'TRADER' SERVICE SHEET

# NDEPT 2*5* 7 4-VALVE A.C. SUPERHET

HE Burndept 257 A.C. superhet has a 4-valve (plus rectifier) chassis which also uses a Westector for providing A.V.C. The receiver is suitable for mains of 200-260 V, 50-100 C/S, and has provision for a gramophone pick-up, an extension speaker and for using the mains as an aerial.

## CIRCUIT DESCRIPTION

Aerial input via M.W. coupling coil L1 and L.W. tap to inductively coupled band-pass filter. Primary coils L2, L3 are tuned by C26; secondary coils L8, L9 are tuned by C29; coupling coils L4, L5, L6, L7.

First valve (V1, Mullard metallised FC4) is an octode operating as electron coupled frequency changer. Oscillator grid coils **L10, L11** are tuned by **C32**; parallel trimming by **C31** (M.W.) and **C33** (L.W.); series tracking by **C34** (L.W.) and **C35** (M.W.); oscillator anode reaction coils L12, L13.

valve, a variable-mu H.F. Second pentode (V2, Mullard metallised VP4B), operates as intermediate frequency amplifier with tuned-primary tuned-secondary transformer couplings C36, L14, L15, C37 and C38, L16, L17, C39.

Intermediate frequency 130 KC/S. Triode second detector (V3, Mullard metallised 354V) operates on grid leak system with C8 and R8. Provision for connection of gramophone pick-up in grid circuit by switch \$7; \$6 breaks V1 S.G. and osc. anode H.T. feed circuit and thus mutes radio on gramophone.

Metal rectifier (MR1, Westinghouse Westector WMX12), is fed from V3 anode via condenser C12 and provides D.C. potentials, developed across resistances R12, R13, which are fed back through decoupling circuits as G.B. to F.C. and I.F. valves, giving automatic volume control. Delay voltage is obtained from drop along V4 cathode resistance R17.

I.F. filtering in V3 anode circuit by L18, C14, R14 and C15. Resistance capacity coupling by R11, C16 and manual volume control R15 between V3 and pentode output valve (V4, Mullard Pen A4). Fixed tone correction in anode circuit by C19; variable tone control by R.C. filter R18, C20. Provision for connection of high-impedance

speaker by coupling condenser **C21**.

H.T. current is supplied by I.H.C. full-wave rectifying valve (V5, Brimar R2). Smoothing by speaker field coil L21 and electrolytic condensers C22, C23. Mains aerial coupling by C24.

### DISMANTLING THE SET

A detachable bottom is fitted to the cabinet and upon removal (four countersunk-head wood screws) gives access to most of the under-chassis components.

Removing Chassis.—If it should be necessary to remove the chassis from the cabinet, first remove the four control knobs (recessed grub screws) and the four bolts (with washers) holding the chassis to the bottom of the cabinet. The chassis can now be withdrawn to the extent of the speaker leads, which should

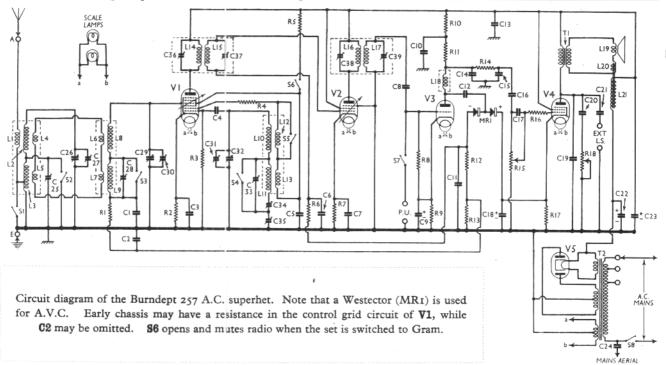
be just sufficient for normal purposes. When replacing, note that there is no flat on the spindle of the combined wave-change and gramophone switch and see that the knob is so positioned that the blue dot is uppermost when the receiver

is operating on the medium band.
To free the chassis entirely, unsolder the speaker leads and when replacing, connect them as follows :- F, red; blue; I and F joined together, black.

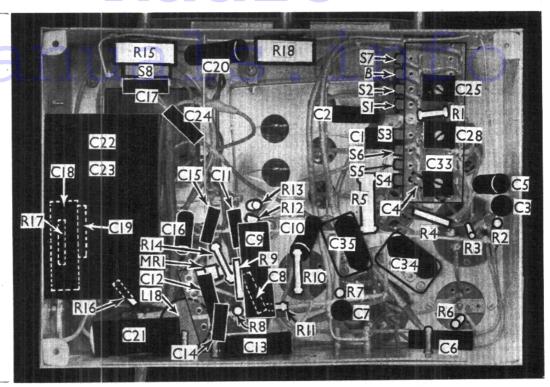
Removing Speaker .- To remove the speaker from the cabinet, remove the nuts and lock washers from the four bolts with ornamental heads holding it to the front of the cabinet. When replacing, see that the transformer is pointing to the top right-hand corner of the cabinet (viewed from the back).

### **COMPONENTS AND VALUES**

	RESISTANCES	Values (ohms)
Rı	VI pentode C.G. decoupling	500,000
R2	Vr fixed G.B. resistance	200
R <sub>3</sub>	VI osc. C.G. resistance	50,000
R4	Vr osc. anode stabiliser	200
R <sub>5</sub>	Vi S.G.'s and osc. A decoupling	30,000
R6	V2 C.G. decoupling	500,000
R7	V2 fixed G.B. resistance	150
R8	V3 grid leak	500,000
R9	V3 G.B. resistance	1,000
Rio	V3 anode decoupling	20,000
RII	V3 anode load	25,000
R12	MRI load resistances	500,000
R13	first load resistances	500,000
R14	I.F. stopper	20,000
R15	Manual volume control	500,000
R16	V4 C.G. I.F. stopper	100,000
R17	V <sub>4</sub> G.B. resistance	150
R18	Variable tone control	250,000



Under-chassis view. Note that thesecondswitch from the top of the switch unit is blank. C34 and C35 are adjustable through holes in chassis deck. C18, C19 and R17 are beneath the C22, C23 electrolytic condenser block. MR1 is the Westector, while L18 is a screened I.F. choke.



Approx.

C1	-		
C2		CONDENSERS	
C38‡ 2nd I.F. trans. pri. tuning — 2nd I.F. trans. sec. tuning —	C2 C3 C4 C5 C6 C7 C8 C9* C10 C11 C12 C13 C14 C15 C16 C17 C20 C21 C22* C24 C24 C25 C26† C30 C31 C32 C34 C34 C35 C36 C37	VI A.V.C. line decoupling VI cathode by-pass VI osc. C.G. condenser VI S.G.'s and osc. A decoupling V2 c.G. decoupling V2 cathode by-pass V3 c.G. condenser V3 cathode by-pass V3 cathode by-pass V3 cathode by-pass V3 condenser V3 cathode by-pass V3 condenser V3 coupling V4 c.G. LF. by-pass V4 cathode by-pass V3 to V4 L.F. coupling V4 C.G. I.F. by-pass V4 cathode by-pass V4 cathode by-pass V5 to V4 L.F. coupling V4 C.G. I.F. by-pass V4 cathode by-pass V4 cathode by-pass V5 to V4 L.F. coupling V4 C.G. I.F. by-pass V4 cathode by-pass V4 cathode by-pass V5 to V4 L.F. coupling V4 C.G. I.F. by-pass V4 cathode by-pass V5 to V4 L.F. coupling V4 C.G. I.F. by-pass V4 cathode by-pass V5 to V4 L.F. coupling V4 C.G. I.F. by-pass V4 cathode by-pass V5 to V4 L.F. coupling V4 C.G. I.F. by-pass V4 cathode by-pass V5 to V4 L.F. coupling V4 C.G. I.F. by-pass V4 cathode by-pass V5 to V4 L.F. coupling V4 C.G. I.F. by-pass V5 to V4 L.F. coupling V4 C.G. I.F. by-pass V5 to V4 L.F. coupling V4 C.G. I.F. by-pass V5 to V4 L.F. coupling V4 C.G. I.F. by-pass V5 to V4 L.F. coupling V4 C.G. I.F. by-pass V5 to V4 L.F. coupling V4 C.G. I.F. by-pass V5 to V4 L.F. coupling V4 C.G. I.F. by-pass V5 to V4 L.F. coupling V4 C.G. I.F. by-pass V5 to V4 L.F. coupling V4 C.G. I.F. by-pass V5 to V4 L.F. coupling V4 C.G. I.F. by-pass V5 to V4 L.F. coupling V4 C.G. I.F. by-pass V5 to V4 L.F. coupling V4 C.G. I.F. by-pass V5 to V4 L.F. coupling V4 C.G. I.F. by-pass V5 to V4 L.F. coupling V4 C.G. I.F. by-pass V5 to V4 L.F. coupling V6 to V6	0·I 0·0I 0·0I 0·1 0·001 0·I 0·I 0·I 0·I 0·I 0·I 0·I 0·I 0·O001 0·I 0·0005 0·I 0·0005 0·I 0·0001 0·0001 0·0001 0·0001 0·0001 0·001 0·0001 0·001 0·001 0·001 0·001 0·001 0·1001 0·1001 0·1001 0·1001 0·1001 0·1001 0·1001 0·1001
		2nd I.F. trans. sec. tuning	

* Electrolytic.	† Variable.	‡ Pre-set.

	OTHER COMPONENTS	Approx. Values (ohms)
L1 L2 L3 L4 L5 L6 L7 L8 L9	Aerial M.W. coupling coil Band-pass primary coils Band-pass coupling coils Band-pass coupling coils Band-pass secondary coils	 4.9 5.5 9.0 0.4 0.4 5.0

OTHER COMPONENTS (Continued	) Values (ohms)
LIO Scillator tuning coils	4·5 5·7
L12 L13 Socillator reaction coils	4·3
Li4   st I.F. trans. Pri.	30.0
Life 2nd I.F. trans. Pri.	30.0
L18 V3 anode I.F. choke	. 200.0
I am I I I was mouteolisiam onil	. 2·7
( Pri	. 2,000.0
Speaker input trans.   Sec	. 0.45
T2 Mains trans. Pri. total Heater sec. Rect. heat. se	. 0.03
H.T. sec. tot	
GC G- C	
Co I M I I I I I I I I I I I I I I I I I	

# **VALVE ANALYSIS**

Valve voltages and currents given in the table below are those measured in our receiver when it was operating on mains of 220 V, using the 230 V tapping on the mains transformer. The receiver was tuned to the lowest wavelength on the medium band and the volume control was at maximum, but there was no signal

Voltages were measured on the 1,200 V scale of an Avometer, chassis being negative.

Valve	Anode	Anode	Screen	Screen
	Voltage	Current	Voltage	Current
	(V)	(mA)	(V)	(mA)
VI FC4* V2 VP4B V3 354V V4 PenA4 V5 R2	265 265 80 240 370†	1·3 14·0 4·3 34·0	85 265 265	4·5 5·0 4·2

<sup>\*</sup> Oscillator anode (G2) 85 V, 1.9 mA. † Each anode, A.C

## **GENERAL NOTES**

Switches.- \$1-\$7 are the waveband and gramophone switches, ganged in a single unit beneath the chassis. Note that one of the switches in the unit, marked "B," is blank. The table below gives the switch positions for the various control settings, starting with the control fully anti-clockwise. O indicates open, and C. closed.

Switch	L.W.	M.W.	Gram
Sı	0	С	0
S <sub>2</sub>	0	C	0
S <sub>3</sub>	. 0	C	0
S4	0	C	0
S <sub>5</sub>	. 0	C	0
S6	C	С	0
S7	0	()	C

**\$8** is the Q.M.B. mains switch, ganged with the volume control R15.

Coils.—L1-L5, L6-L9 and L10-L13 are in three screened units on the chassis deck. The I.F. transformers **L14**, **L15** and L16, L17 are in two further screened units, with their associated trimmers. L18 is a screened I.F. choke.

External Speaker.—Two sockets are provided at the rear of the chassis for a high resistance external speaker.

Scale Lamps.—These are two M.E.S. types, rated at 6 V, 0.3 A.

Condensers C22, C23.—These are two dry electrolytics in a single unit beneath the chassis, with a common negative (black) lead. The yellow lead is the positive of C22 (8  $\mu$ F) and the red the positive of **C23** (16µF).

Chassis Divergencies.—In early chassis, C2 may be omitted, while an extra 500 O

resistance may be included between the C.G. of V1 and the top of L8 and C29.

Westector MR1.—This is a WMX12 unit, having three connections. Note that the polarity of the two outer tags

Continued overleaf

## THE WIRELESS TRADER

#### **BURNDEPT 257—Continued**

must be observed should replacement become necessary. The ends of the unit are coloured red and black respectively.

Trackers C34, C35.—These are adjustable through holes in the chassis deck.

Trimmers C25, C28 and C33.—These are mounted beneath the chassis on the switch unit. They can be reached by removing the detachable bottom of the cabinet, and for reganging purposes there is therefore no necessity to remove the chassis from the cabinet.

## CIRCUIT ALIGNMENT

I.F. Stages.—Short-circuit the oscillator grid coils in the receiver by means of a connecting link between the oscillator grid (pin 2) of V1 and the chassis.

Inject a 130 KC/S signal into the control grid of **V1** (top cap), across a 0.25 MO resistance, which should be connected

between the grid and chassis.

A useful accessory for facilitating this operation is a standard grid cap with two leads soldered to it, one to the outer shield and one to the contact cap, the 0.25 MO resistance being connected across the two, and the ends of the two leads having crocodile clips attached.

The input should be kept very low

The input should be kept very low indeed, or trouble will be experienced with the detector overloading, causing in-

correct alignment and distortion.

If the minimum output of the signal

generator is suspected of being too large and liable to cause trouble, the E lead of the signal generator and the grid cap should be taken to the bottom of the grid coil instead of to the chassis. This will retain full A.V.C. on V1 and V2 and prevent the detector from being overloaded. The trimming of the I.F. transformers will not appear to be so sharp, however.

If a very small signal is available, the A.V.C. may be cut out by connecting the negative end of the Westector to chassis. This will make the trimming appear

sharper than before.

Now adjust **C39**, **C38**, **C37** and **C36** in turn for maximum output. Afterwards, re-check them all again to make sure that previous adjustments were correct.

Remove the o-25 MO resistance and replace the normal grid cap on the FC<sub>4</sub>. Remove the short-circuit from the

oscillator grid coils.

H.F. and Oscillator Stages.—Inject a 210 m. signal between A and E sockets, with a dummy aerial in the lead from the signal generator. Again the output should be kept very low, and great care should be taken to see that the detector is not overloaded.

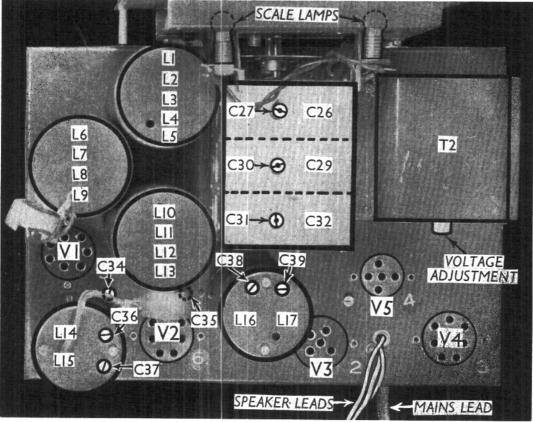
The set should then be switched to the M.W. band. Make sure that the pointer of the set lies parallel with the bottom of the scale at both ends of the travel of the gang, and then set it to 210 m. on the scale. Now adjust the oscillator trimmer, C31 for maximum output. Then adjust the two remaining trimmers on the gang, C30 and C27, for maximum output.

Feed in a 500 m. signal, and tune this in by turning the ordinary tuning control of the set until the signal is received at its loudest irrespective of the calibration. When this has been done, adjust the M.W. tracker **C35**. Tracking should be accomplished by slightly turning the tracking condenser screw and then adjusting the main tuning control and noting whether the output of the set is greater or less than before. If it is less, the tracking adjustment should be turned in the opposite direction and the main tuning control readjusted again to give maximum output. If it is more, then the tracking adjustment should continue to be turned in the same direction and the main tuning control re-adjusted again to give maximum output. This procedure should be continued until the optimum point (greatest output) is reached.

The signal generator should then be re-set to 210 m. and it should be noted whether the tracking operation has shifted the calibration at this end of the scale. If so, then the receiver should be set to 210 m. on the scale, and the oscillator and band-pass trimmers re-adjusted to give maximum output. Then the tracking at 500 m. should be re-adjusted again, and so on until neither operation has any effect on the other.

Switch the set to L.W. and adjust the signal generator to give a 1,000 m. signal. Set the pointer to 1,000 m. on the scale of the receiver and adjust the L.W. trimmers C33, C23 and C25 for maximum output.

Inject a 2,000 m. signal, tune this signal in on the receiver with the main tuning control and adjust the L.W. tracker **C34**, rocking the gang slightly to obtain the optimum output. Note whether this has upset the 1,000 m. calibration, and if so, re-adjust this, and so on in a similar manner to that in which the M.W. band was adjusted.



Plan view of the chassis. The trackers C34 and C35 are adjustable through holes in the chassis deck. All the tuning coils and I.F. transformers are in the five screened units shown.

Printed by Sanders Phillips & Co., Ltd., Chryssell Road, London, S.W.9.