

NUMBER 144

'TRADER' SERVICE SHEETS

ALBA 540 A.C. SUPERHET

(ALSO 640 CONSOLE & 740 RADIOGRAM)

FOUR-VALVE (plus rectifier) A.C. superhet chassis is fitted in the Alba 540 receiver, which is suitable for operation on mains of 190-250 V, 40-100 c.p.s. It has provision for a gramophone pick-up and extension speaker, and for using the mains as an aerial.

A similar chassis is fitted in the 640 console receiver and the 740 radio-gramophone, but the latter is for 40-60 c.p.s. mains only.

CIRCUIT DESCRIPTION

Aerial input via coupling coils L1, L2 to inductively coupled band-pass filter. Primary L3, L4 tuned by C16; secondary L7, L8 tuned by C18; coupling coils L5, L6.

L5, L6.
First valve (V1, Mullard metallised FC4) is a heptode operating as frequency changer with electron coupling. Oscillator grid coils L9, L10 tuned by C20; tracking by shaped plates and pre-set condenser C22 (L.W.); anode reaction coils L11, L12.

Second valve, a variable-mu H.F.

pentode (V2, Mullard metallised VP4B) operates as intermediate frequency amplifier with tuned-primary tuned-secondary transformer couplings C23, L13, L14, C24 and C25, L15, L16, C26.

Intermediate frequency 117-5 KC/S.

Diode second detector is part of separate double diode valve (V3, Mullard metallised 2D4A). Audio frequency component in rectified output is developed across load R8 and passed via I.F. filter C8, R7, C7, coupling condenser C10, and manual volume control R11 to C.G. of pentode output valve (V5, Mullard PenA4 or PenA4B). Tone correction by fixed condenser C11. Provision for connection of gramophone pick-up across volume control. Provision for connection of high impedance external speaker across primary of internal speaker transformer T1.

Second diode of **V3**, coupled by **C9**, provides D.C. potential which is developed across load resistances **R9**, **R10**, and fed back through decoupling circuit as G.B. to F.C. and I.F. valves, giving automatic volume control. Delay voltage

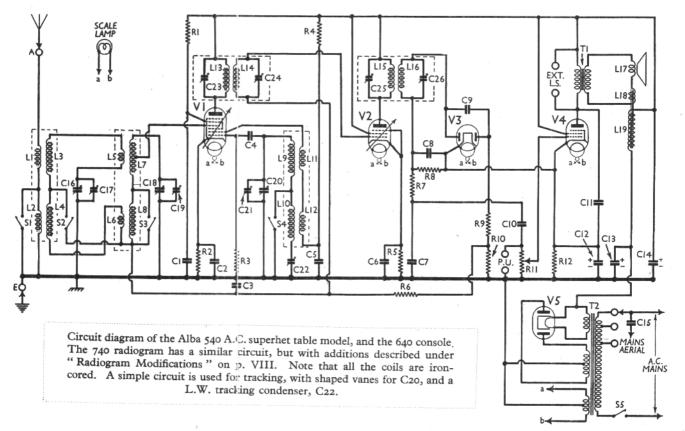
is obtained from drop along **V4** cathode resistance **R12**.

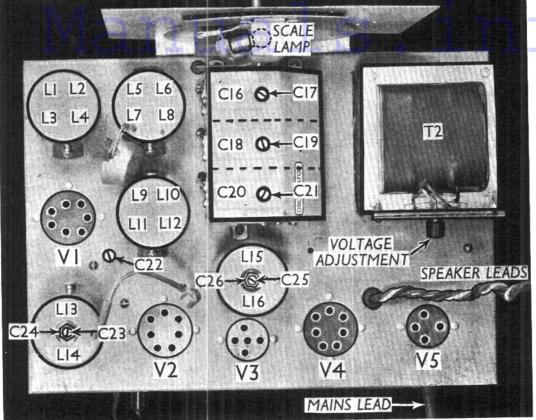
H.T. current is supplied by I.H.C. full-wave rectifying valve (V5, Mullard IW4;350 or IW3). Smoothing by speaker field coil L19 and dry electrolytic condensers C13, C14. Mains aerial connection via C15.

COMPONENTS AND VALUES

CONDENSERS	Values (μF)
C1 C2 VI S.G.'s by-pass C3 VI cathode by-pass C4 VI vs.A.V.C. line decoupling C5 VI osc. anode decoupling C6 VI osc. anode decoupling C7 VI osc. anode decoupling C8 VI cathode by-pass C9 C10 C10 C11 C12* C13* C14* H.T. smoothing Mains aerial coupling Mains aerial coupling C15 C16* Band-pass primary trimmer C18* Band-pass primary trimmer C18* Band-pass secondary trimmer C20* C20* C20* C21* C22* C22* C23* C24* C24* C25* C26* C26* C26* C30* C31* C31* C31* C31* C32* C34* C34* C35* C36* C36* C36* C37* C37* C38* C38* C38* C39* C30* C30* C30* C30* C30* C30* C30* C30	0·1 0·1 0·1 0·00015 0·1 0·00015 0·00015 0·00025 0·005 25·0 6·0 0·00025

* Electrolytic. † Variable. ‡ Pre-set.





Plan view of the Note chassis. the dual adjustment of the I.F. trimmers, screw controlling the primary trimmer in each case. C22, adjusted through a hole in the chassis, is the oscillator L.W. tracker.

	RESISTANCES	Values (ohms)
Rı	Vi S.G.'s H.T. feed	50,000
R ₂	Vi fixed G.B. resistance	200
R_3	VI osc. C.G. resistance	50,000
R4	VI osc. anode decoupling	100,000
R5	V2 fixed G.B. resistance	150
R6	V ₁ , V ₂ A.V.C. line decoupling	1,000,000
R7	I.F. stopper	150,000
R8	V3 signal diode load	1,000,000
Ro	1	300,000
Rio	V ₃ A.V.C diode load	200,000
RII	Manual volume control	500,000
R12	V ₄ G.B. resistance	150

	OTHER COMPONENTS	Approx. Values (ohms)
Lr L2 L3 L4 L5 L6 L7 L8 L9 L10 L11 L12 L13 L14 L15 L16 L17 L17 L17 L18 L19 T1	Aerial coupling coils Band-pass primary coils Band-pass coupling coils Band-pass secondary coils Oscillator tuning coils Oscillator reaction coils Ist I.F. trans. { Pri. Sec. Sec. Pri. Sec. Speaker speech coil Hum neutralising coil. Speaker field coil Speaker input trans. { Pri. Sec. Sec. Pri. Sec. Sec. Hum neutralising coil. Speaker field coil Speaker input trans. { Pri. Sec. Sec. Pri. total Heater sec. H.T. sec. total. Waveband switches Reach React Sec. H.T. sec. total. Waveband switches Reach R	25.0 30.0 1.5 9.0 0.2 1.0 1.5 9.0 1.5 9.0 1.3 7.0 1.2 2.1 37.0 37.0 37.0 37.0 37.0 37.0 37.0 37.0 37.0 37.0 37.0 37.0 37.0 37.0 37.0 37.0 37.0 37.0 37.0 480.0 0.7 53.4 0.7 0.7 0.7 0.7 0.7 0.7 0.7 0.7
S ₅	Mains switch, ganged KII	

DISMANTLING THE SET

Removing Chassis.—If it is necessary to remove the chassis from the cabinet,

first remove the three control knobs (recessed grub screws), the back, and the four bolts (with washers and rubber washers) holding the chassis to the Now free the bottom of the cabinet. tuning scale from the clips holding it to the front of the cabinet.

The chassis can now be withdrawn to the extent of the speaker leads which is sufficient for normal purposes. As it is taken out, the back should be tilted upwards so that the tuning scale clears the speaker. When replacing, do not forget the rubber washers between the chassis and the cabinet bottom.

To remove the chassis entirely, unsolder the leads to the speaker and when replacing connect as follows, numbering the tags from bottom to top:—I and 2 joined together, red; 3, blank; 4, black; 5, blue. The white lead goes to the earthing tag on the input transformer.

Removing Speaker.—To remove the speaker from the cabinet, remove the nuts from the four screws, and the two round-head wood screws holding the sub-baffle to the cabinet front, and the nuts from the four screws holding the When respeaker to the sub-baffle. placing, see that the transformer is on the right.

VALVE ANALYSIS

Valve voltages and currents given in the table (Col.3) are those measured in our receiver when it was operating on mains of 230 V, using the 220 V tapping on the mains transformer. The receiver was tuned to the lowest wavelength on the medium band and the volume control was at maximum, but there was no signal input.

Voltages were measured on the 1,200 V scale of an Avometer, with chassis as negative.

Valve	Anode Volts	Anode Current (mA)	Screen Volts	Screen Current (mA)
V1 FC4* V2 VP4B V3 2D4A V4 PenA4 V5 IW4/350	250 250 ————————————————————————————————	1.6 10.6 — 41.0	70 250 250	3·9 4·0 5·3

*Osc. anode (G2) 75 V, o I mA. †Each anode, A.C.

GENERAL NOTES

Switches.—S1-S4 are the waveband switches, in a single unit beneath the thassis. They are all closed on the M.W. band and open on the L.W. band. Note that one contact of \$2 and \$3, and one of \$1 and \$4 is common. The 740 radio-gram has some extra switches, described under "Radiogram Modifications."

\$5 is the Q.M.B. mains switch, ganged with the volume control R11.

Coils.—The band-pass and oscillator coils are in three screened units on the chassis deck, while the I.F. transformers L13, L14 and L15, L16 are in two further screened units, also on the chassis deck, provided with trimmers adjusted by concentric nuts and screws. The primary trimmer is adjusted by the screw in each

Scale Lamp.—This is an Osram M.E.S. type, rated at 6.2 V, 0.3 A.

External Speaker.—Two screw terminals on the internal speaker terminal panel are provided for the connection of an external high resistance speaker. Condenser C22.—The oscillator L.W.

(Continued overleaf).

ALBA 540 (Continued)

tracker is adjusted through a hole in the chassis deck between the **V1** and **V2** valveholders.

Condensers C13, C14.—These are two $6\,\mu\mathrm{F}$ dry electrolytics with a common negative (black) lead. The red lead going to the mains transformer T2 is the positive of C13, while the red lead going to the valveholder of V4 is the positive of C14.

CIRCUIT ALIGNMENT

Circuit alignment follows normal practice. The I.F. transformers are first aligned at 117.5 KC/S, feeding the signal generator output between the top cap of **V1** and chassis, and adjusting the trimmers **C23**, **C24**, **C25** and **C26** in turn for maximum output.

A signal of about 220 m. is now fed into the aerial and earth sockets, the scale pointer set to the same wavelength, and **621** is adjusted.

If there are two peaks, the correct one is the second reached when unscrewing C21 from maximum capacity. C19 and C17 are then adjusted for maximum output.

The set is then switched to the L.W. band, a signal of about 1400 m. is injected, and tuned in: C22 is then adjusted for maximum output, rocking the gang slightly if necessary to obtain the optimum setting.

RADIOGRAM MODIFICATIONS

Basically the 740 radiogram has a circuit similar to the 540 table and 640 console models. There are, however, certain additions and modifications.

In the first place, instead of the pick-up sockets being across **R11** as in our diagram (which, incidentally, necessitates the use of a pick-up with a fairly large output), one of them is connected to chassis and the other to one of the outer contacts of an extra single-pole changeover switch. The lead from **L14** to the junction of **C3** and **R6** is broken, and taken to the centre contact of the switch, the junction going to the third contact of the switch.

The lead from **L15** to the H.T. line is broken, and a 5,000 O resistance inserted. A 0.002 μ F condenser is connected between chassis and the junction of this resistance and **L15**.

The lead from **C10** to **R7** is broken and taken to the centre contact of another S.P.C.O. switch. The junction of **R7** and **C7** is taken to one outer contact of this switch, while from the remaining outer contact a lead goes to the junction of **L15** and the extra resistance and condenser.

A tone control circuit, consisting of a 0.05 μ F fixed condenser and a 50,000 O variable resistance in series is connected across the primary of **T1**.

across the primary of **T1**. **C13** and **C14**, instead of being two $6\mu F$ condensers, have values of $8 \mu F$ and 12 μF respectively.

It will be seen that on radio the circuit is the same as in the table model, except for the extra resistance and condenser in the anode circuit of **V2**, which provides a certain amount of decoupling, and the variable tone control.

On gramophone, $\mathbf{V2}$ is used as an R.C. amplifier, and the radio circuit is fully muted.

The extra switches are accommodated on the wave-change switch assembly, and a gramophone position is provided.

MARCONIPHONE 234 CIRCUIT ALIGNMENT

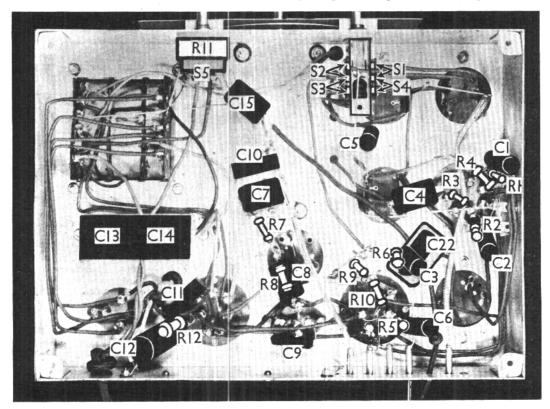
(See pages II and III for circuit diagram and chassis illustrations.)

I.F. Stages.—Connect a signal generator to grid (top cap) of V1 and chassis. Switch set to M.W., and turn tuning condenser to minimum. Set generator to 456 KC/S, and adjust C22 (screw), C23 (nut), C25 (screw) and C26 (nut) for maximum output. Re-check these settings.

H.F. and Oscillator Stages.—When tuning condenser is at minimum, scale pointer should read 185 m. (‡ in. to left of 200 m. mark). Connect an aerial and earth to the set, and loosely couple the signal generator to the aerial lead. Switch set to M.W., and turn gang to minimum. Set generator and receiver scale pointer to 200 m. and adjust C20 for maximum output. Set generator to 230 m., tune in signal, and adjust C18 for maximum output. Check on 550 m., then tune in London Regional, and, if necessary, adjust scale.

Switch to L.W., set pointer to 1,500 m. Feed in 1,500 m. signal and adjust **C21** (hole in front of chassis) for maximum output.

For image suppression, adjust generator to frequency of any strong transmission occurring between 250 and 285 m. With switch of set in L.W. position, tune set to receive oscillator signal, and adjust C16 (front of chassis) for minimum output. Adjust generator to 456 KC/S, and couple to aerial terminal of receiver. Adjust C15 (hole in back of chassis) for minimum output.



Under - chassis view. Note the simple wavechange switch arrangement. S2, S3 and S1, S4 each have common connection. C22 is the oscillator, L.W. tracker adjustable through a hole in the chassis deck.