode Current (mA)	Screen Voltage (V)	Screen Current (mA)
Vi X65	258 Oscil	lator 4.5	110	3.1
V2 6U7G	258	6.8	110	1.6
V3 6Q7G	70	2.7		
V4 6F6G	233	35.0	258	6.4
V5 5Z4G	322†		_	

† Each anode, AC.

Valve voltages and currents given in the table above are those measured in our receiver when it was operating on mains of 230 V, using the 225 V tapping on the mains transformer. The receiver was tuned to the lowest wavelength on the medium band, and the volume control was at maximum, but there was no signal input as the aerial and earth leads were shorted.

Voltages were measured on the 400 V scale of a model 7 Universal Avometer, chassis being negative.

If, as in our case, V2 should become unstable when its anode and screen currents are being measured, it can be stabilised by connecting a non-inductive condenser of about $o \cdot i$ μF from grid (top cap) to chassis.

GENERAL NOTES

Switches.—S1-S16 are the waveband switches, in two rotary units beneath the chassis. These are indicated in the underchassis view, and shown in detail in the

diagrams on this side of this sheet, where they are as seen looking from the rear of the underside of the chassis. The table in col. two gives the switch positions for the three control settings, starting from fully anti-clockwise. A dash indicates open, and C closed

\$17 is the radio-gram switch, of the rotary type, associated with the pick-up sockets at the rear of the chassis. **S17** is normally closed, but when the 2-pin pick-up plug is inserted and rotated anti-clockwise, opens \$17 and so mutes radio by breaking the input to the grid circuit of V3. When the pick-up plug is rotated clockwise, however, \$17 closes for radio operation.

\$18 is a similar switch associated with the external speaker sockets, also at the rear of the chassis. When an external speaker is plugged in, and the 2-pin plug is rotated anti-clockwise, \$18 opens and mutes the internal speaker by disconnecting its speech coil circuit. In the clockwise position, however, \$18 is closed, and both speakers are in operation.

\$19 is the QMB mains switch, ganged with

the volume control R9.

Coils.—L1-L6, and the IF transformers L13, L14 and L15, L16, are in three screened units on the chassis deck, with their associated trimmers. Note that the trimmers C17-C19 are reached through three holes in the front of the L1-L6 can.

L7-L12 are on an unscreened tubular former beneath the chassis.

Scale Lamps.—These are two Ever Ready miniature bayonet cap types, rated at 7.3 V, 0.25 A.

Condensers C14, C15.—These are two $8\mu\mathrm{F}$ 475PV electrolytics in a single tubular metal case, mounted on the chassis deck. The case is isolated, and the black lead is the common negative. Note that it does not go to chassis. The red lead to V5 valveholder is the positive of C14, and the red lead to the speaker socket the positive of C15.

TABLE AND DIAGRAMS OF THE SWITCH UNITS

Switch	LW	MW	SW
S1 S2 S3 S4 S5 S6 S7 S8 S9	_		C
S2	C	C	-
53	U		C
S5		C	č
\$6		U	č
S7		C	<u>.</u>
S8	C		
So			C
Sio		C	
SII	C		
S12	-		C
Si3	-	C	C
S14	. /	_	C
S15 S16		C	_
510	C		

Condenser C16.—Note that the positive connection of this 50 µF electrolytic goes to

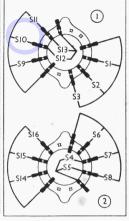
Speaker Plug and Socket.—The speaker is connected to the receiver by means of a 6-pin plug and socket, a diagram of the plug, looking at the free ends of its pins, being given beneath the circuit diagram. plug and socket connections, numbered to agree with this diagram, are indicated by circles and arrows in the circuit.

The colour coding of the connections to the pins of the plug is as follows: 1, red/white; 2, blue; 3, red; 4, yellow; 5, black; 6, white.

At their opposite ends the coloured leads are connected to the speaker transformer terminal strip. Looking at the back of the speaker with the transformer on the right (as it is in the receiver), and numbering the connecting tags from top to bottom, the coding is: 1, yellow; 2, black; 3, red/white; 4, white; 5, blue; 6, red.

Pre-Set Condensers.—Apart from those included in the coil units on the chassis deck, there are three trimmers beneath the chassis (C22-C24), adjustable through holes in the front of the chassis, and two trackers (C25, C26) in a double unit, also beneath the chassis.

Diagrams of the switch units drawn as seen when looking in the direction of the arrows in the under-chassis view. A table giving the switch positions for the three control settings is on the left.



Chassis Divergencies.—The speaker plug and socket connections described above differ somewhat from those in the makers' diagram.

The connections of R14 and C12 are reversed in the makers' diagram, R14 being on the HT line side of C12.

The makers show C10 returned to the cathode of V3, but in our model it goes to chassis.

RG53 MODIFICATION

The only difference in the radiogram model RG53 (apart from the addition of a gramophone motor, the use of a larger speaker, etc.), is that the special combined switch (\$17) and pick-up sockets unit at the rear of the chassis is replaced by a singlepole double-throw switch mounted on the motor board for radio-gram switching.

CIRCUIT ALIGNMENT

IF Stages.—Switch set to MW, and turn gang condenser to maximum. Connect

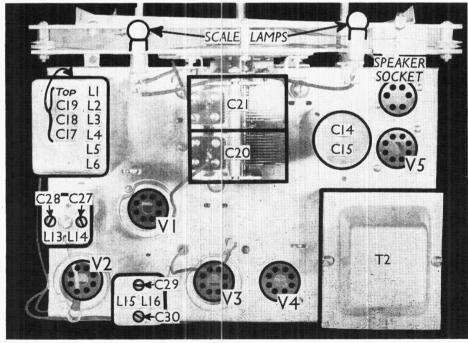
gaing condenser to maximum. Connect signal generator via a o·1 μ F condenser to control grid (top cap) of V2, and chassis. Feed in a 451 KC/S signal, and adjust C30, then C29, for maximum output. Transfer signal generator to control grid (top cap) of V1, and adjust C28, then C27, for maximum output. Re-check all settings with the signal generator converted to V1. signal generator connected to V1.

RF and Oscillator Stages.—With gang condenser at maximum, pointer should cover the short vertical line at the top right-hand corner of the tuning scale. Connect signal generator to A and E leads via a 0.0002 µF condenser.

MW.-Switch set to MW, and tune to 200 m on scale. Feed in a 200 m (1,500 KC/S) signal, and adjust **C23**, then **C18**, for maximum output. Feed in a 500 m (600 KC/S) signal, tune it in, and adjust C25 for maximum output, while rocking the gang for optimum results. Repeat the 200 m adjustments.

LW.—Switch set to LW, and tune to 800 m on scale. Feed in an 800 m (375 KC/S) signal, and adjust **C24**, then **C19**, for maximum output. Feed in a 2,000 m (150 KC/S) signal, tune it in, and adjust C26 for maximum output, while rocking the gang for optimum results. Repeat the 800 m adjustments.

SW.—Switch set to SW, and tune to 17 m on scale. Feed in a 17 m (17.65 MC/S) signal, and adjust C22, then C17, for maximum output. Repeat these adjustments very accurately. There is no variable SW tracker to be adjusted.



Plan view of the chassis. Three trimmers are incorporated in the L1-L6 coil unit and are indicated as seen when reading from top to bottom.